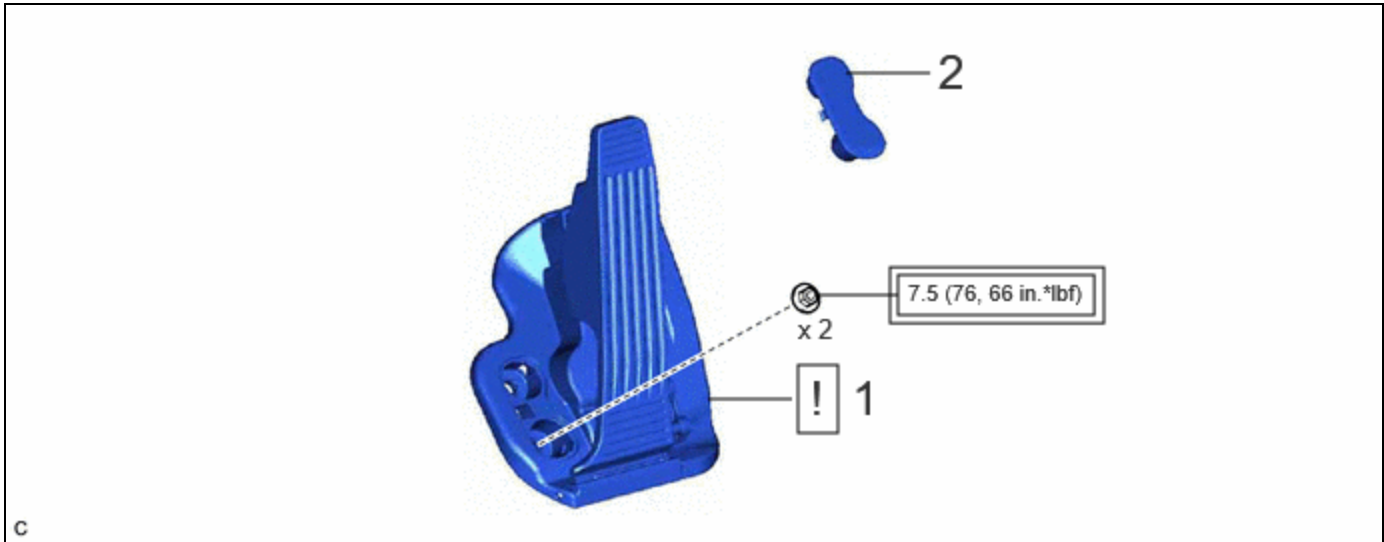


<b>Last Modified:</b> 12-04-2024	6.11:8.1.0	<b>Doc ID:</b> RM100000029QX5
<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [12/2022 - ]
<b>Title:</b> HYBRID / BATTERY CONTROL: ACCELERATOR PEDAL SENSOR: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 - ]		

## INSTALLATION

### CAUTION / NOTICE / HINT

#### COMPONENTS (INSTALLATION)



	PROCEDURE	PART NAME CODE			
1	ACCELERATOR PEDAL (WITH SENSOR) ROD ASSEMBLY	78110K	<b>INFO</b>	-	-
2	ACCELERATOR PEDAL PAD	78118	-	-	-

	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf)	-	-
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## PROCEDURE

### 1. INSTALL ACCELERATOR PEDAL (WITH SENSOR) ROD ASSEMBLY

**NOTICE:**

- Avoid physical shock to the accelerator pedal (with sensor) rod assembly.
- If the accelerator pedal (with sensor) rod assembly has been struck or dropped, replace it.
- Do not disassemble the accelerator pedal (with sensor) rod assembly.
- The accelerator pedal (with sensor) rod assembly does not require lubrication.
- Do not apply oil or other lubricants to the accelerator pedal (with sensor) rod assembly. If applied, the accelerator pedal (with sensor) rod assembly must be replaced.

**Torque:****7.5 N·m {76 kgf·cm, 66 in·lbf}****2. INSTALL ACCELERATOR PEDAL PAD**