

Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM1000000029622
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: AUDIO / VIDEO: FRONT DOOR SPEAKER: REMOVAL; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

REMOVAL

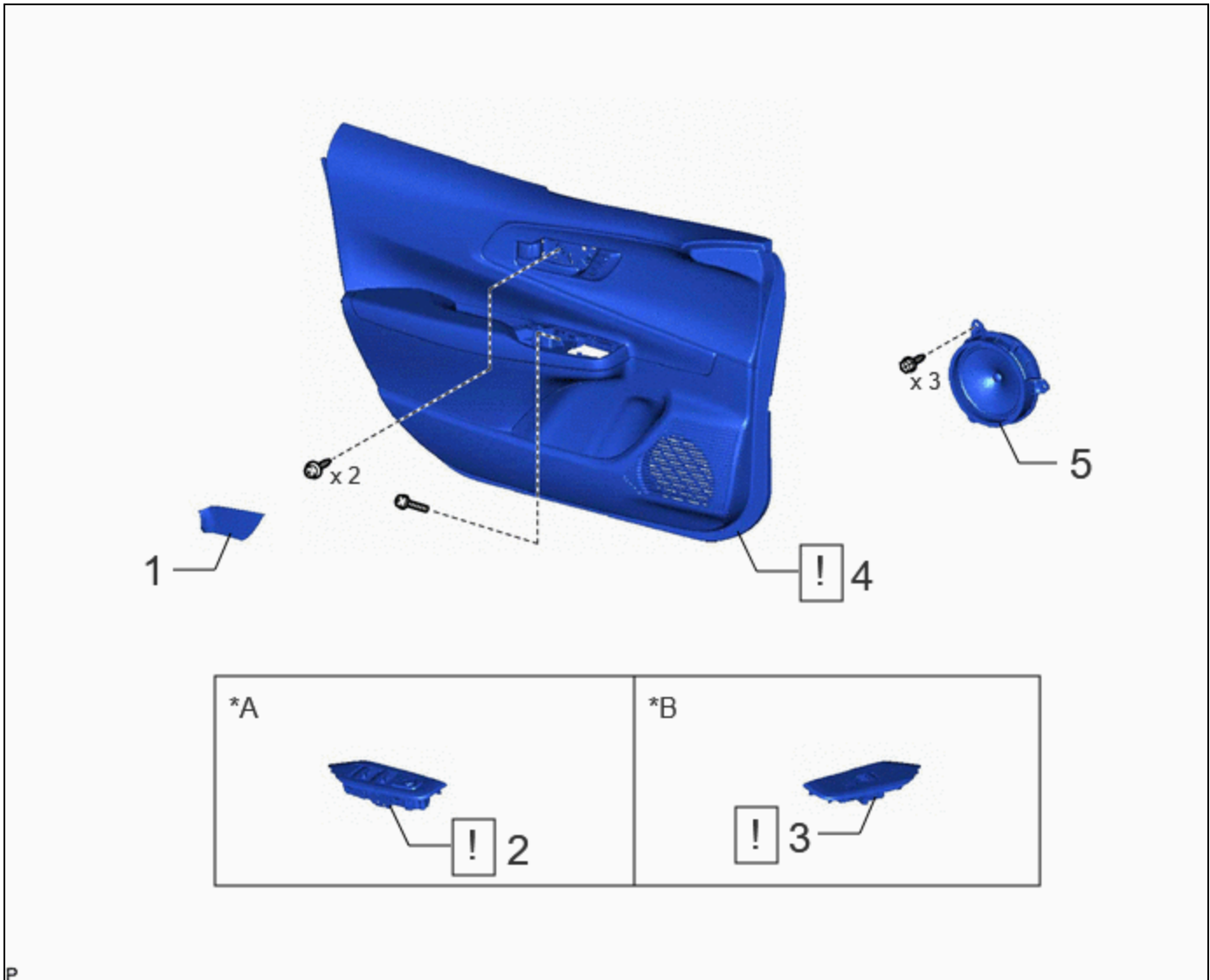
CAUTION / NOTICE / HINT




HINT:

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

CAUTION / NOTICE / HINT

COMPONENTS (REMOVAL)



	PROCEDURE	PART NAME CODE			
1	FRONT DOOR TRIM UPPER COVER	67782B	-	-	-
2	MULTIPLEX NETWORK MASTER SWITCH ASSEMBLY WITH FRONT DOOR UPPER ARMREST BASE PANEL	-	INFO	-	-
3	POWER WINDOW REGULATOR SWITCH ASSEMBLY WITH FRONT DOOR UPPER ARMREST BASE PANEL	-	INFO	-	-
4	FRONT DOOR TRIM BOARD SUB-ASSEMBLY	67602	INFO	-	-
5	FRONT NO. 1 SPEAKER ASSEMBLY	86160	-	-	-


*A	for Driver Side	*B	for Front Passenger Side
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PROCEDURE


1. REMOVE FRONT DOOR TRIM UPPER COVER

Click here [INFO](#)


2. REMOVE MULTIPLEX NETWORK MASTER SWITCH ASSEMBLY WITH FRONT DOOR UPPER ARMREST BASE PANEL (for Driver Side)

	Click here INFO
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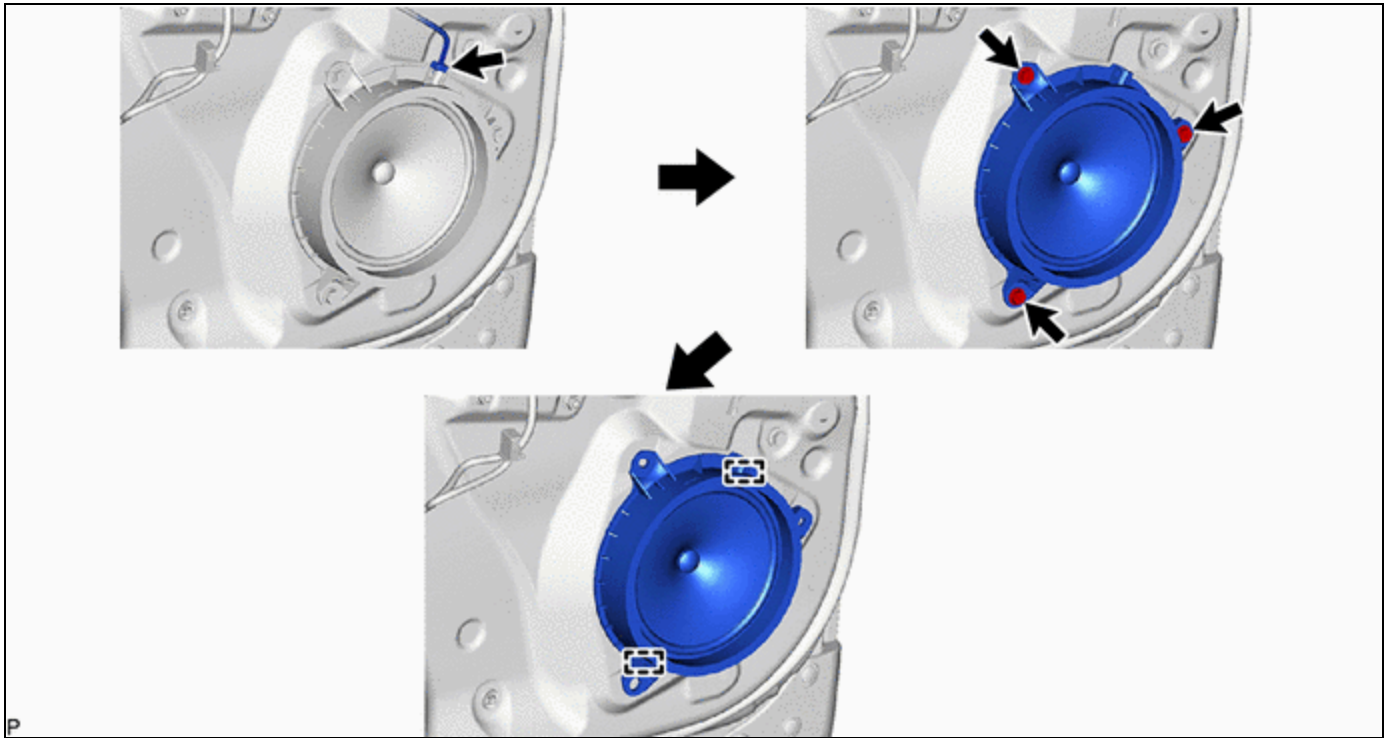
3. REMOVE POWER WINDOW REGULATOR SWITCH ASSEMBLY WITH FRONT DOOR UPPER ARMREST BASE PANEL (for Front Passenger Side)

	Click here INFO
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4. REMOVE FRONT DOOR TRIM BOARD SUB-ASSEMBLY

	Click here INFO
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5. REMOVE FRONT NO. 1 SPEAKER ASSEMBLY



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