

<b>Last Modified:</b> 12-04-2024	6.11:8.1.0	<b>Doc ID:</b> RM10000002A075
<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [12/2022 - ]
<b>Title:</b> PA10/PB10/PB12 (HYBRID TRANSMISSION / TRANSAXLE): HYBRID TRANSAXLE FLUID: REPLACEMENT; 2023 - 2024 MY Prius Prius Prime [12/2022 - ]		

## REPLACEMENT

## PROCEDURE

### 1. REMOVE NO. 1 ENGINE UNDER COVER ASSEMBLY

- for 2ZR-FXE:

Click here [INFO](#)

- for M20A-FXS:

Click here [INFO](#)

### 2. REPLACE HYBRID TRANSAXLE FLUID

Click here [INFO](#)

### 3. ADD HYBRID TRANSAXLE FLUID

Click here [INFO](#)

### 4. INSPECT HYBRID TRANSAXLE FLUID

Click here [INFO](#)

### 5. INSPECT FOR HYBRID TRANSAXLE FLUID LEAK

Click here [INFO](#)

### 6. INSTALL NO. 1 ENGINE UNDER COVER ASSEMBLY

- for 2ZR-FXE:

Click here [INFO](#)

- for M20A-FXS:

Click here [INFO](#)

