

<b>Last Modified:</b> 12-04-2024	6.11:8.1.0	<b>Doc ID:</b> RM1000000029YCW
<b>Model Year Start:</b> 2023	<b>Model:</b> Prius	<b>Prod Date Range:</b> [12/2022 - ]
<b>Title:</b> M20A-FXS (LUBRICATION): OIL PUMP (for HEV Model): INSTALLATION; 2023 - 2024 MY Prius [12/2022 - ]		

## INSTALLATION

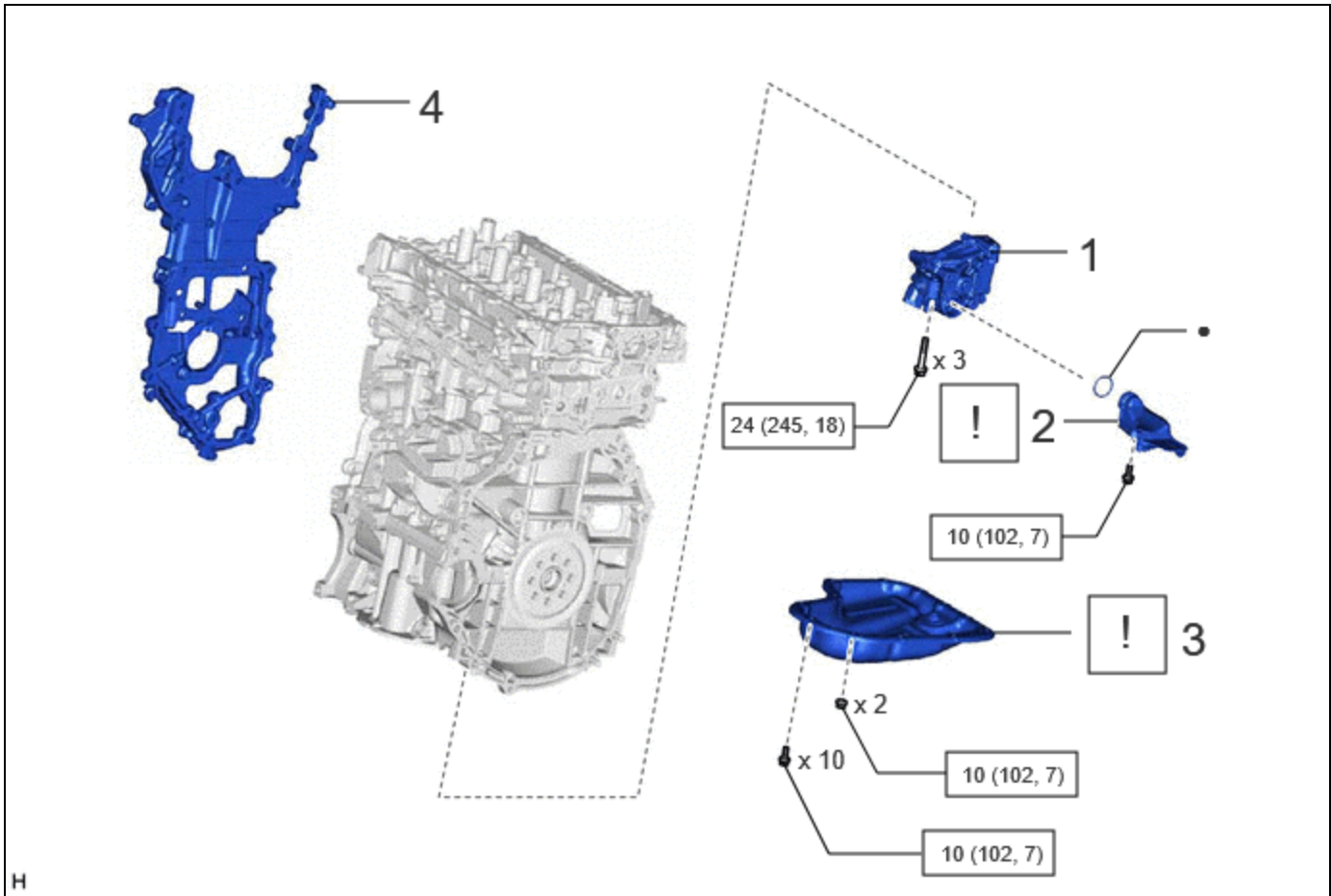
### CAUTION / NOTICE / HINT

**NOTICE:**




This procedure includes the installation of small-head bolts. Refer to Small-Head Bolts of Basic Repair Hint to identify the small-head bolts.


Click here [INFO](#)

### CAUTION / NOTICE / HINT



	PROCEDURE	PART NAME CODE			
1	OIL PUMP ASSEMBLY	15100	-	-	-
2	OIL STRAINER SUB-ASSEMBLY	15104	<a href="#">INFO</a>	-	-
3	OIL PAN SUB-ASSEMBLY	12101	<a href="#">INFO</a>	-	-

PROCEDURE	PART NAME CODE			
4 TIMING CHAIN COVER ASSEMBLY	11310	-	-	-

	N*m (kgf*cm, ft.*lbf): Specified torque	<ul style="list-style-type: none"> <li>• Non-reusable part</li> </ul>
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## PROCEDURE

### 1. INSTALL OIL PUMP ASSEMBLY


Torque:

24 N·m {245 kgf·cm, 18 ft·lbf}

### 2. INSTALL OIL STRAINER SUB-ASSEMBLY

	Click here <a href="#">INFO</a>
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### 3. INSTALL OIL PAN SUB-ASSEMBLY

	Click here <a href="#">INFO</a>
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### 4. INSTALL TIMING CHAIN COVER ASSEMBLY

Click here [INFO](#)

