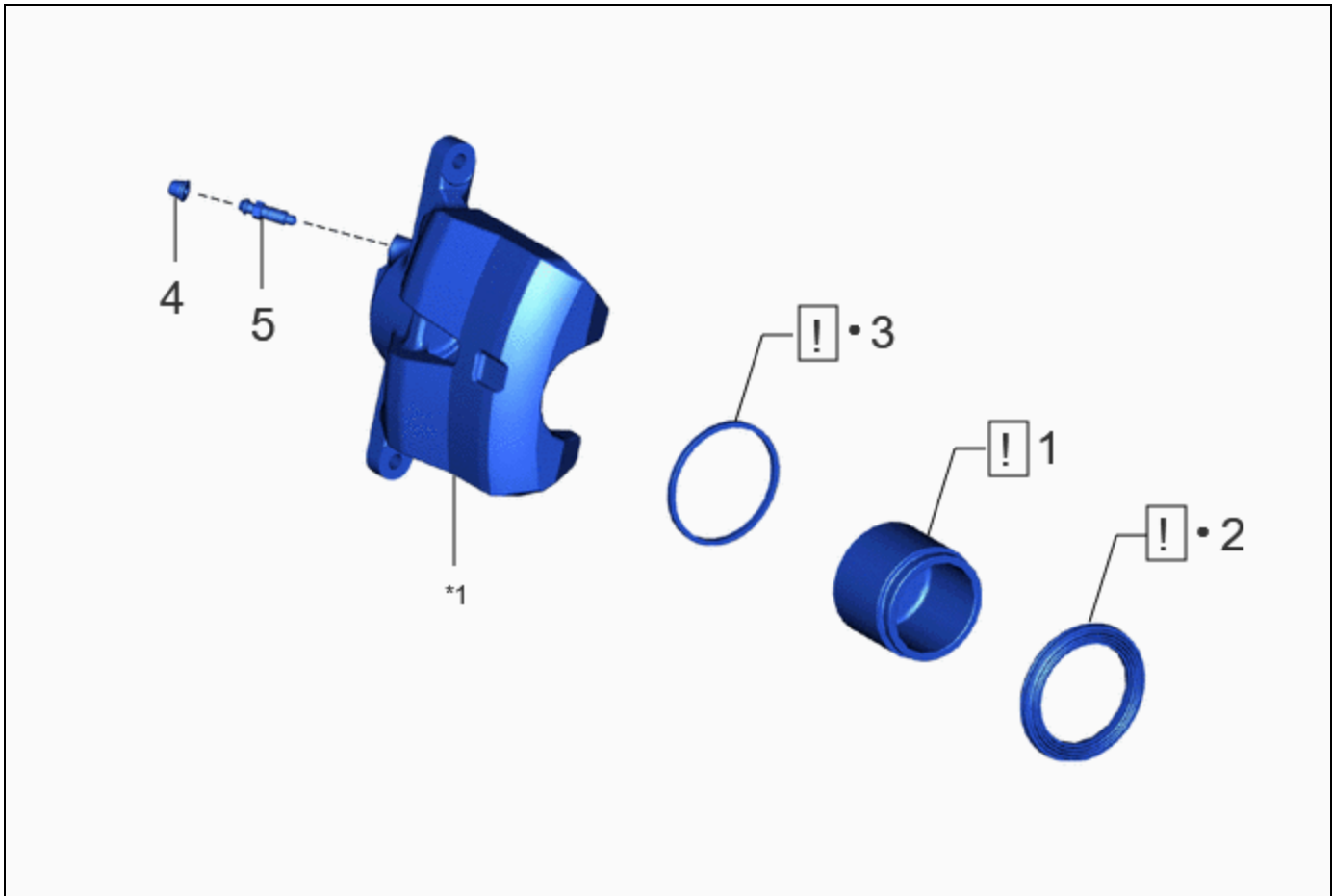


<b>Last Modified:</b> 12-04-2024	6.11:8.1.0	<b>Doc ID:</b> RM100000002A2SG
<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [12/2022 - ]
<b>Title:</b> BRAKE (FRONT): FRONT BRAKE: DISASSEMBLY; 2023 - 2024 MY Prius Prius Prime [12/2022 - ]		

## DISASSEMBLY

### CAUTION / NOTICE / HINT

#### COMPONENTS (DISASSEMBLY)



	PROCEDURE	PART NAME CODE			
1	FRONT DISC BRAKE PISTON	47731	<a href="#">INFO</a>	-	-
2	CYLINDER BOOT	-	<a href="#">INFO</a>	-	-
3	PISTON SEAL	-	<a href="#">INFO</a>	-	-
4	FRONT DISC BRAKE BLEEDER PLUG CAP	31478B	-	-	-
5	FRONT DISC BRAKE BLEEDER PLUG	47547B	-	-	-

*1	FRONT DISC BRAKE CYLINDER	-	-
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•	Non-reusable part	-	-
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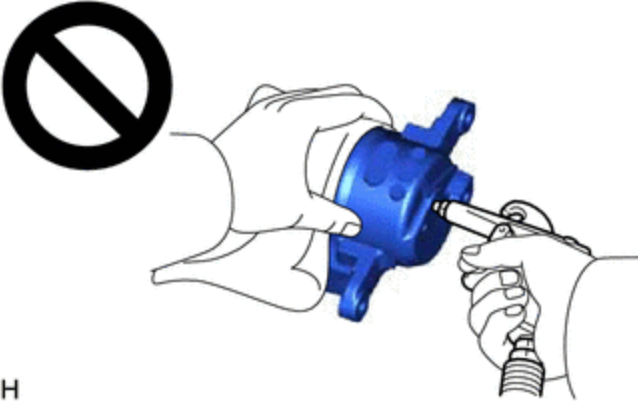
## PROCEDURE

### 1. REMOVE FRONT DISC BRAKE PISTON

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**CAUTION:**

- Do not hold the front disc brake cylinder with any part of your hand between the front disc brake cylinder and front disc brake piston.

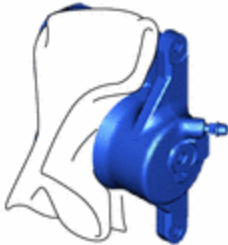


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- Do not place any part of your hand in front of the front disc brake piston when using compressed air as a severe injury may result.

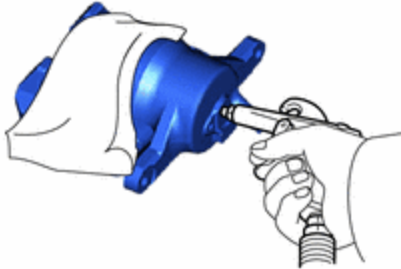
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ii



- (1) Place a piece of cloth between the front disc brake piston and front disc brake cylinder.
- (2) Apply compressed air to remove the front disc brake piston from the front disc brake cylinder.

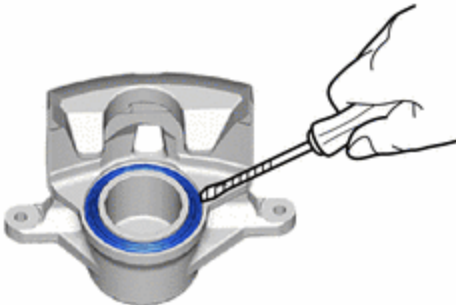
**NOTICE:**

Do not allow any brake fluid to spatter.

### 2. REMOVE CYLINDER BOOT

!

i

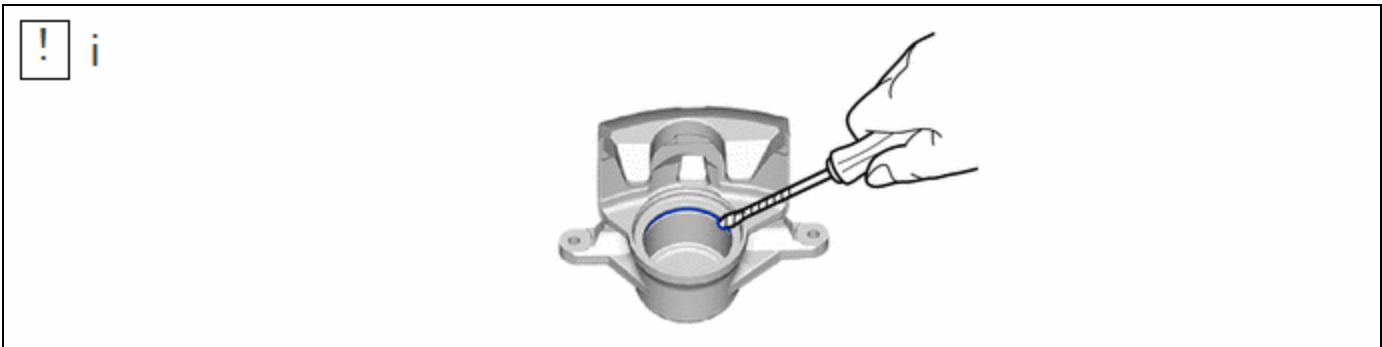


- (1) Using a screwdriver with its tip wrapped with protective tape, remove the cylinder boot from the front disc brake cylinder.

**NOTICE:**

Be careful not to damage the front disc brake cylinder.

**3. REMOVE PISTON SEAL**

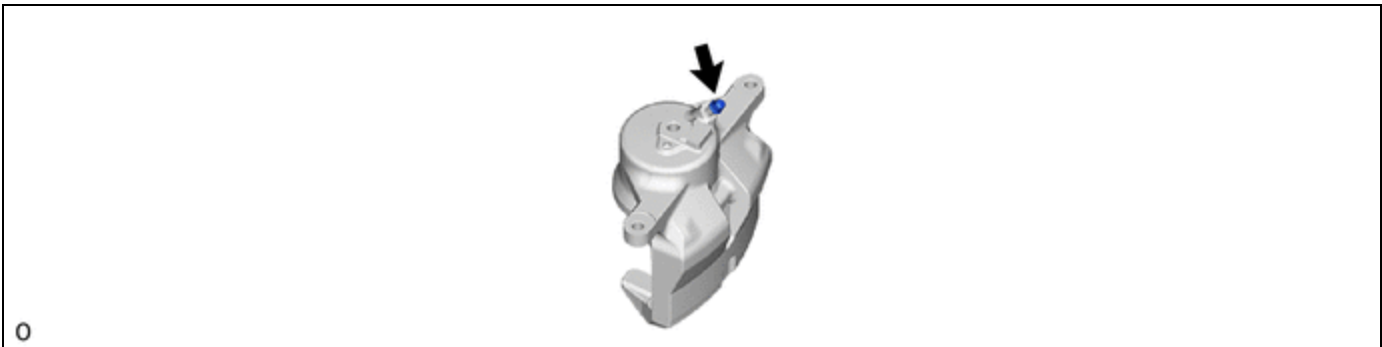


- (1) Using a screwdriver with its tip wrapped with protective tape, remove the piston seal from the front disc brake cylinder.

**NOTICE:**

Do not damage the inner surface or piston seal groove of the front disc brake cylinder.

**4. REMOVE FRONT DISC BRAKE BLEEDER PLUG CAP**



**5. REMOVE FRONT DISC BRAKE BLEEDER PLUG**

