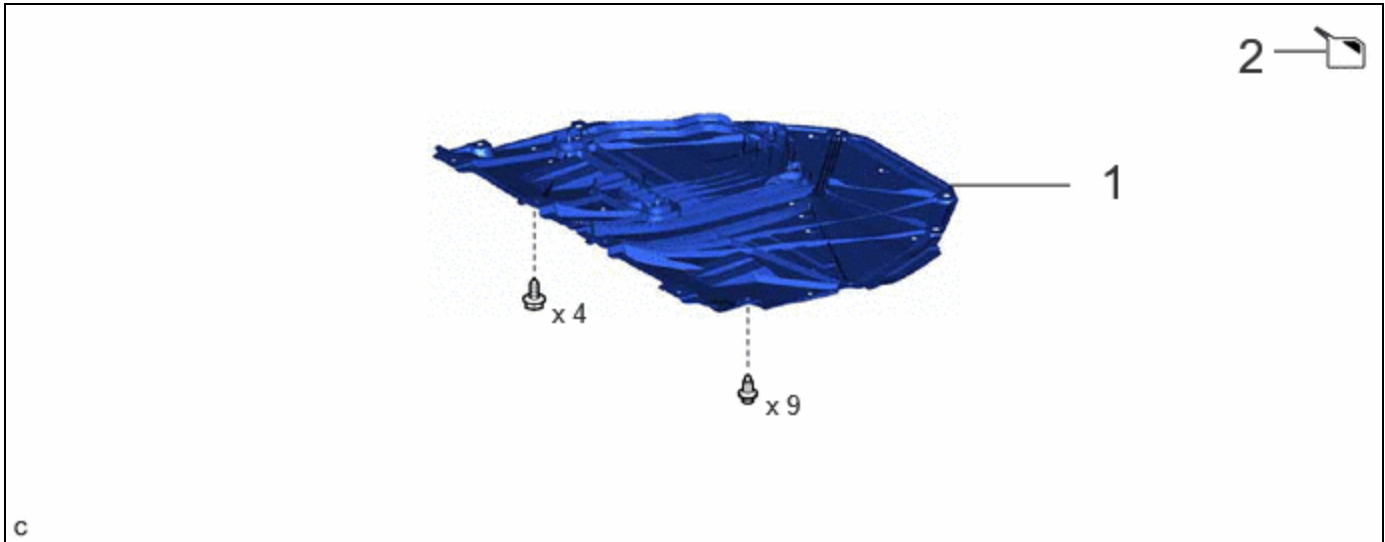


Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM10000002BNSG
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [03/2023 -]
Title: PA10/PB10/PB12 (HYBRID TRANSMISSION / TRANSAXLE): PB10/PB12 OIL COOLER: REMOVAL; 2023 - 2024 MY Prius Prius Prime [03/2023 -]		

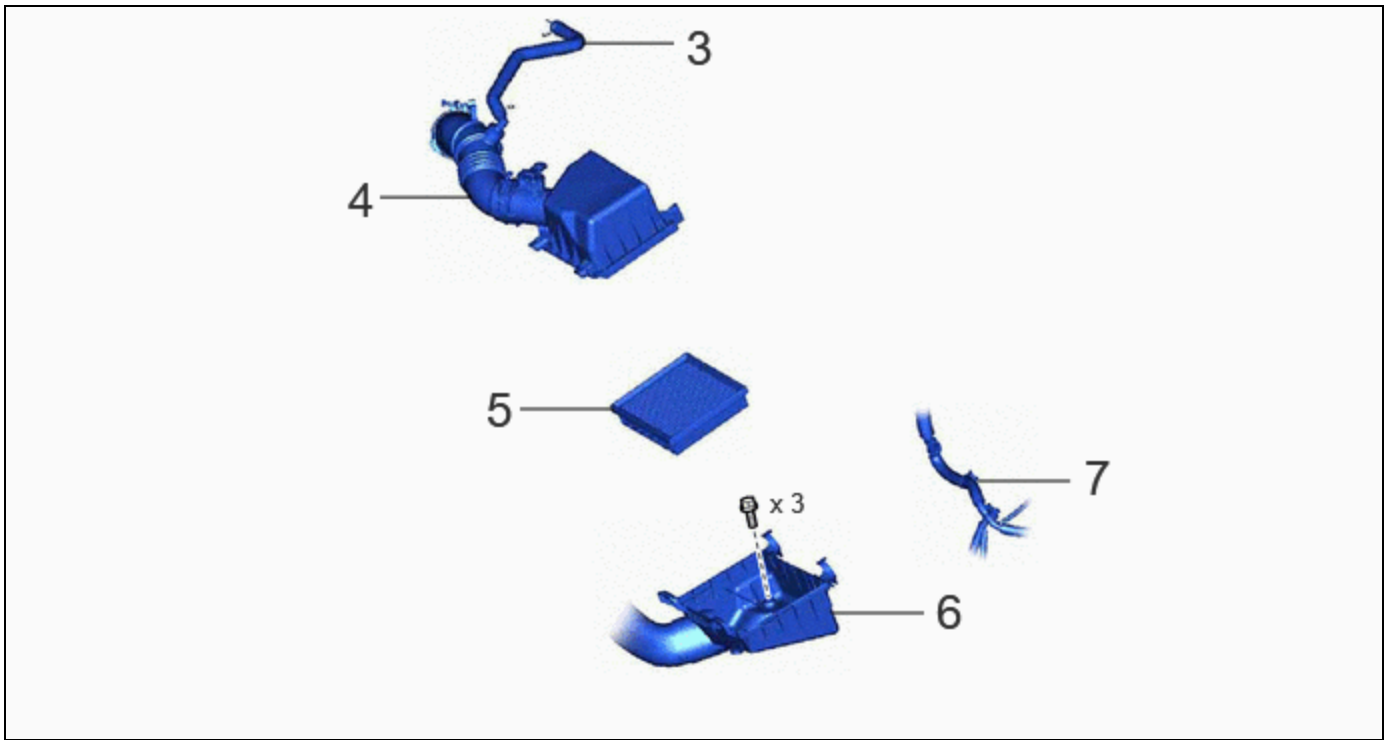
REMOVAL




CAUTION / NOTICE / HINT

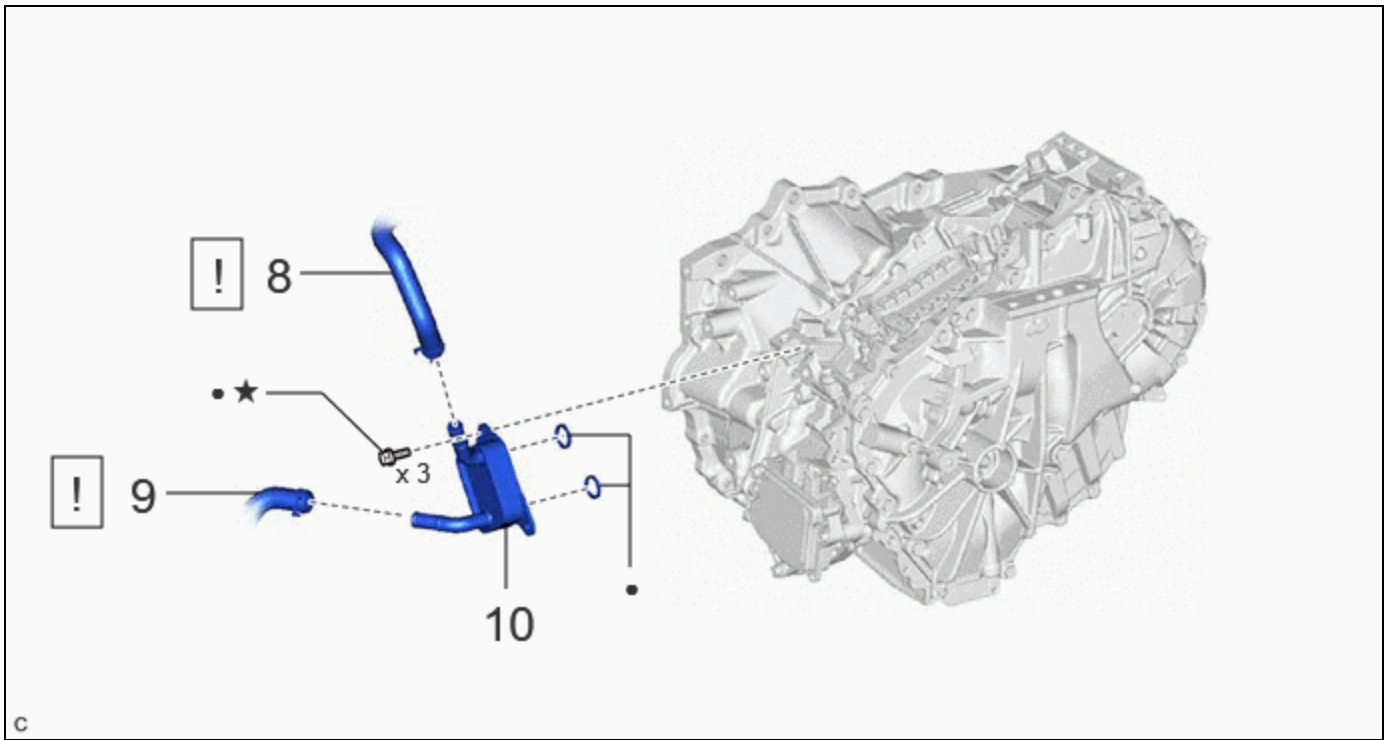
COMPONENTS (REMOVAL)



PROCEDURE		PART NAME CODE			
1	NO. 1 ENGINE UNDER COVER ASSEMBLY	51410	-	-	-
2	DRAIN COOLANT (for Inverter)	-	-	INFO	-



PROCEDURE		PART NAME CODE			
3	NO. 2 VENTILATION HOSE	12262	-	-	-
4	AIR CLEANER CAP WITH AIR CLEANER HOSE	-	-	-	-
5	AIR CLEANER FILTER ELEMENT SUB-ASSEMBLY	17801	-	-	-
6	AIR CLEANER CASE SUB-ASSEMBLY	17701	-	-	-
7	ENGINE WIRE	82121	-	-	-



PROCEDURE		PART NAME CODE	!		
8	OUTLET NO. 1 INVERTER COOLING HOSE	G922C	INFO	-	-
9	OUTLET NO. 2 INVERTER COOLING HOSE	G922D	INFO	-	-
10	MOTOR COOLING COOLER	G125AA	-	-	-

•	Non-reusable part	★	Precoated part
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PROCEDURE

1. REMOVE NO. 1 ENGINE UNDER COVER ASSEMBLY

Click here [INFO](#)

2. DRAIN COOLANT (for Inverter)

Click here [INFO](#)

3. DISCONNECT NO. 2 VENTILATION HOSE

Click here [INFO](#)

4. REMOVE AIR CLEANER CAP WITH AIR CLEANER HOSE

Click here [INFO](#)

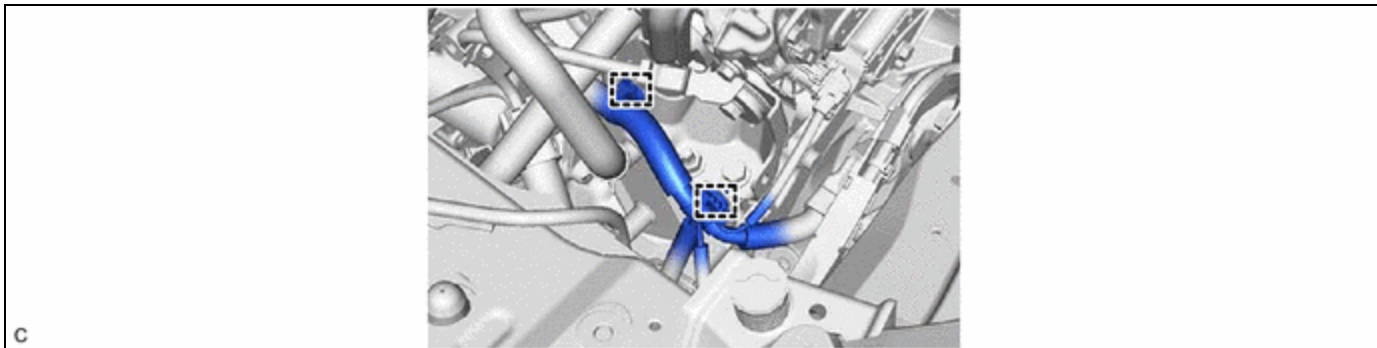
5. REMOVE AIR CLEANER FILTER ELEMENT SUB-ASSEMBLY

Click here [INFO](#)


6. REMOVE AIR CLEANER CASE SUB-ASSEMBLY

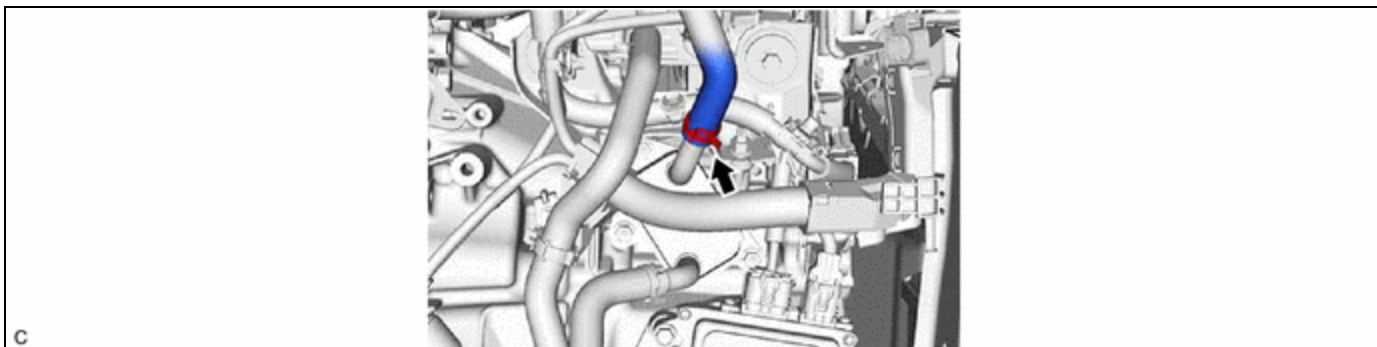
- for HEV Model: Click here [INFO](#)
- for PHEV Model: Click here [INFO](#)

7. DISCONNECT ENGINE WIRE




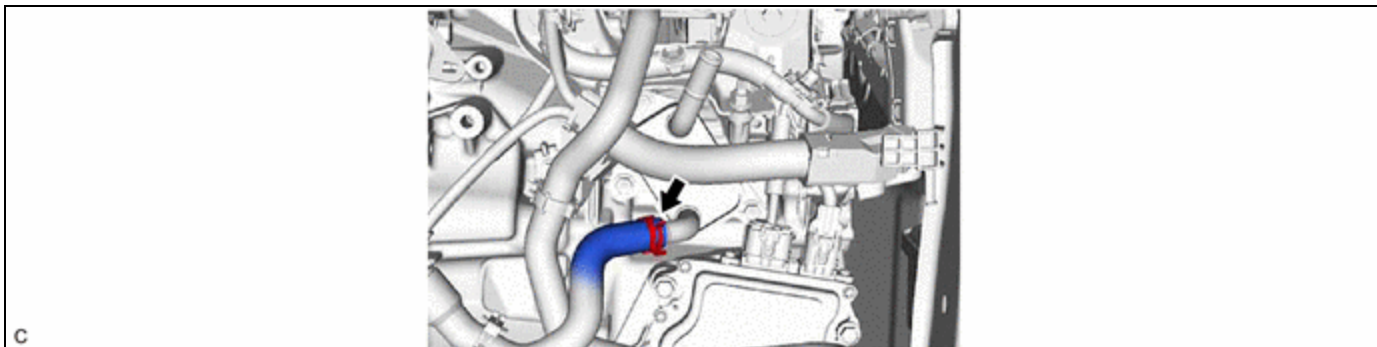
8. DISCONNECT OUTLET NO. 1 INVERTER COOLING HOSE

	<p>NOTICE: Put pieces of cloth into the pipe and disconnected hose or cover the pipe and hose with plastic bags to prevent entry of foreign matter.</p>
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9. DISCONNECT OUTLET NO. 2 INVERTER COOLING HOSE

	<p>NOTICE: Put pieces of cloth into the pipe and disconnected hose or cover the pipe and hose with plastic bags to prevent entry of foreign matter.</p>
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10. REMOVE MOTOR COOLING COOLER

