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Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: M20A-FXS (EMISSION CONTROL): VACUUM SENSOR: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

INSTALLATION

CAUTION / NOTICE / HINT

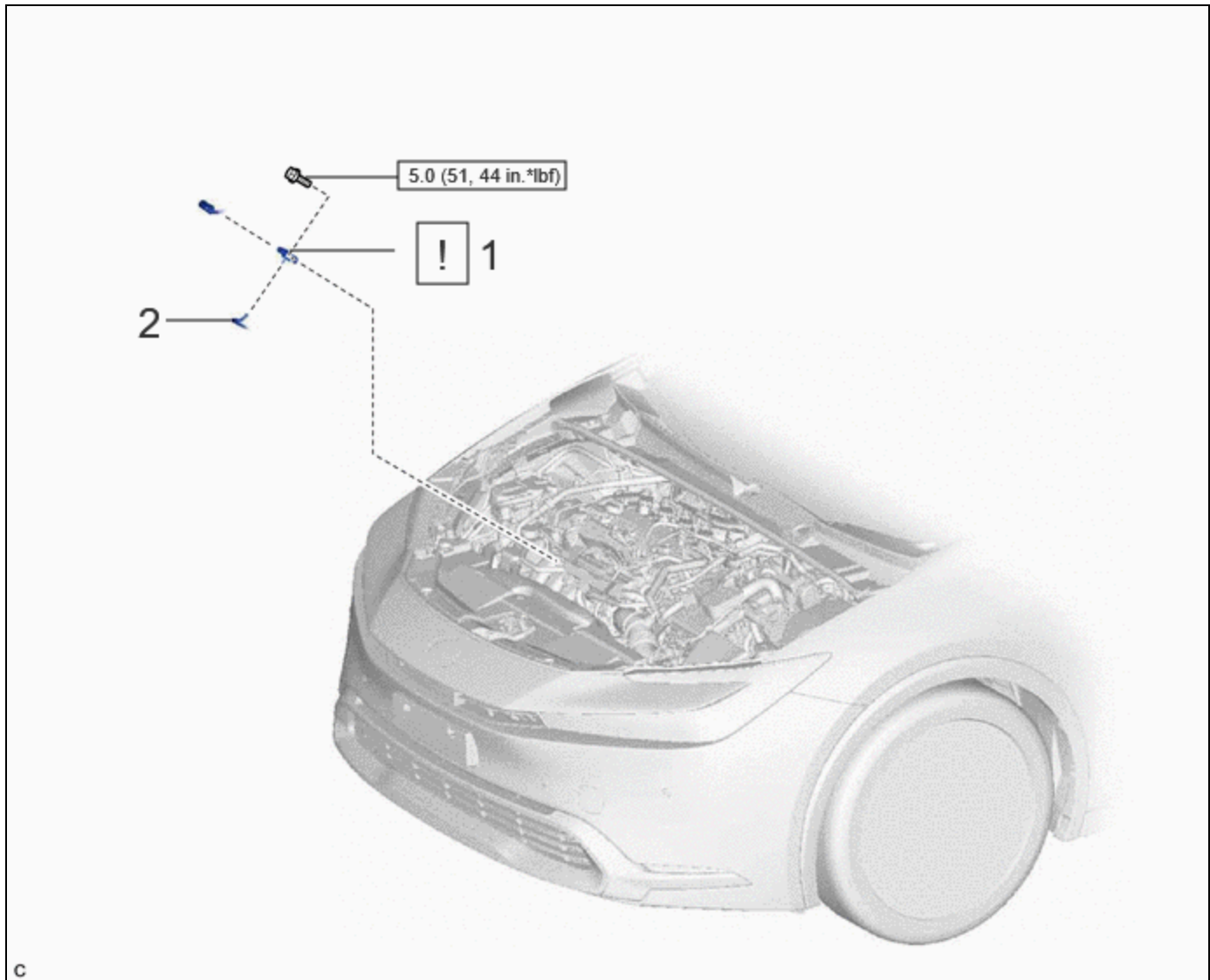
NOTICE:





This procedure includes the installation of small-head bolts. Refer to Small-Head Bolts of Basic Repair Hint to identify the small-head bolts.


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CAUTION / NOTICE / HINT

COMPONENTS (INSTALLATION)

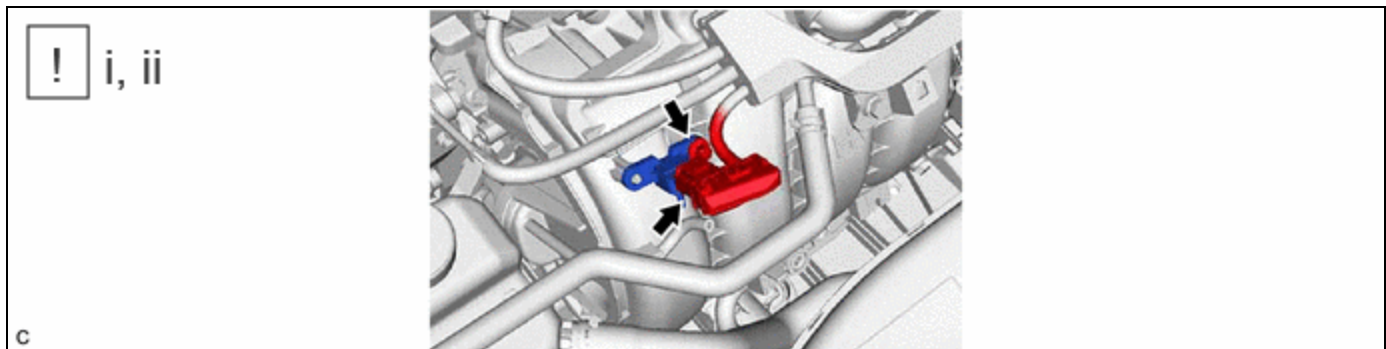


PROCEDURE		PART NAME CODE			
1	E.F.I. VACUUM SENSOR ASSEMBLY (MANIFOLD ABSOLUTE PRESSURE SENSOR)	89421		-	-
2	VACUUM HOSE	-	-	-	-

	N*m (kgf*cm, ft.*lbf): Specified torque	-	-
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PROCEDURE

1. INSTALL E.F.I. VACUUM SENSOR ASSEMBLY (MANIFOLD ABSOLUTE PRESSURE SENSOR)



(1) Using an 8 mm socket wrench, install the E.F.I. vacuum sensor assembly (manifold absolute pressure sensor) to the intake manifold with the bolt.

Torque:

5.0 N·m {51 kgf·cm, 44 in·lbf}

(2) Connect the E.F.I. vacuum sensor assembly (manifold absolute pressure sensor) connector.

2. CONNECT VACUUM HOSE

