

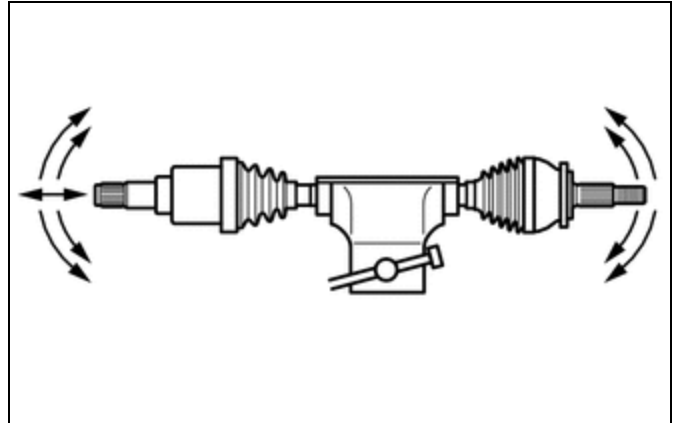
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<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [12/2022 - ]
<b>Title:</b> DRIVE SHAFT / PROPELLER SHAFT: FRONT DRIVE SHAFT ASSEMBLY: INSPECTION; 2023 - 2024 MY Prius Prius Prime [12/2022 - ]		

## INSPECTION

## PROCEDURE

### 1. INSPECT FRONT DRIVE SHAFT ASSEMBLY

- (a) Check that there is no excessive play in the radial direction of the outboard joint.

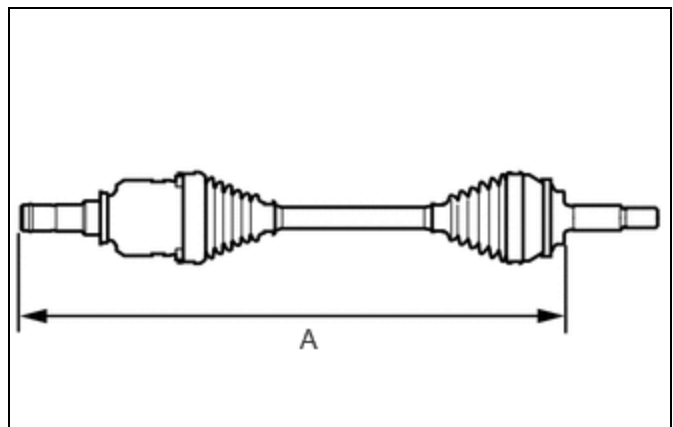


- (b) Check that the inboard joint slides smoothly in the thrust direction.
- (c) Check that there is no excessive play in the radial direction of the inboard joint.
- (d) Check the boots for damage.
- (e) Check whether each drive shaft dimension (A) is within specification.

**NOTICE:**

Keep the drive shaft assembly level during inspection.

Dimension (A) (for M20A-FXS):



INSTALLATION POSITION	SPECIFIED CONDITION	RESULT
for LH Side	587.2 to 595.2 mm 1.93 to 1.95 ft.	mm ft.
for RH Side	891.2 to 899.2 mm 2.92 to 2.95 ft.	mm ft.

Dimension (A) (for 2ZR-FXE):

INSTALLATION POSITION	SPECIFIED CONDITION	RESULT
for LH Side	592.2 to 600.2 mm 1.94 to 1.97 ft.	mm ft.
for RH Side	891.2 to 899.2 mm 2.92 to 2.95 ft.	mm ft.

