

Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM100000002B2J3
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [03/2023 -]
Title: M20A-FXS (INTAKE / EXHAUST): EXHAUST PIPE: REMOVAL; 2023 - 2024 MY Prius Prius Prime [03/2023 -]		

REMOVAL

CAUTION / NOTICE / HINT

The necessary procedures (adjustment, calibration, initialization or registration) that must be performed after parts are removed and installed, or replaced during front exhaust pipe assembly and tail exhaust pipe assembly removal/installation are shown below.

Necessary Procedures After Parts Removed/Installed/Replaced

REPLACED PART OR PERFORMED PROCEDURE	NECESSARY PROCEDURE	EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	LINK
Gas leak from exhaust system is repaired	Inspection after repair	<ul style="list-style-type: none"> • Poor idle, etc. • Engine start function, etc. 	INFO

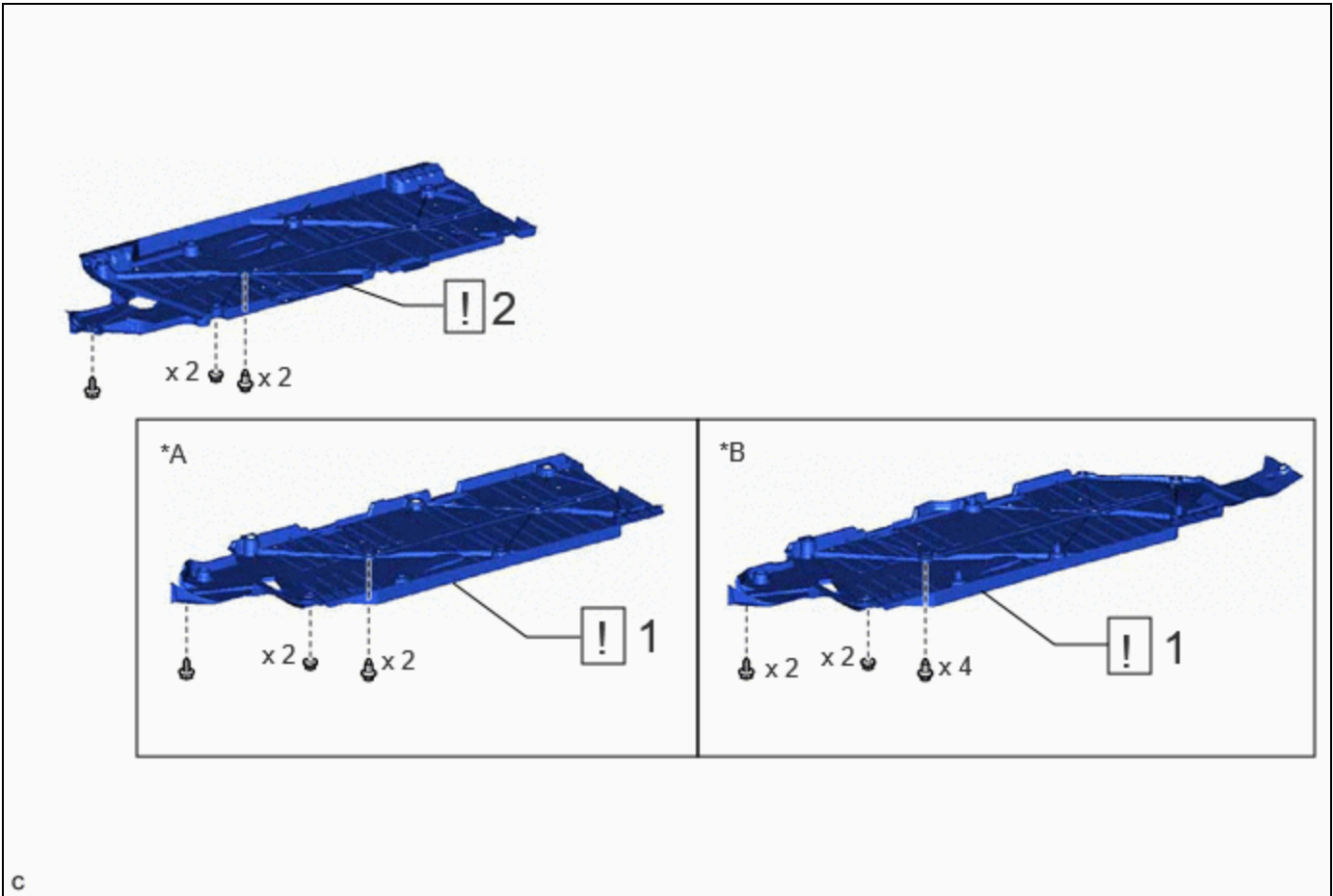
CAUTION:

To prevent burns, do not touch the engine, exhaust pipe or other high temperature components while the engine is hot.



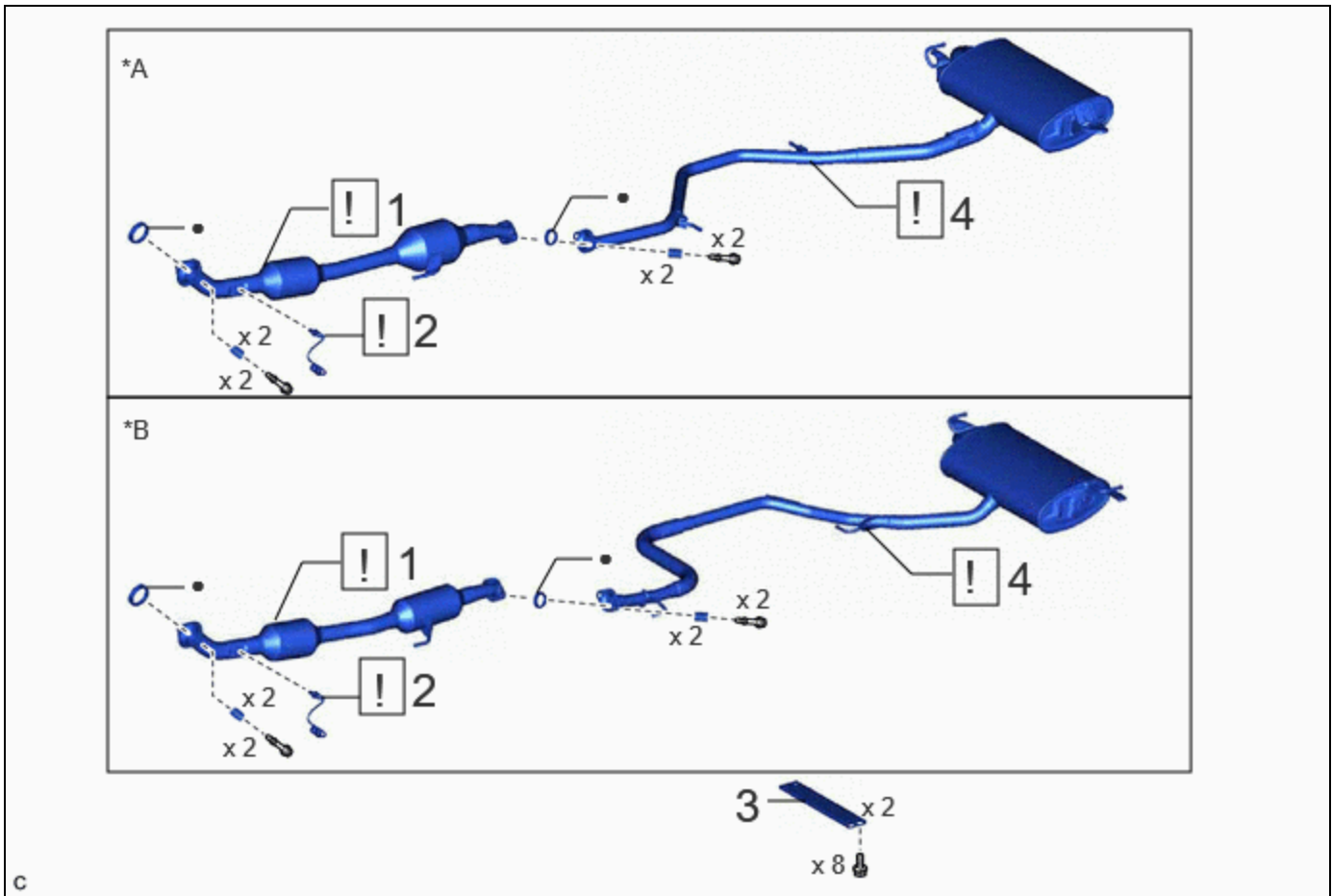
CAUTION / NOTICE / HINT

COMPONENTS (REMOVAL)



	PROCEDURE	PART NAME CODE			
1	FRONT FLOOR COVER LH	58166A	INFO	-	-
2	FRONT FLOOR COVER RH	58165C	INFO	-	-

*A	for HEV Model	*B	for PHEV Model
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PROCEDURE		PART NAME CODE			
3	TAIL EXHAUST PIPE ASSEMBLY	17430	INFO	-	-
4	FRONT FLOOR CENTER BRACE	57533B	-	-	-
5	AIR FUEL RATIO SENSOR	89467C	INFO	-	-
6	FRONT EXHAUST PIPE ASSEMBLY	17410	INFO	-	-

*A	for HEV Model	*B	for PHEV Model
•	Non-reusable part	-	-

PROCEDURE


1. REMOVE FRONT FLOOR COVER LH

	Click here INFO
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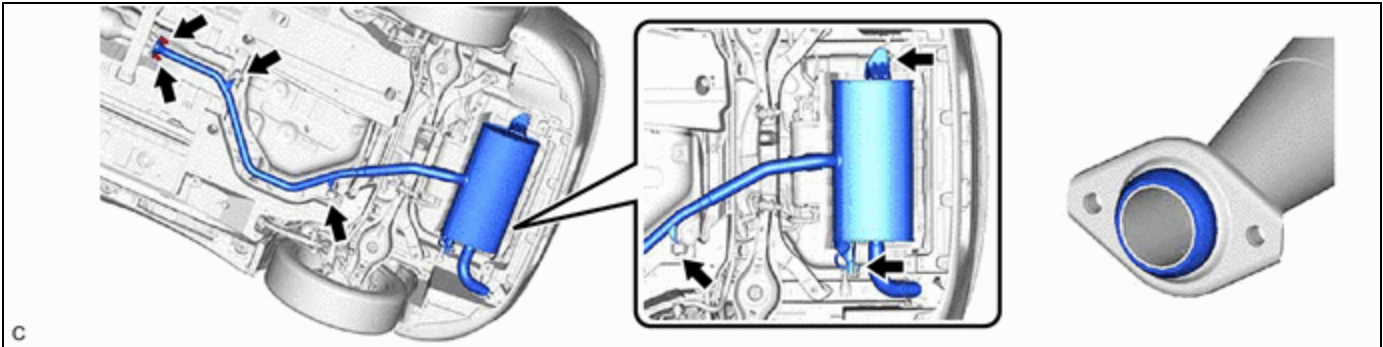
2. REMOVE FRONT FLOOR COVER RH

	<p>Click here INFO</p>
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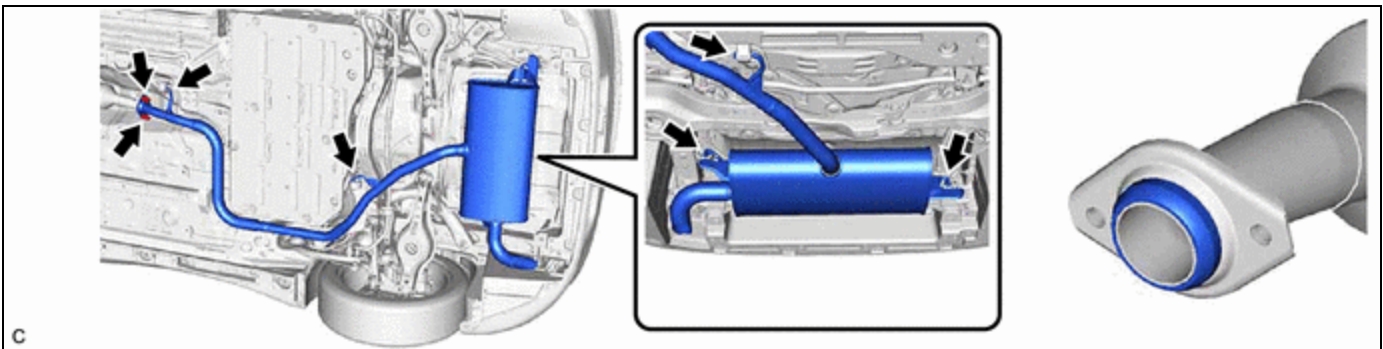
3. REMOVE TAIL EXHAUST PIPE ASSEMBLY

	<p>CAUTION: To prevent burns, do not touch the engine, exhaust pipe or other high temperature components while the engine is hot.</p>
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(a) for HEV Model




(b) for PHEV Model




4. REMOVE FRONT FLOOR CENTER BRACE

Click here [INFO](#)

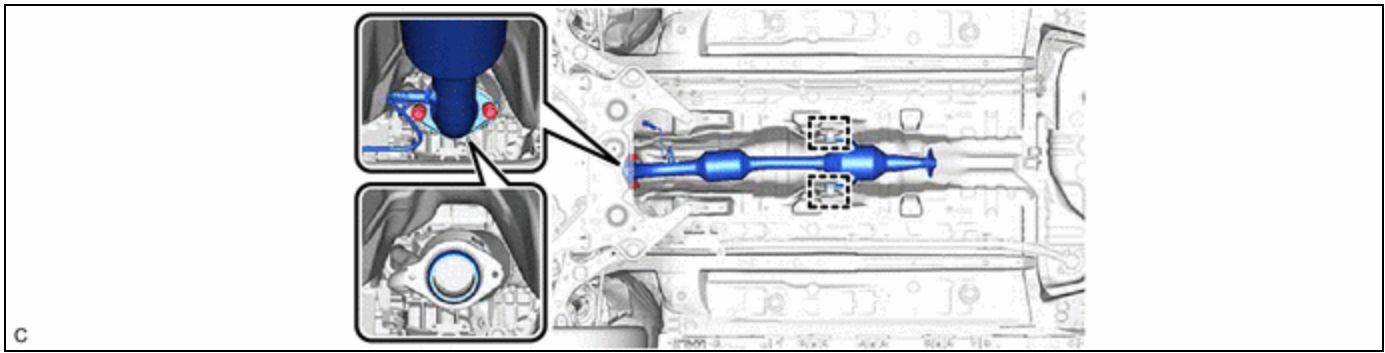
5. REMOVE AIR FUEL RATIO SENSOR

	<p>Click here INFO</p>
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6. REMOVE FRONT EXHAUST PIPE ASSEMBLY

	<p>CAUTION: To prevent burns, do not touch the engine, exhaust pipe or other high temperature components while the engine is hot.</p>
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(a) for HEV Model



(b) for PHEV Model

