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Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: M20A-FXS (EMISSION CONTROL): PCV VALVE: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

INSTALLATION

CAUTION / NOTICE / HINT

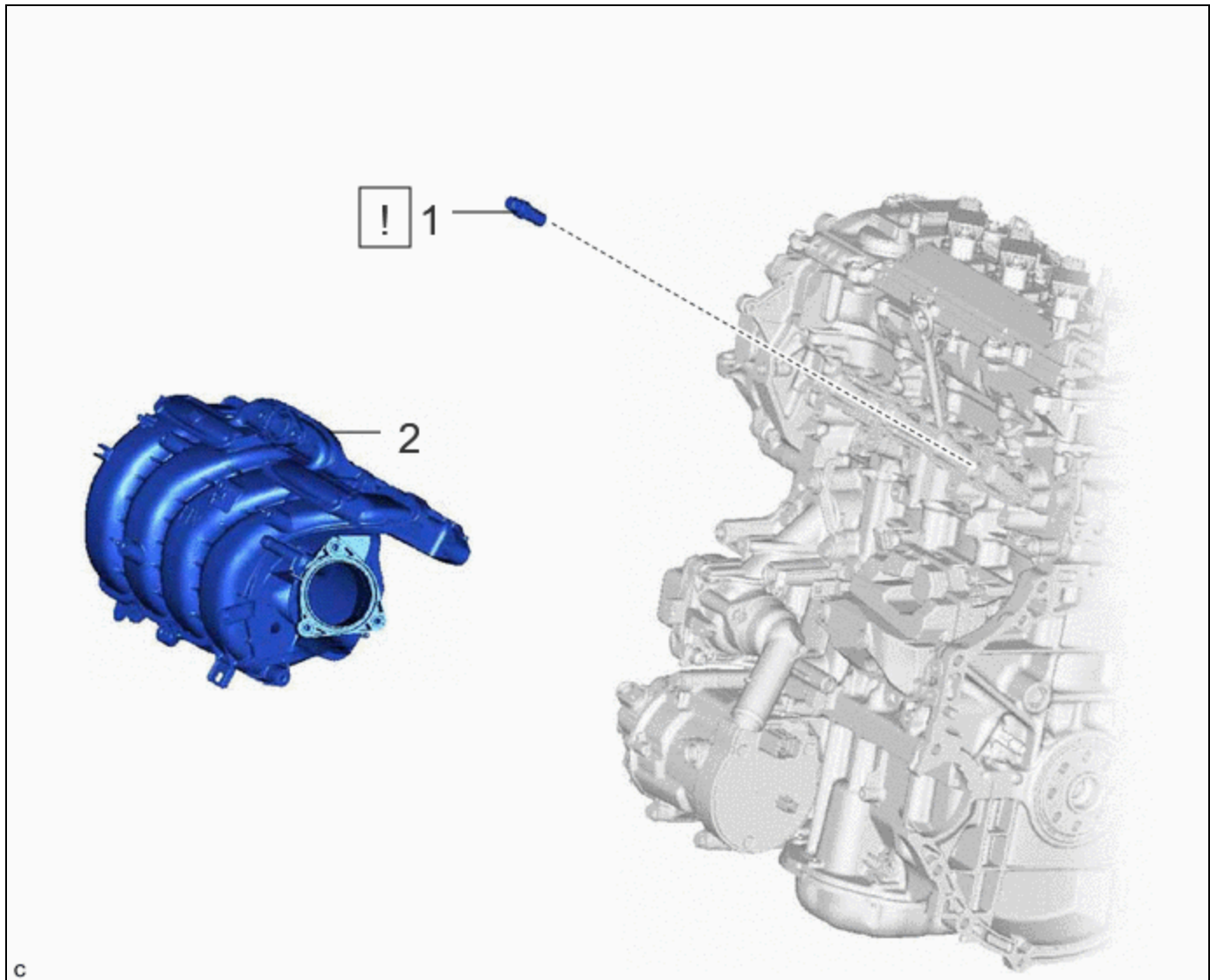
NOTICE:




This procedure includes the installation of small-head bolts. Refer to Small-Head Bolts of Basic Repair Hint to identify the small-head bolts.

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CAUTION / NOTICE / HINT

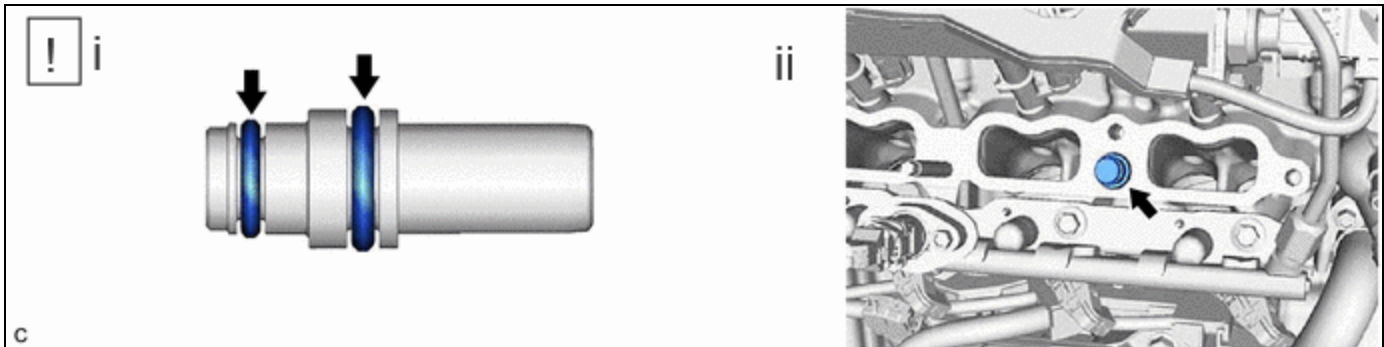
COMPONENTS (INSTALLATION)



PROCEDURE		PART NAME CODE			
1	PCV VALVE (VENTILATION VALVE SUB-ASSEMBLY)	12204C	INFO	-	-
2	INTAKE MANIFOLD	17111	-	-	-

PROCEDURE

1. INSTALL PCV VALVE (VENTILATION VALVE SUB-ASSEMBLY)



(1) Apply a light coat of engine oil to the O-ring.

NOTICE:

When reusing the PCV valve (ventilation valve sub-assembly), inspect the O-ring.

(2) Install the PCV valve (ventilation valve sub-assembly) to the cylinder head sub-assembly.

2. INSTALL INTAKE MANIFOLD

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