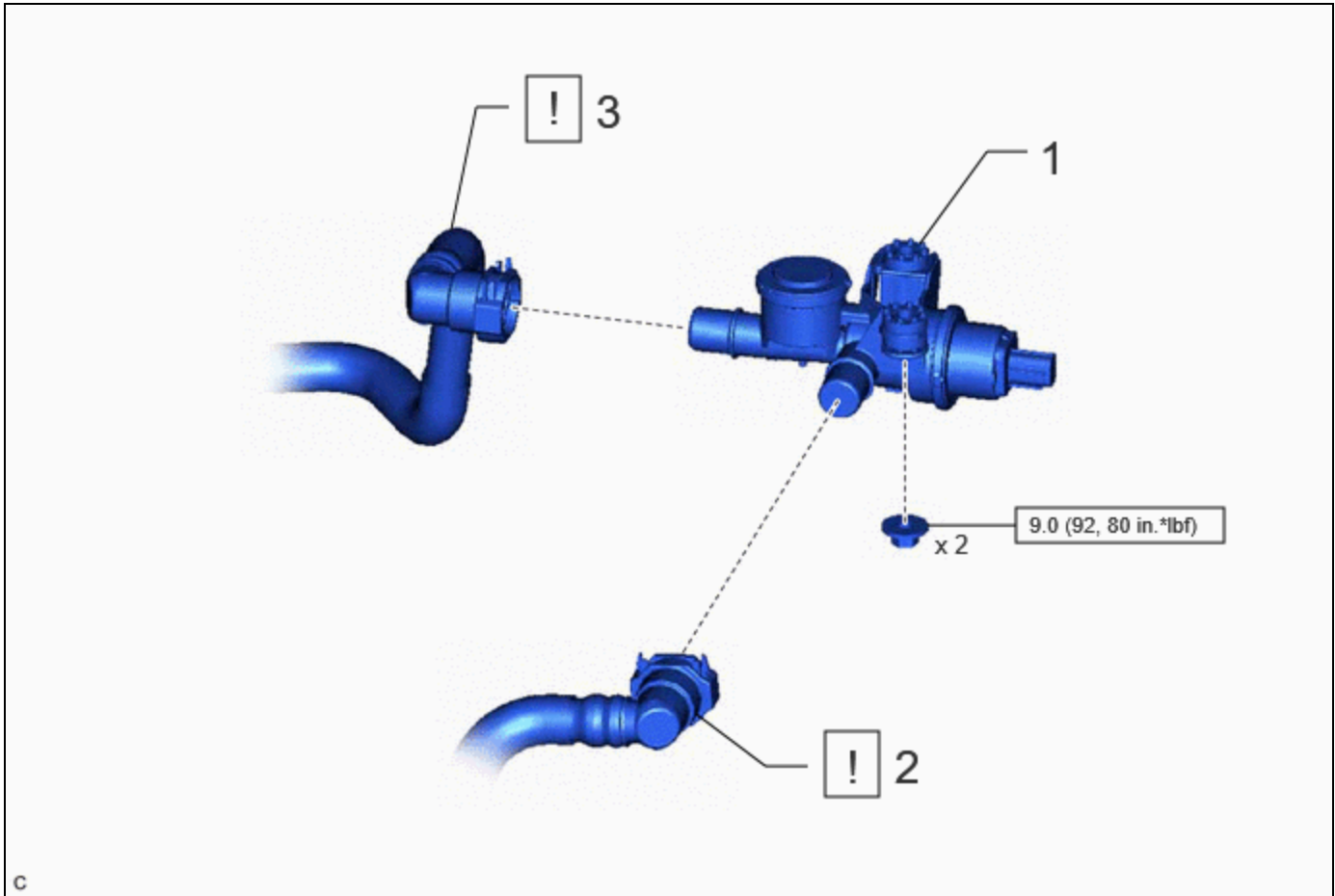


Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM1000000029UW6
Model Year Start: 2023	Model: Prius	Prod Date Range: [12/2022 -]
Title: M20A-FXS (EMISSION CONTROL): FUEL VAPOR CONTAINMENT VALVE (for HEV Model): INSTALLATION; 2023 - 2024 MY Prius [12/2022 -]		


INSTALLATION

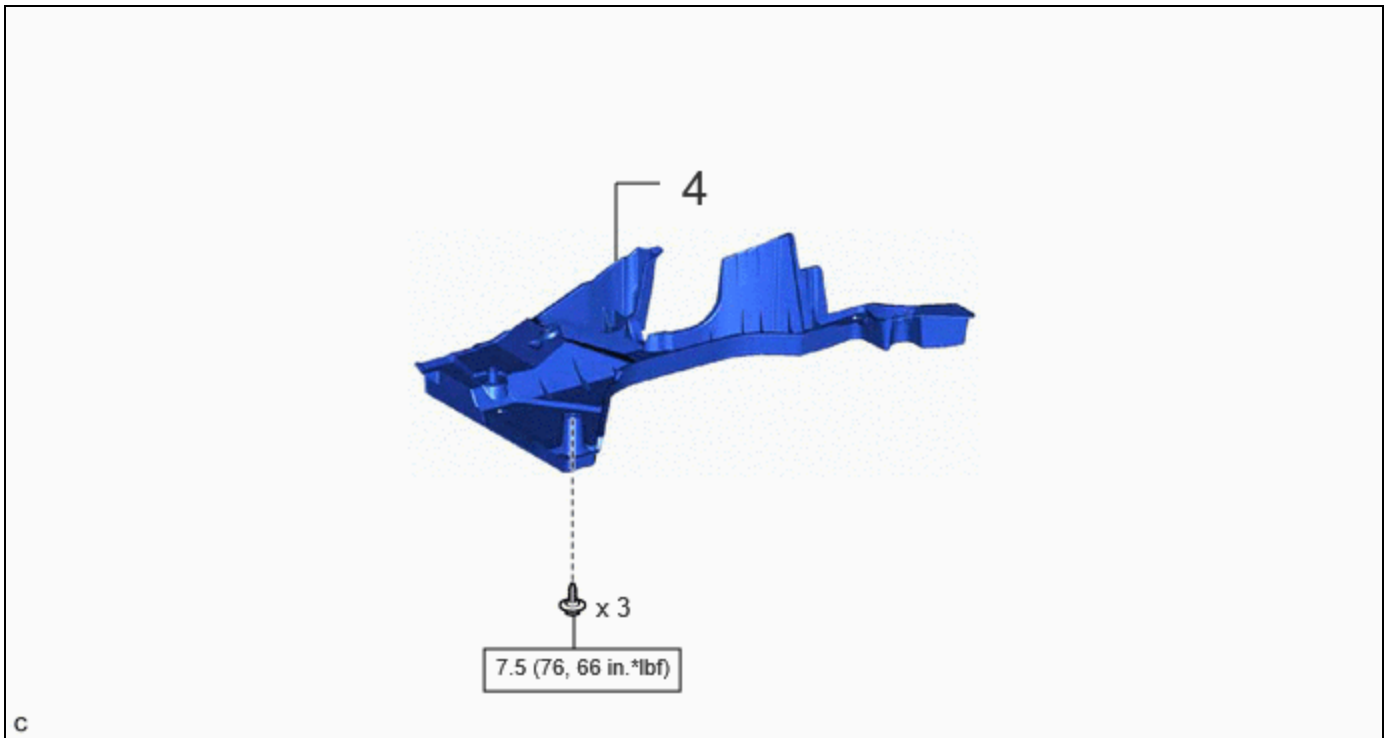
CAUTION / NOTICE / HINT




COMPONENTS (INSTALLATION)




	PROCEDURE	PART NAME CODE			
1	FUEL VAPOR CONTAINMENT VALVE (CLOSE TANK WITH BOLT VALVE ASSEMBLY)	77070A	-	-	-
2	FUEL TANK VENT HOSE SUB-ASSEMBLY (CANISTER SIDE)	77404	INFO	-	-
3	FUEL TANK VENT HOSE SUB-ASSEMBLY (FUEL TANK SIDE)	77404	INFO	-	-

	N*m (kgf*cm, ft.*lbf): Specified torque	-	-
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PROCEDURE	PART NAME CODE			
4 REAR FLOOR SIDE MEMBER COVER RH	57627G	-	-	-

	N*m (kgf*cm, ft.*lbf): Specified torque	-	-
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PROCEDURE

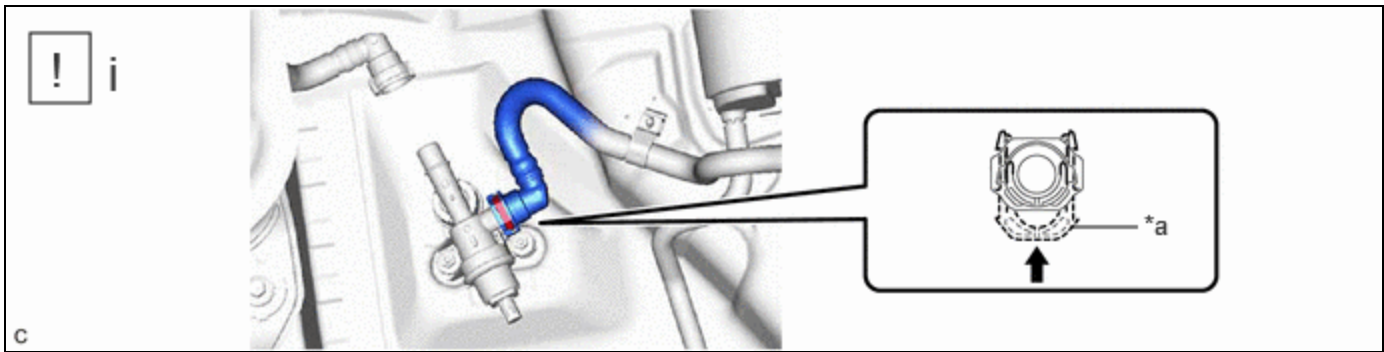
1. INSTALL FUEL VAPOR CONTAINMENT VALVE (CLOSE TANK WITH BOLT VALVE ASSEMBLY)

Torque:

9.0 N·m {92 kgf·cm, 80 in·lbf}

2. CONNECT FUEL TANK VENT HOSE SUB-ASSEMBLY (CANISTER SIDE)

	<p>NOTICE:</p> <ul style="list-style-type: none"> Check that there are no scratches or foreign matter around the connecting parts of the fuel tank vent hose sub-assembly (canister side) and fuel vapor containment valve (close tank with bolt valve assembly) before performing this work. After connecting the fuel tank vent hose sub-assembly (canister side), check that the fuel tank vent hose sub-assembly (canister side) is securely connected by pulling on the tube connector.
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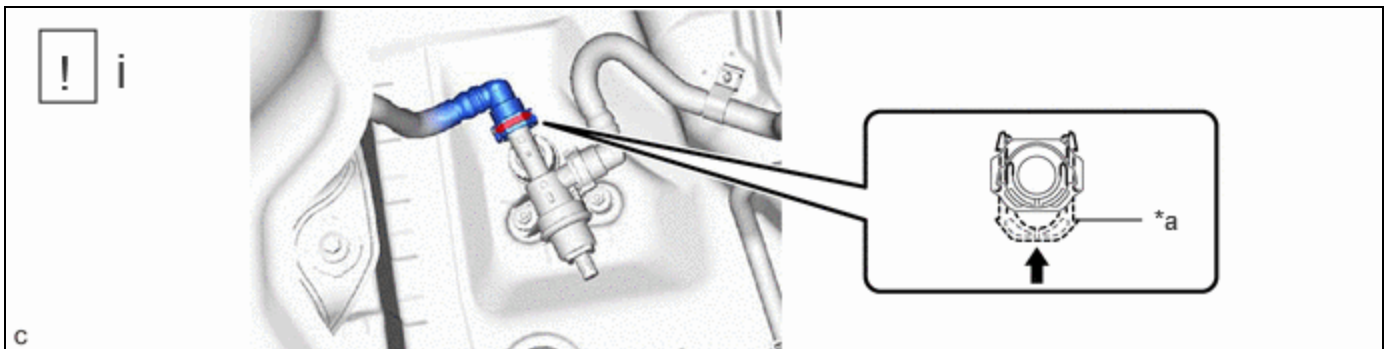
*a	Retainer	-	-
	Push in	-	-

(1) Push the fuel tank vent hose sub-assembly (canister side) onto the fuel vapor containment valve (close tank with bolt valve assembly) and push in the retainer to engage the lock claws.

3. CONNECT FUEL TANK VENT HOSE SUB-ASSEMBLY (FUEL TANK SIDE)

NOTICE:

- Check that there are no scratches or foreign matter around the connecting parts of the fuel tank vent hose sub-assembly (fuel tank side) and fuel vapor containment valve (close tank with bolt valve assembly) before performing this work.
- After connecting the fuel tank vent hose sub-assembly (fuel tank side), check that the fuel tank vent hose sub-assembly (fuel tank side) is securely connected by pulling on the tube connector.



*a	Retainer	-	-
	Push in	-	-

(1) Push the fuel tank vent hose sub-assembly (fuel tank side) onto the fuel vapor containment valve (close tank with bolt valve assembly) and push in the retainer to engage the lock claws.

4. INSTALL REAR FLOOR SIDE MEMBER COVER RH

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