<i>ا</i> ے ا	/9/24, 8:14 PM 	WZUA-I AS (LIWISSIC		ER (for HEV Model): REMOVAL; 2023 - 2024 MY Prius [12/2022 -	
	Last Modified: 12-04	-2024	6.11:8.1.0	Doc ID: RM1000000029UW0	

Prod Date Range: [12/2022 -

Title: M20A-FXS (EMISSION CONTROL): CANISTER (for HEV Model): REMOVAL; 2023 - 2024 MY Prius [12/2022 -

Model: Prius

REMOVAL

Model Year Start: 2023

CAUTION / NOTICE / HINT

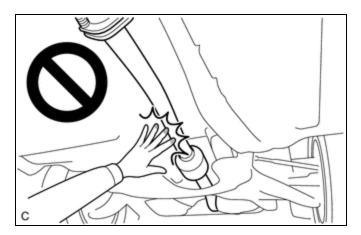
The necessary procedures (adjustment, calibration, initialization or registration) that must be performed after parts are removed and installed, or replaced during canister removal/installation are shown below.

Necessary Procedures After Parts Removed/Installed/Replaced

Gas leak from exhaust system is repaired		PROCEDURE NOT PERFORMED Poor idle, etc. Engine start function, etc.	INFO
REPLACED PART OR PERFORMED PROCEDURE	NECESSARY PROCEDURE	PROCEDURE NOT PERFORMED	LINK

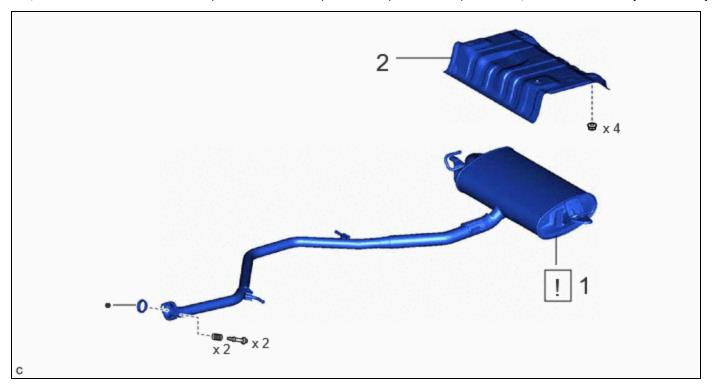
CAUTION:

To prevent burns, do not touch the engine, exhaust pipe or other high temperature components while the engine is hot.



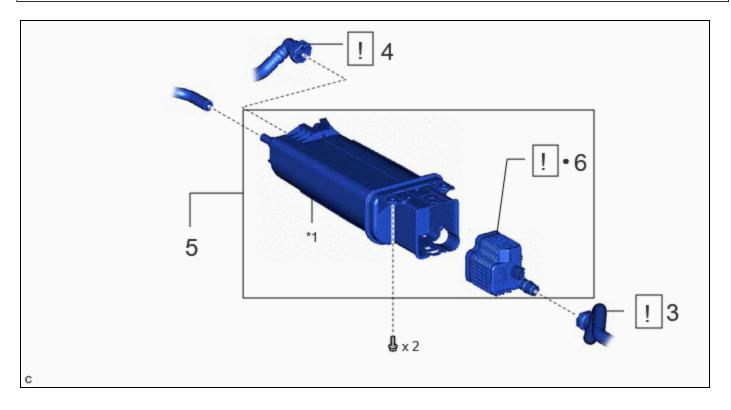
CAUTION / NOTICE / HINT

COMPONENTS (REMOVAL)



PROCEDURE	PART NAME CODE			₩
1 TAIL EXHAUST PIPE ASSEMBLY	17430	INFO	-	-
2 UPPER MAIN MUFFLER HEAT INSULATOR	58327D	-	-	-





	PROCEDURE	PART NAME CODE	!		
3	FUEL TANK VENT HOSE SUB-ASSEMBLY (FUEL LID SIDE)	77404A	INFO	-	-
4	FUEL TANK VENT HOSE SUB-ASSEMBLY (FUEL VAPOR CONTAINMENT VALVE SIDE)	77404	INFO	-	-
5	CANISTER (CHARCOAL CANISTER ASSEMBLY)	77740	-	-	-
6	LEAK DETECTION PUMP SUB-ASSEMBLY	77740R	INFO	-	-

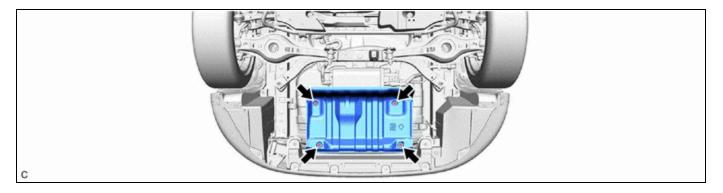
*1	CHARCOAL CANISTER SUB-ASSEMBLY	-	-
•	Non-reusable part	-	-

PROCEDURE

1. REMOVE TAIL EXHAUST PIPE ASSEMBLY

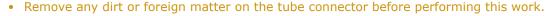


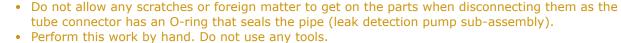
2. REMOVE UPPER MAIN MUFFLER HEAT INSULATOR



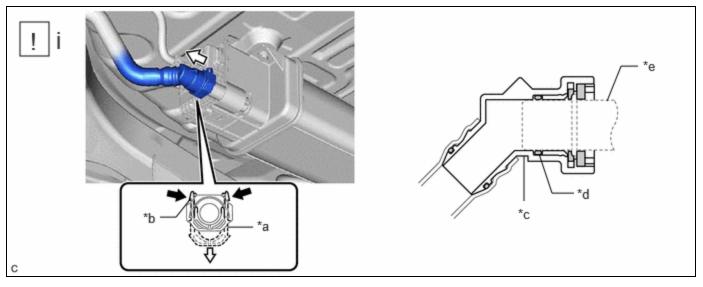
3. DISCONNECT FUEL TANK VENT HOSE SUB-ASSEMBLY (FUEL LID SIDE)

NOTICE:





- Do not forcibly bend, twist or turn the fuel tank vent hose sub-assembly (fuel lid side).
- Protect the disconnected parts by covering them with plastic bags after disconnecting the fuel tank vent hose sub-assembly (fuel lid side).
- If the tube connector and pipe (leak detection pump sub-assembly) are stuck, push and pull to release them.



*a	Retainer	*b	Tab
*c	Tube Connector	*d	O-ring
*e	Pipe (Leak Detection Pump Sub-assembly)	-	-
→	Pinch	介	Pull

(1) Pinch the tabs of the retainer to disengage the lock claws and pull it down.

HINT:

Do not remove the retainer.

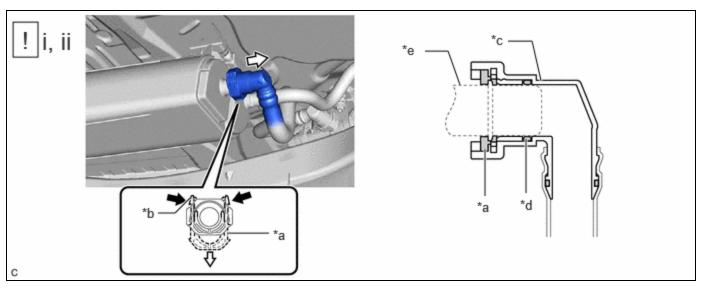
(2) Pull off the fuel tank vent hose sub-assembly (fuel lid side) from the canister (charcoal canister assembly).

4. DISCONNECT FUEL TANK VENT HOSE SUB-ASSEMBLY (FUEL VAPOR CONTAINMENT VALVE SIDE)

NOTICE:



- Remove any dirt or foreign matter on the tube connector before performing this work.
- Do not allow any scratches or foreign matter to get on the parts when disconnecting them as the tube connector has an O-ring that seals the pipe (canister (charcoal canister assembly)).
- Perform this work by hand. Do not use any tools.
- Do not forcibly bend, twist or turn the fuel tank vent hose sub-assembly (fuel vapor containment valve side).
- Protect the disconnected parts by covering them with plastic bags after disconnecting the fuel tank vent hose sub-assembly (fuel vapor containment valve side).
- If the tube connector and pipe (canister (charcoal canister assembly)) are stuck, push and pull to release them.



*a	Retainer	*b	Tab
*c	Tube Connector	*d	O-ring
*e	Pipe (Canister (Charcoal Canister Assembly))	-	-
→	Pinch	介	Pull

(1) Pinch the tabs of the retainer to disengage the lock claws and pull it down.

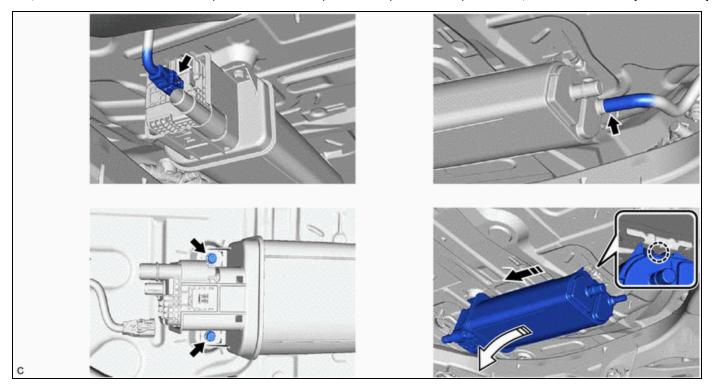
HINT:

Do not remove the retainer.

(2) Pull off the fuel tank vent hose sub-assembly (fuel vapor containment valve side) from the canister (charcoal canister assembly).

5. REMOVE CANISTER (CHARCOAL CANISTER ASSEMBLY)

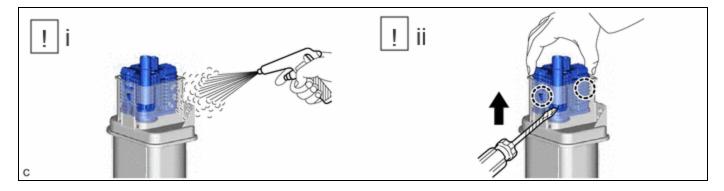




6. REMOVE LEAK DETECTION PUMP SUB-ASSEMBLY

HINT:

Only perform this procedure when replacement of the leak detection pump sub-assembly is necessary.



(1) Before removing the leak detection pump sub-assembly, clean the canister (charcoal canister assembly) by blowing air into it to ensure that the canister (charcoal canister assembly) is free of foreign matter.

NOTICE:

- Make sure to clean the canister (charcoal canister assembly) using air only.
- Do not use gasoline, thinners or solvents.
 - (2) While disengaging the 2 claws as shown in the illustration, push the leak detection pump sub-assembly upwards using a screwdriver with its tip wrapped with protective tape to remove it.





- (1) Check if the charcoal canister sub-assembly contains foreign matter such as mud or water.
 - 1. Visually check that the inside of the charcoal canister sub-assembly is free of foreign matter.
 - 2. Hold the charcoal canister sub-assembly upside down to make sure that it is free of foreign matter.

If the charcoal canister sub-assembly contains foreign matter, replace the canister (charcoal canister assembly).



