

Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM10000002A07E
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: PA10/PB10/PB12 (HYBRID TRANSMISSION / TRANSAXLE): SHIFT LEVER: REMOVAL; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

REMOVAL

CAUTION / NOTICE / HINT

The necessary procedures (adjustment, calibration, initialization or registration) that must be performed after parts are removed and installed, or replaced during transmission floor shift assembly removal/installation are shown below.

Necessary Procedures After Parts Removed/Installed/Replaced

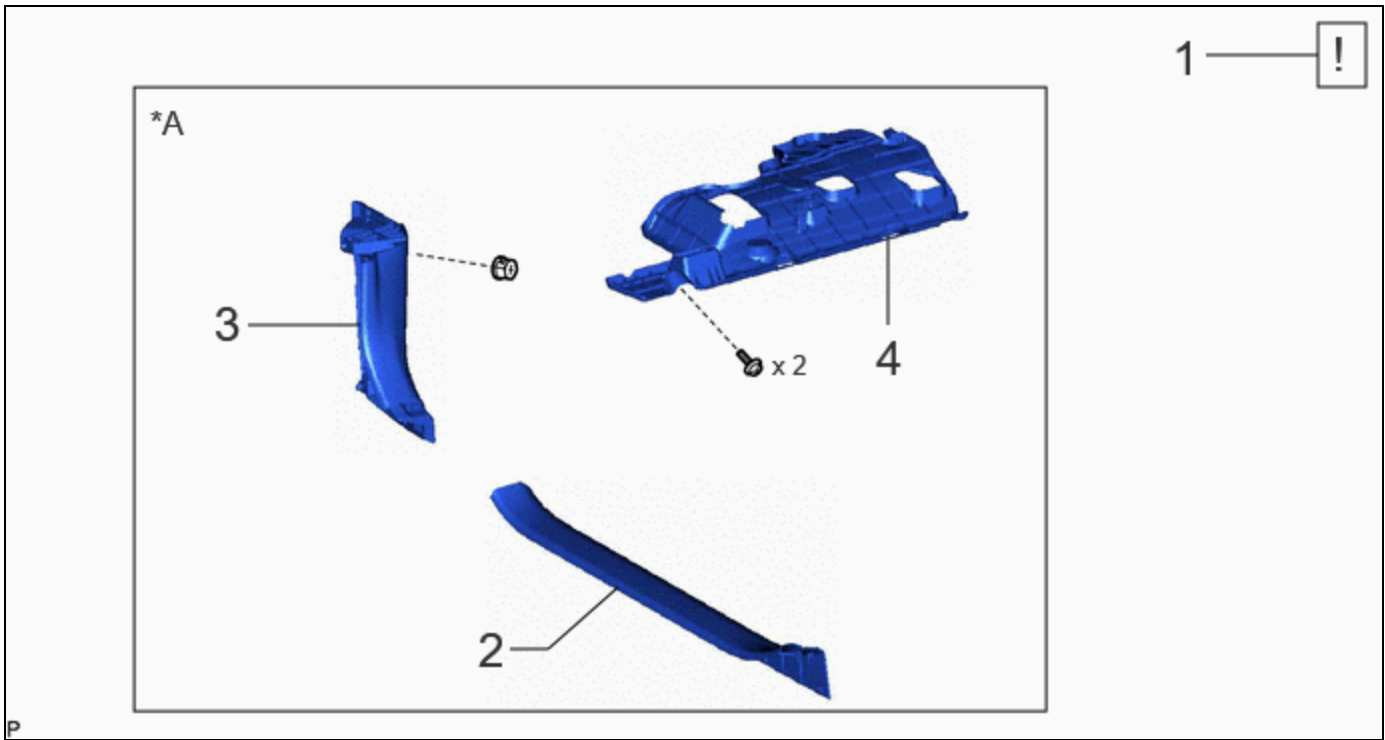
REPLACED PART OR PERFORMED PROCEDURE	NECESSARY PROCEDURE	EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	LINK
Replacement of shift control ECU (Transmission floor shift assembly)	Update ECU security key	Vehicle Control History (RoB) are stored	INFO

NOTICE:

- When disconnecting a wire harness of any component connected to the supply power of the integrated capacitor (integration control supply) or when removing the integrated capacitor (integration control supply), make sure to wait 5 minutes or more after turning the ignition switch off for self-diagnosis to complete and the voltage of the integrated capacitor (integration control supply) to discharge.
- When any of the above procedures are completed, change the shift position to all positions and check the following items:
 - The shift position indicator illuminates in accordance with the current position.
 - The vehicle does not move when in shift state P (parking brake released)
 - The vehicle does not drive when in shift state N
 - The vehicle drives when in shift state D or R

CAUTION / NOTICE / HINT

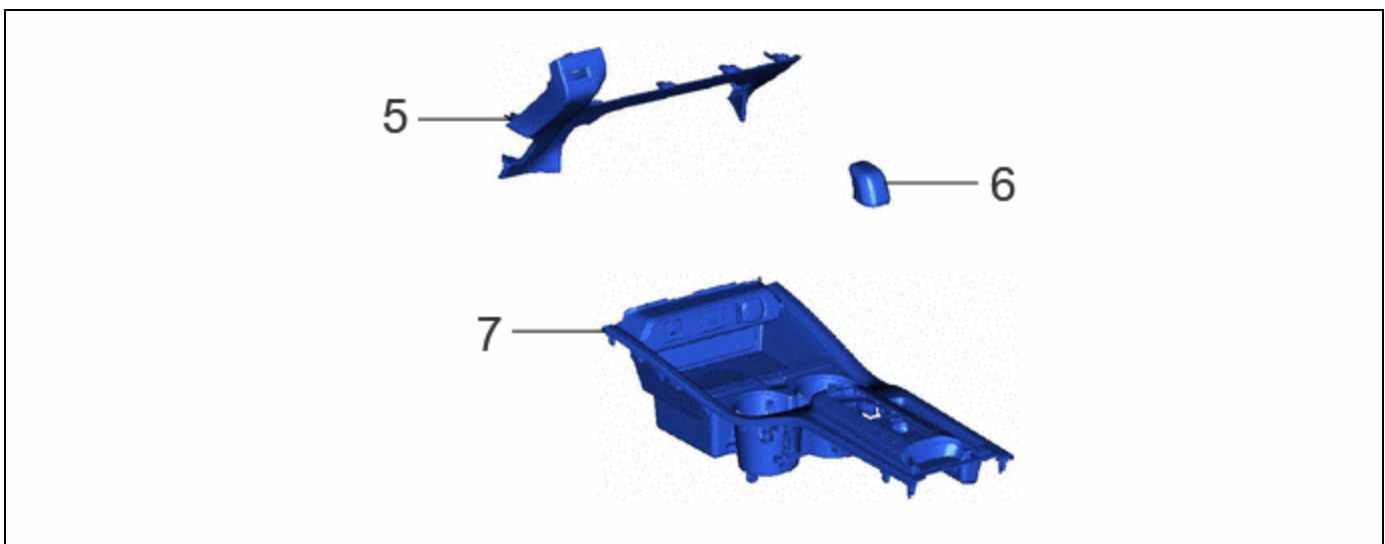
COMPONENTS (REMOVAL)






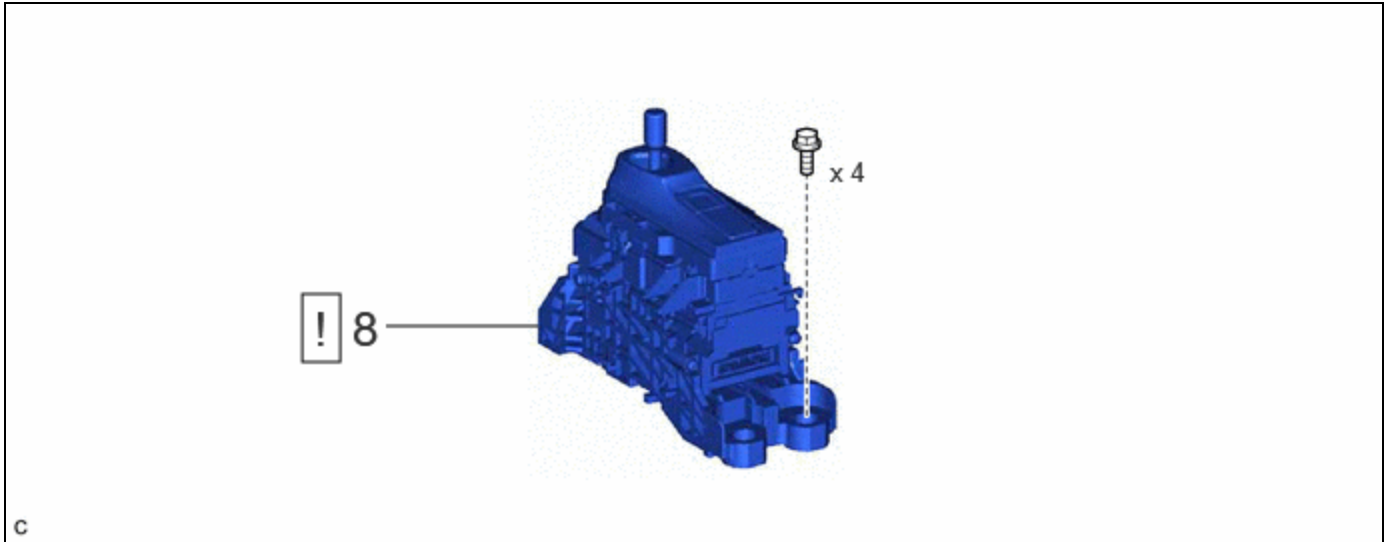
P




PROCEDURE		PART NAME CODE			
1	SECURE VEHICLE	-	INFO	-	-
2	FRONT DOOR SCUFF PLATE LH	67914	-	-	-
3	COWL SIDE TRIM BOARD LH	62112	-	-	-
4	NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY	55606	-	-	-

*A	w/ Knee Airbag	-	-
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	PROCEDURE	PART NAME CODE			
5	LOWER CENTER INSTRUMENT PANEL FINISH PANEL	55434B	-	-	-
6	SHIFT LEVER KNOB SUB-ASSEMBLY	33504F	-	-	-
7	UPPER CONSOLE PANEL SUB-ASSEMBLY	58804A	-	-	-



	PROCEDURE	PART NAME CODE			
8	TRANSMISSION FLOOR SHIFT ASSEMBLY	33550	INFO	-	-

PROCEDURE

1. SECURE VEHICLE



(1) Fully apply the parking brake and chock a wheel.

CAUTION:

- Make sure to apply the parking brake and chock a wheel before performing this procedure.
- If the vehicle is not secure and the shift lever is moved to N, the vehicle may suddenly move, possibly resulting in an accident or serious injury.

2. REMOVE FRONT DOOR SCUFF PLATE LH (w/ Knee Airbag)

Click here [INFO](#)

3. REMOVE COWL SIDE TRIM BOARD LH (w/ Knee Airbag)

Click here [INFO](#)

4. REMOVE NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY (w/ Knee Airbag)

Click here [INFO](#)

5. REMOVE LOWER CENTER INSTRUMENT PANEL FINISH PANEL

Click here [INFO](#)

6. REMOVE SHIFT LEVER KNOB SUB-ASSEMBLY

Click here [INFO](#)

7. REMOVE UPPER CONSOLE PANEL SUB-ASSEMBLY

Click here [INFO](#)

8. REMOVE TRANSMISSION FLOOR SHIFT ASSEMBLY



NOTICE:

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