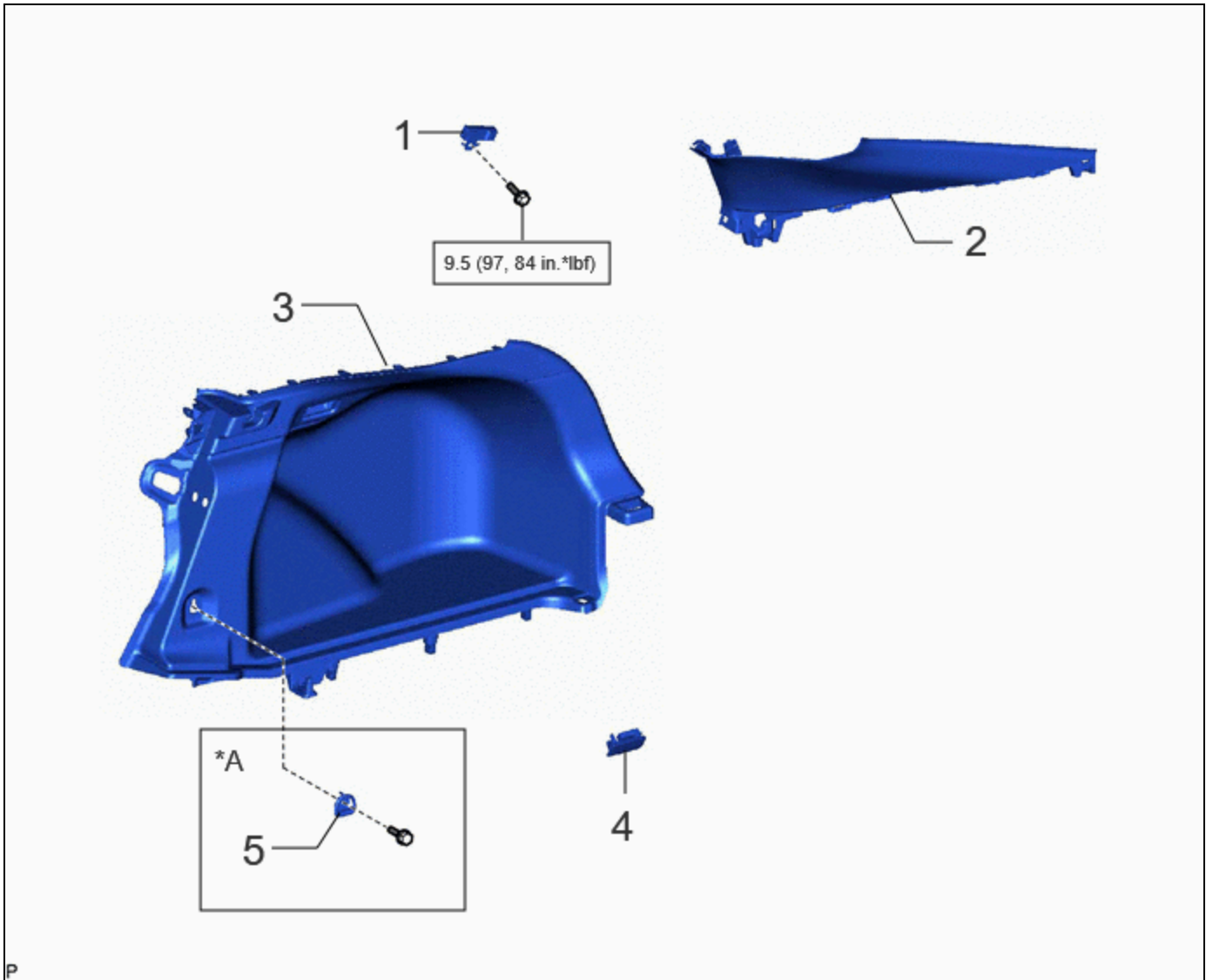


Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM100000002BZ6W
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [03/2023 -]
Title: AUDIO / VIDEO: AMPLIFIER ANTENNA: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [03/2023 -]		




INSTALLATION


CAUTION / NOTICE / HINT

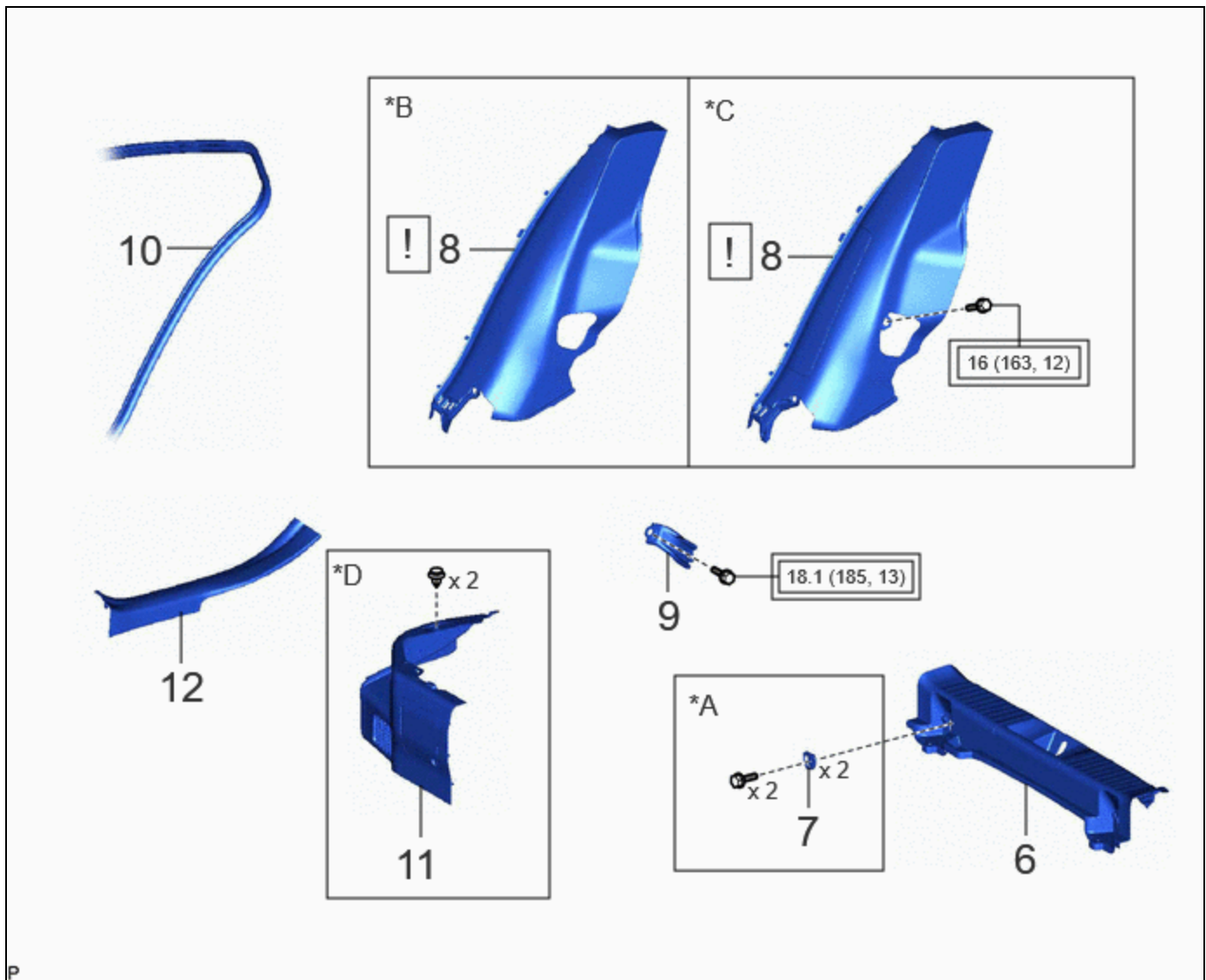
COMPONENTS (INSTALLATION)









	PROCEDURE	PART NAME CODE			
1	NO. 1 AMPLIFIER ANTENNA ASSEMBLY	86300B	-	-	-
2	ROOF SIDE INNER GARNISH ASSEMBLY RH	62470A	-	-	-
3	DECK TRIM SIDE PANEL ASSEMBLY RH	64730B	-	-	-


PROCEDURE		PART NAME CODE			
4	NO. 1 LUGGAGE COMPARTMENT LIGHT ASSEMBLY	81330	-	-	-
5	LUGGAGE HOLD BELT STRIKER ASSEMBLY	58460D	-	-	-

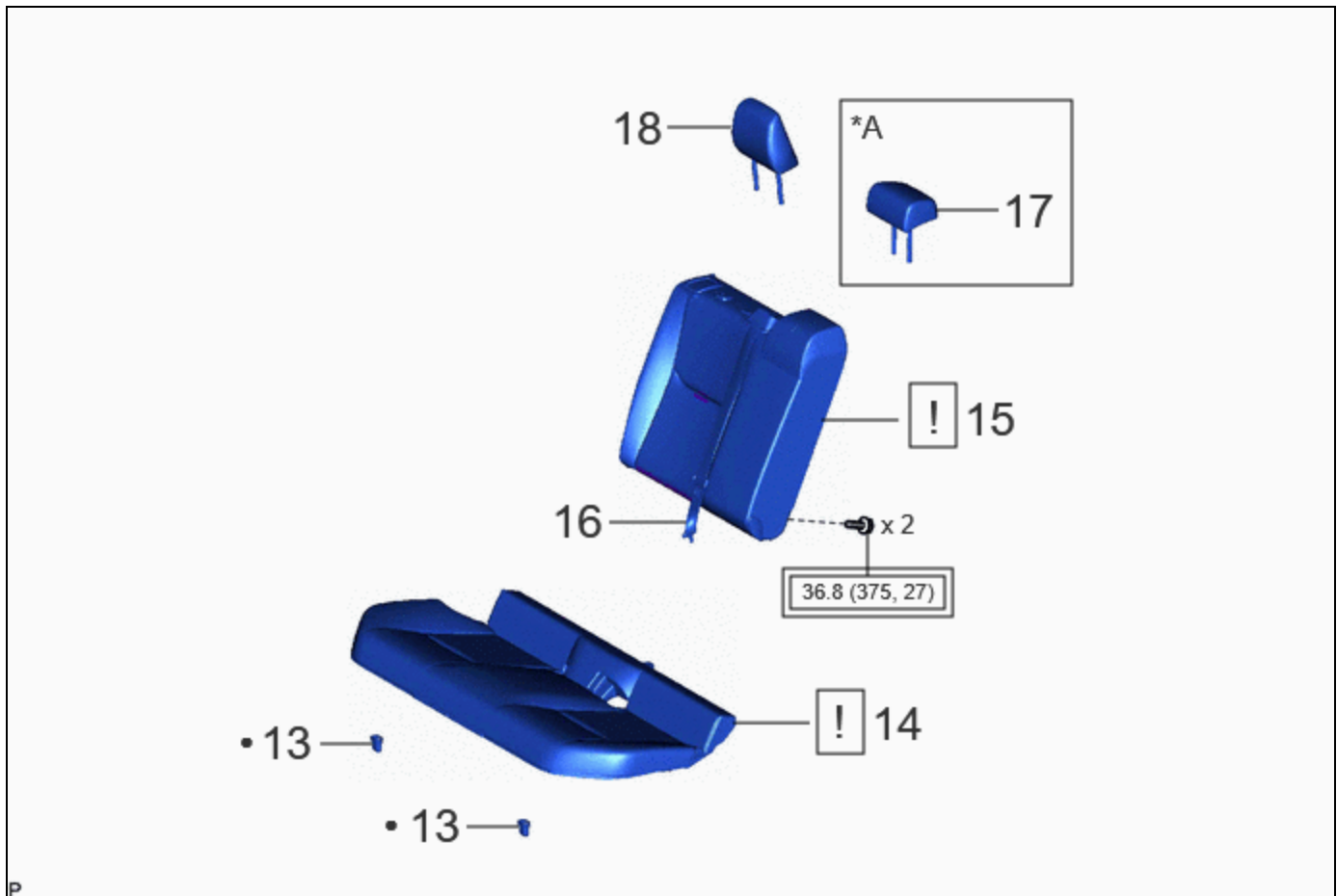
*A	for RH Side	-	-
	N*m (kgf*cm, ft.*lbf): Specified torque	-	-







PROCEDURE		PART NAME CODE			
6	REAR DECK TRIM COVER	64716D	-	-	-

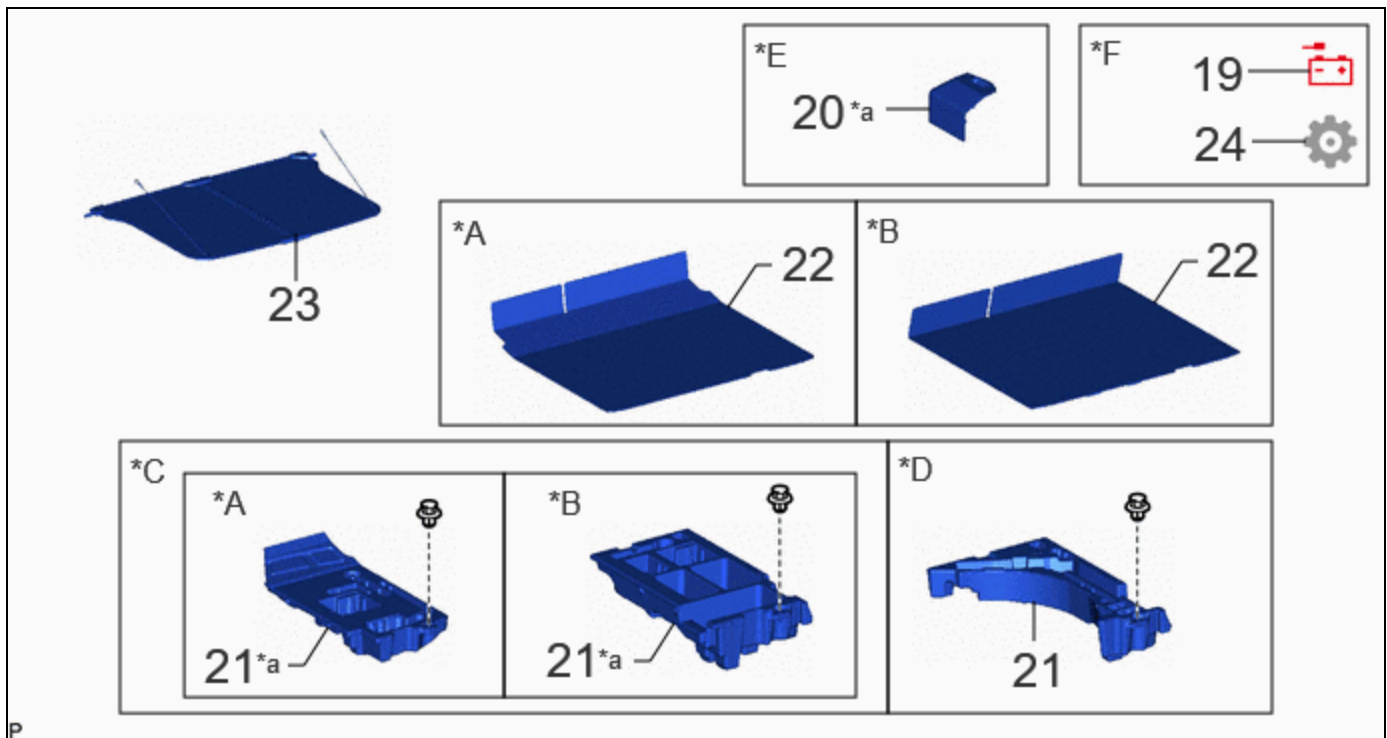
PROCEDURE		PART NAME CODE			
7	LUGGAGE HOLD BELT STRIKER ASSEMBLY	58460D	-	-	-
8	REAR SEAT SIDE GARNISH RH	62551F	INFO	-	-
9	REAR SEATBACK HINGE SUB-ASSEMBLY RH	71303C	-	-	-
10	REAR DOOR OPENING TRIM WEATHERSTRIP RH	62331A	-	-	-
11	REAR UNDER SIDE COVER RH	76973E	-	-	-
12	REAR DOOR SCUFF PLATE INSIDE RH	67917F	-	-	-




*A	for Rear Side	*B	w/o Rear Seat Side Airbag
*C	w/ Rear Seat Side Airbag	*D	for HEV Model
	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf)	-	-







	PROCEDURE	PART NAME CODE			
13	REAR SEAT CUSHION LOCK HOOK	72693	-	-	-
14	REAR SEAT CUSHION ASSEMBLY	-	INFO	-	-
15	REAR SEATBACK ASSEMBLY RH	-	INFO	-	-
16	REAR CENTER SEAT OUTER BELT ASSEMBLY	73350C	-	-	-
17	REAR SEAT CENTER HEADREST ASSEMBLY	71960B	-	-	-
18	REAR SEAT HEADREST ASSEMBLY	71940A	-	-	-

*A	w/ Center Headrest	-	-
	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf)		• Non-reusable part



	PROCEDURE	PART NAME CODE			
19	CONNECT CABLE TO NEGATIVE AUXILIARY BATTERY TERMINAL	-	-	-	-
20	BATTERY SERVICE HOLE COVER ASSEMBLY	58440	-	-	-
21	DECK FLOOR BOX RH	64995	-	-	-

	PROCEDURE	PART NAME CODE			
22	DECK BOARD ASSEMBLY	58410B	-	-	-
23	TONNEAU COVER ASSEMBLY	64910J	-	-	-
24	INITIALIZATION AFTER RECONNECTING AUXILIARY BATTERY TERMINAL	-	-	-	

*A	for Type A	*B	for Type B
*C	w/o Spare Tire	*D	w/ Spare Tire
*E	for M20A-FXS	*F	w/ Rear Seat Side Airbag
*a	HINT: As the illustration shown is an example, the actual details may differ.	-	-

PROCEDURE

1. INSTALL NO. 1 AMPLIFIER ANTENNA ASSEMBLY

Torque:

10 N·m {102 kgf·cm, 7 ft·lbf}

2. INSTALL ROOF SIDE INNER GARNISH ASSEMBLY RH

3. INSTALL DECK TRIM SIDE PANEL ASSEMBLY RH



4. INSTALL NO. 1 LUGGAGE COMPARTMENT LIGHT ASSEMBLY

5. INSTALL LUGGAGE HOLD BELT STRIKER ASSEMBLY (for RH Side)

6. INSTALL REAR DECK TRIM COVER

7. INSTALL LUGGAGE HOLD BELT STRIKER ASSEMBLY (for Rear Side)

8. INSTALL REAR SEAT SIDE GARNISH RH

	<ul style="list-style-type: none"> Use the same procedure as for the LH side. Click here 
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9. INSTALL REAR SEATBACK HINGE SUB-ASSEMBLY RH

(a) Use the same procedure as for the LH side.

Click here 

10. CONNECT REAR DOOR OPENING TRIM WEATHERSTRIP RH

11. INSTALL REAR UNDER SIDE COVER RH (for HEV Model)

12. INSTALL REAR DOOR SCUFF PLATE INSIDE RH

13. INSTALL REAR SEAT CUSHION LOCK HOOK**14. INSTALL REAR SEAT CUSHION ASSEMBLY**Click here [INFO](#)**15. INSTALL REAR SEATBACK ASSEMBLY RH**Click here [INFO](#)**16. CONNECT REAR CENTER SEAT OUTER BELT ASSEMBLY****17. INSTALL REAR SEAT CENTER HEADREST ASSEMBLY (w/ Center Headrest)****18. INSTALL REAR SEAT HEADREST ASSEMBLY****19. CONNECT CABLE TO NEGATIVE AUXILIARY BATTERY TERMINAL (w/ Rear Seat Side Airbag)**

(a) for M20A-FXS:

Click here [INFO](#)

(b) for 2ZR-FXE:

Click here [INFO](#)**20. INSTALL BATTERY SERVICE HOLE COVER ASSEMBLY (for M20A-FXS)****21. INSTALL DECK FLOOR BOX RH****22. INSTALL DECK BOARD ASSEMBLY****23. INSTALL TONNEAU COVER ASSEMBLY****24. INITIALIZATION AFTER RECONNECTING AUXILIARY BATTERY TERMINAL (w/ Rear Seat Side Airbag)****HINT:**

When disconnecting and reconnecting the battery, there is an automatic learning function that completes learning when the respective system is used.

Click here [INFO](#)