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Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: AUDIO / VIDEO: REAR DOOR SPEAKER: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

INSTALLATION

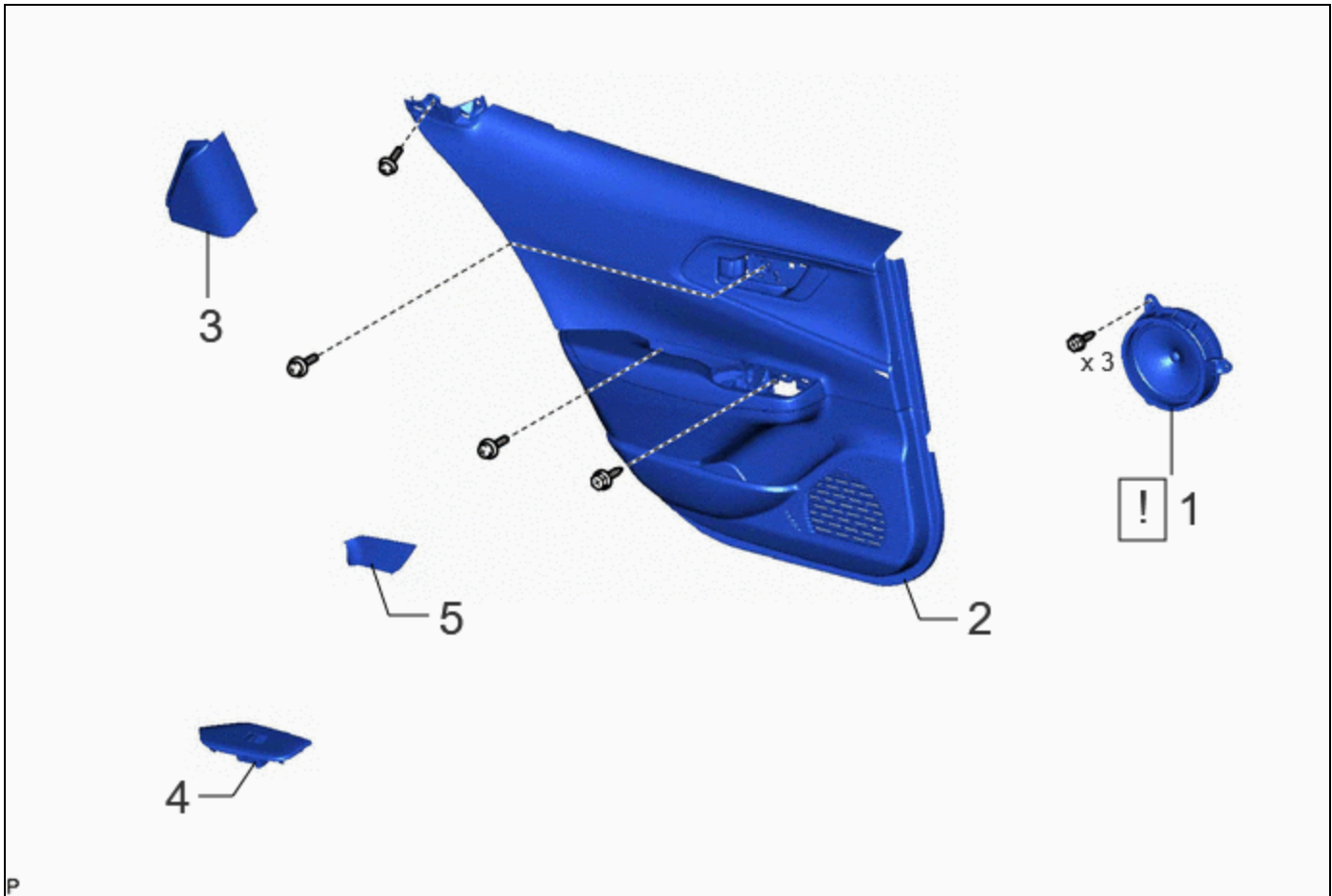
CAUTION / NOTICE / HINT

HINT:

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

CAUTION / NOTICE / HINT

COMPONENTS (INSTALLATION)

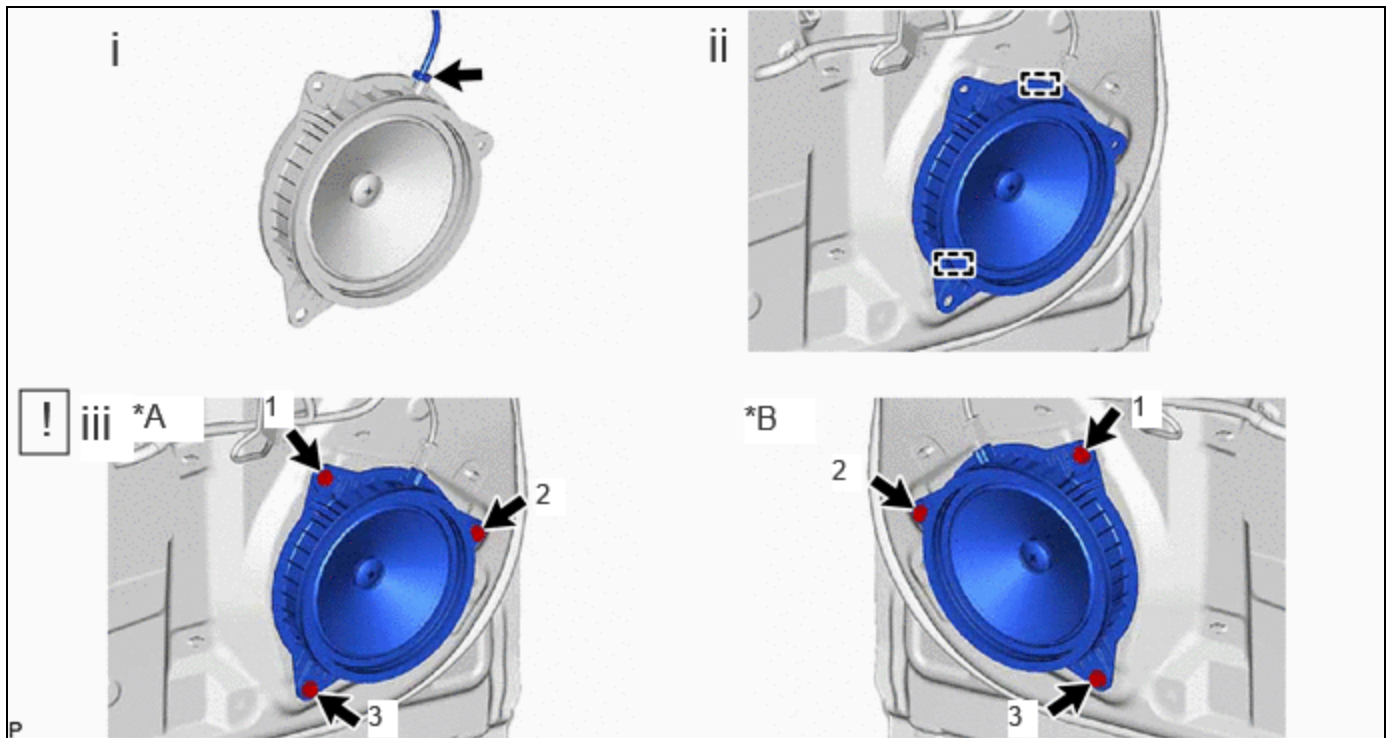


	PROCEDURE	PART NAME CODE			
1	REAR SPEAKER ASSEMBLY	86160B	INFO	-	-
2	REAR DOOR TRIM BOARD SUB-ASSEMBLY	67604	-	-	-

	PROCEDURE	PART NAME CODE	!	📄	⚙️
3	REAR DOOR REAR FRAME BRACKET	67498	-	-	-
4	REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY WITH REAR DOOR ARMREST BASE PANEL	-	-	-	-
5	REAR DOOR TRIM UPPER COVER	67782D	-	-	-

PROCEDURE

1. INSTALL REAR SPEAKER ASSEMBLY



*A	for LH Side	*B	for RH Side
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- (1) Connect the connector.
- (2) Engage the 2 guides to temporarily install the rear speaker assembly.
- (3) Install the rear speaker assembly with the 3 screws.

HINT:

Install the screws in the order shown in the illustration.

2. INSTALL REAR DOOR TRIM BOARD SUB-ASSEMBLY

3. INSTALL REAR DOOR REAR FRAME BRACKET

4. INSTALL REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY WITH REAR DOOR ARMREST BASE PANEL

5. INSTALL REAR DOOR TRIM UPPER COVER

