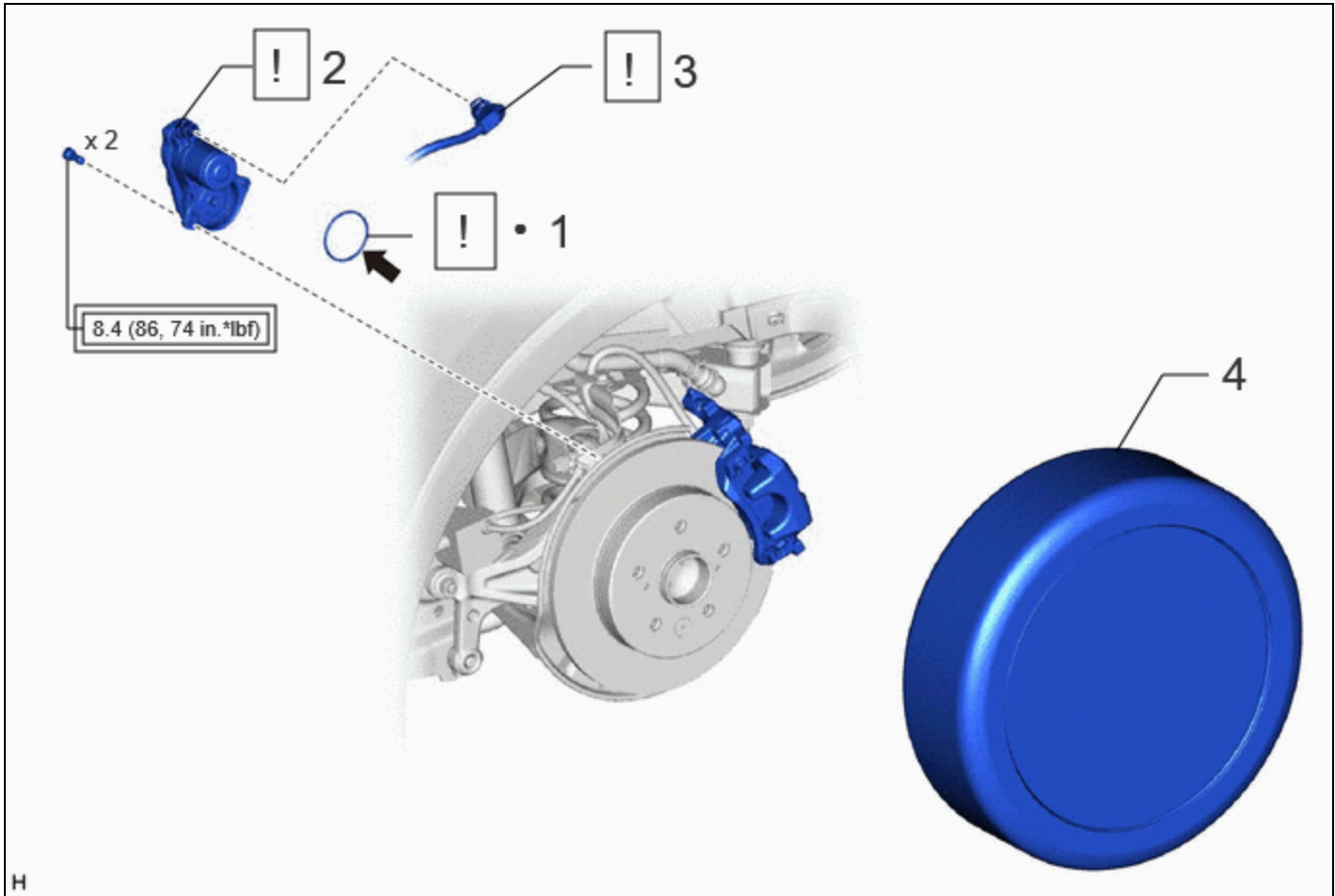


Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM1000000029TCV
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: PARKING BRAKE: ELECTRIC PARKING BRAKE ACTUATOR: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		



INSTALLATION

CAUTION / NOTICE / HINT

COMPONENTS (INSTALLATION)



	PROCEDURE	PART NAME CODE	!	📄	⚙️
1	PARKING BRAKE ACTUATOR SEAL	46310C	INFO	-	-
2	PARKING BRAKE ACTUATOR ASSEMBLY	46310B	INFO	-	-
3	NO. 2 PARKING BRAKE WIRE ASSEMBLY	890C0A	INFO	-	-
4	REAR WHEEL	-	-	-	-

	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping" : N*m (kgf*cm, ft.*lbf)	<ul style="list-style-type: none"> • Non-reusable part
	Lithium soap base glycol grease	-

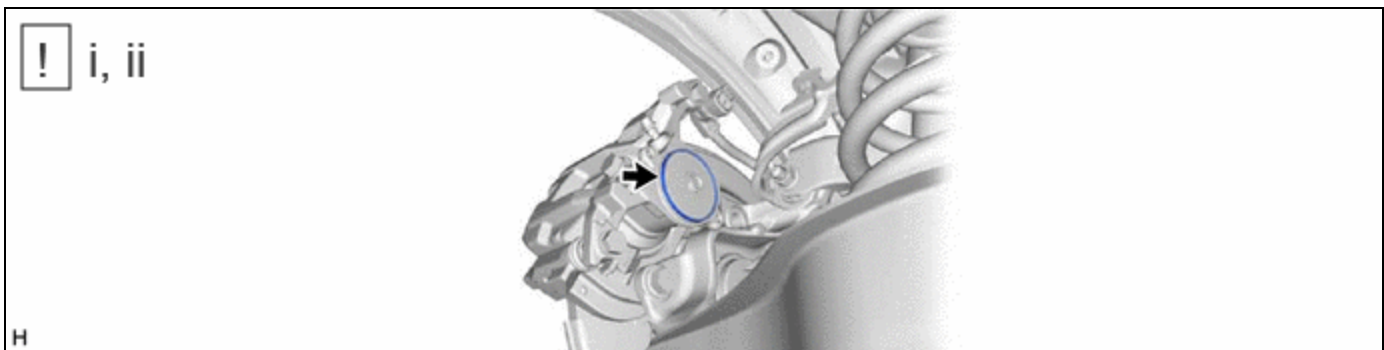
CAUTION / NOTICE / HINT

HINT:

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

PROCEDURE

1. INSTALL PARKING BRAKE ACTUATOR SEAL

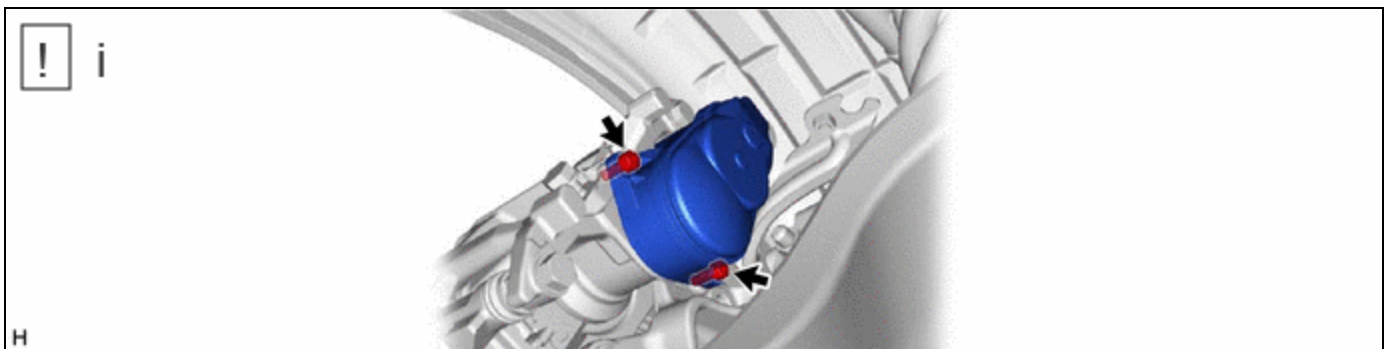


- (1) Apply a light coat of lithium soap base glycol grease to a new parking brake actuator seal.
- (2) Install the parking brake actuator seal to the rear disc brake cylinder assembly.

NOTICE:

Make sure to replace the parking brake actuator seal with a new one when installing the parking brake actuator assembly.

2. INSTALL PARKING BRAKE ACTUATOR ASSEMBLY



- (1) Using a 5 mm hexagon socket wrench, install the parking brake actuator assembly to the rear disc brake cylinder assembly with the 2 bolts.

Torque:

8.4 N·m {86 kgf·cm, 74 in·lbf}

3. CONNECT NO. 2 PARKING BRAKE WIRE ASSEMBLY



NOTICE:

- Remove any dirt or foreign matter on and around the No. 2 parking brake wire assembly connector before performing this work.
- Do not allow water, oil or dirt to enter the No. 2 parking brake wire assembly connector.

4. INSTALL REAR WHEEL

Click here [INFO](#)

