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Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: M20A-FXS (ENGINE CONTROL): IGNITION COIL AND SPARK PLUG: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

INSTALLATION

CAUTION / NOTICE / HINT

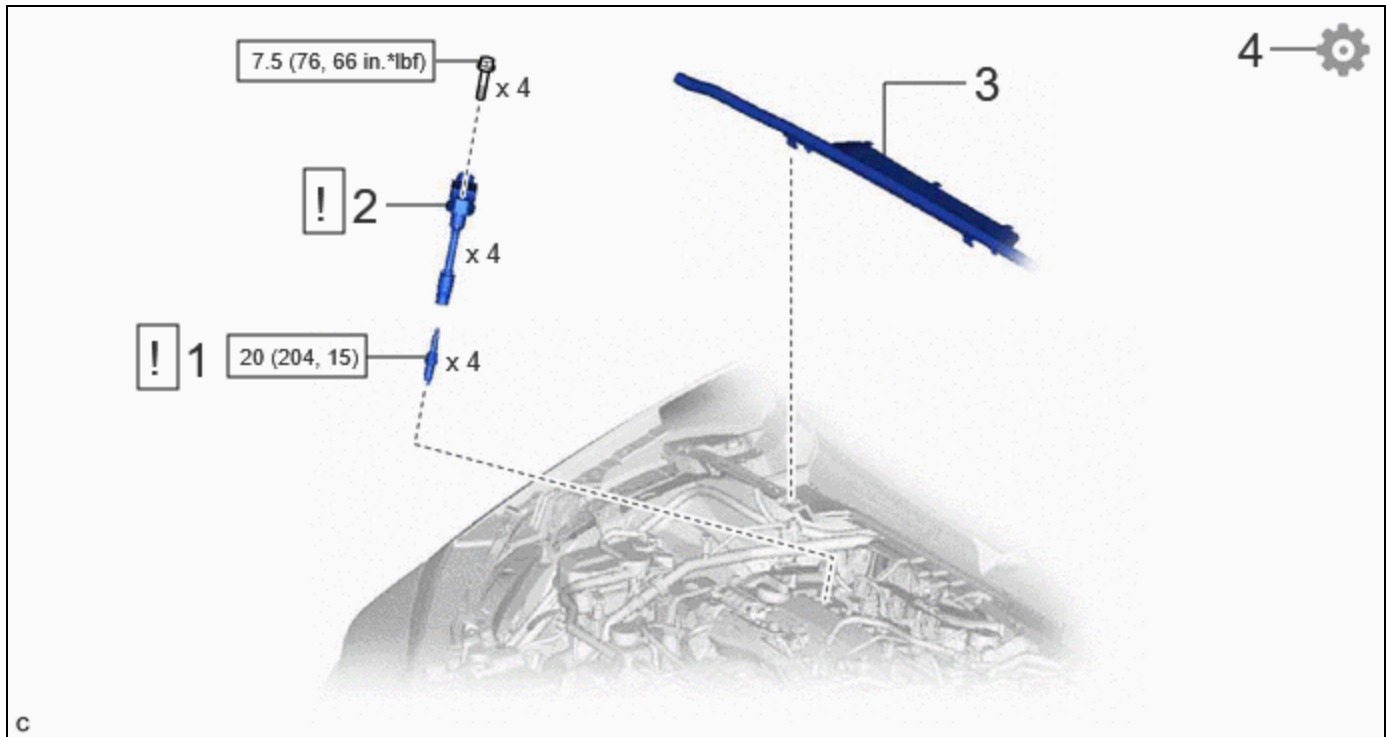
NOTICE:

This procedure includes the installation of small-head bolts. Refer to Small-Head Bolts of Basic Repair Hint to identify the small-head bolts.


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CAUTION / NOTICE / HINT

COMPONENTS (INSTALLATION)



	PROCEDURE	PART NAME CODE			
1	SPARK PLUG	19100P	INFO	-	-
2	IGNITION COIL ASSEMBLY	19500	INFO	-	-
3	CENTER NO. 2 COWL TOP VENTILATOR LOUVER	55784B	-	-	-
4	PERFORM INITIALIZATION	-	-	-	INFO

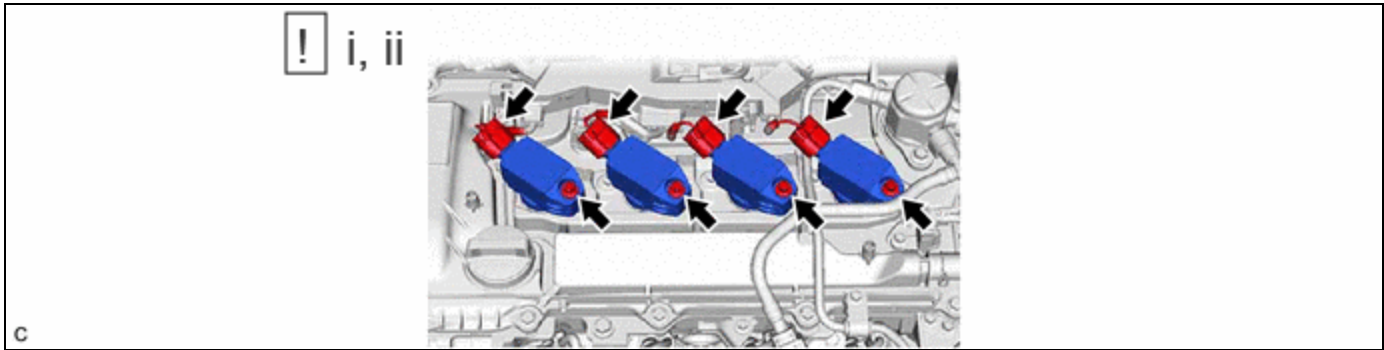
	N*m (kgf*cm, ft.*lbf): Specified torque	-	-
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PROCEDURE

1. INSTALL SPARK PLUG

	Click here INFO
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2. INSTALL IGNITION COIL ASSEMBLY



(1) Using an 8 mm socket wrench, install the 4 ignition coil assemblies to the cylinder head cover sub-assembly with the 4 bolts.

Torque:

7.5 N·m {76 kgf·cm, 66 in·lbf}

NOTICE:

If an ignition coil assembly has been struck or dropped, replace it.

(2) Connect the 4 ignition coil assembly connectors.

3. INSTALL CENTER NO. 2 COWL TOP VENTILATOR LOUVER

4. PERFORM INITIALIZATION

(a) Perform "Inspection After Repair" after replacing an ignition coil assembly or spark plug.

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