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<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [03/2023 - ]
<b>Title:</b> ADVANCED DRIVER ASSISTANCE SYSTEM: FRONT SIDE RADAR SENSOR: REMOVAL; 2023 - 2024 MY Prius Prius Prime [03/2023 - ]		

## REMOVAL

### CAUTION / NOTICE / HINT

The necessary procedures (adjustment, calibration, initialization or registration) that must be performed after parts are removed and installed, or replaced during front side radar sensor removal/installation are shown below.

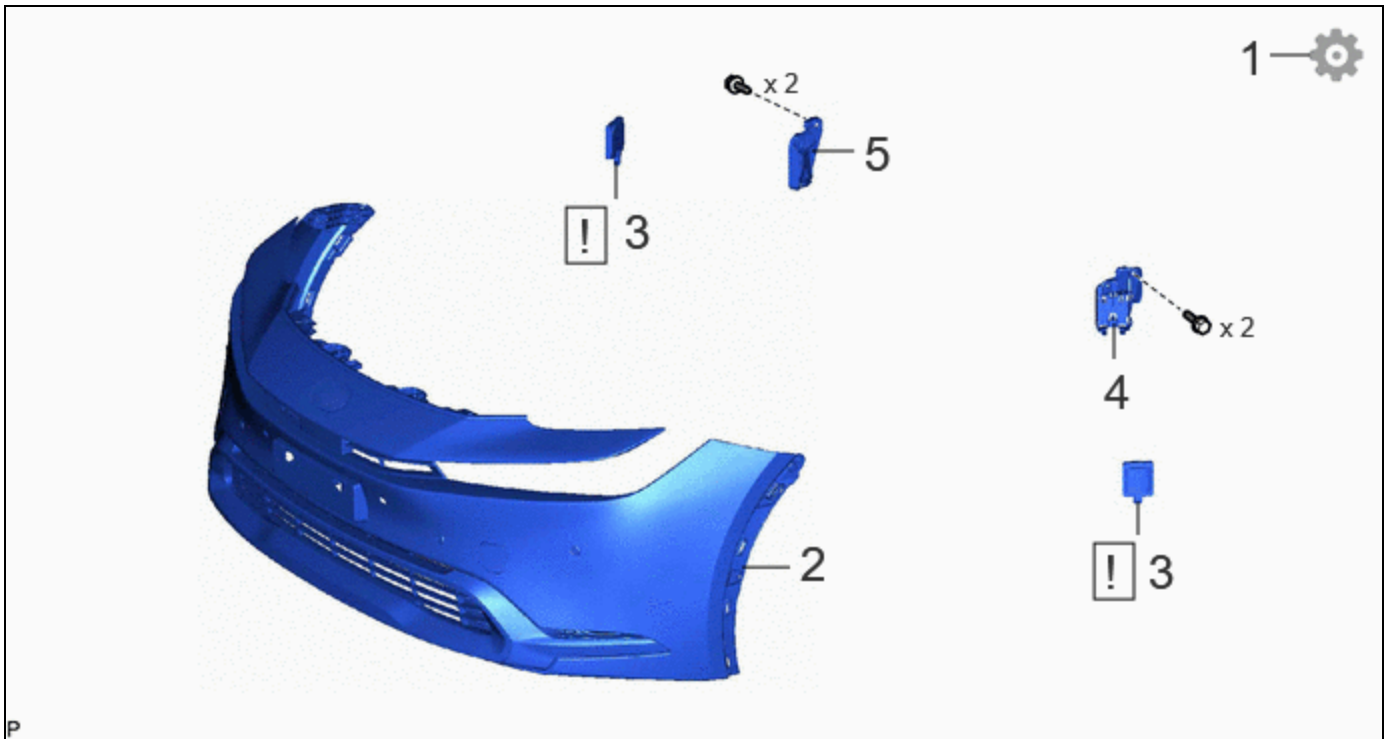
#### **Necessary Procedures After Parts Removed/Installed/Replaced**

REPLACED PART OR PERFORMED PROCEDURE	NECESSARY PROCEDURES	EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURES ARE NOT PERFORMED	LINK
Front bumper assembly*	Front television camera view adjustment	Panoramic View Monitor System	<a href="#">INFO</a>
		Advanced Park	<a href="#">INFO</a>
<b>Replacement or removal and installation of 2 or more parts:</b> <ul style="list-style-type: none"> <li>• Front television camera assembly, Radiator grille or Front bumper assembly</li> <li>• Rear television camera assembly</li> <li>• Side television camera assembly LH, Parking assist light LH or Outer rear view mirror assembly LH</li> <li>• Side television camera assembly RH, Parking assist light RH or Outer rear view mirror assembly RH</li> </ul>	Television camera view adjustment	Panoramic View Monitor System	<a href="#">INFO</a>
Front side radar sensor	ECU configuration	-	<a href="#">INFO</a>
	Adjust front side radar sensor	<ul style="list-style-type: none"> <li>• Front Camera System</li> <li>• Front Side Radar Sensor System</li> <li>• Traffic Jam Assist System</li> </ul>	Triangle Target: <a href="#">INFO</a> Driving Adjustment: <a href="#">INFO</a> ECU DATA SAVE/WRITE: <a href="#">INFO</a>

\*: Even when not replacing the part, it is necessary to perform the specified necessary procedures after installation.

### CAUTION / NOTICE / HINT

## COMPONENTS (REMOVAL)



PROCEDURE		PART NAME CODE			
1	FRONT SIDE RADAR ECU DATA SAVE	-	-	-	<a href="#">INFO</a>
2	FRONT BUMPER ASSEMBLY	-	-	-	-
3	FRONT SIDE RADAR SENSOR	882B1	<a href="#">INFO</a>	-	-
4	FRONT SIDE RADAR SENSOR BRACKET LH	88215C	-	-	-
5	FRONT SIDE RADAR SENSOR BRACKET RH	88215B	-	-	-

## PROCEDURE

### 1. FRONT SIDE RADAR ECU DATA SAVE

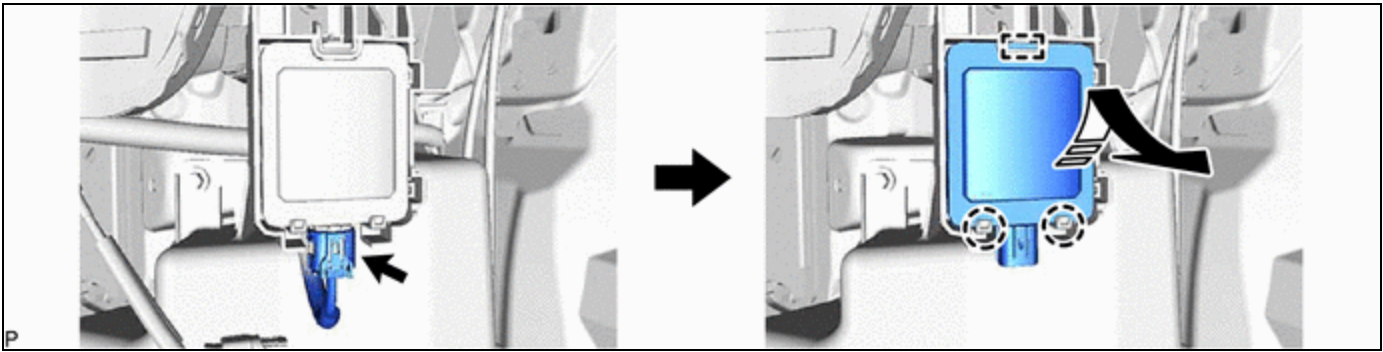
Click here [INFO](#)


### 2. REMOVE FRONT BUMPER ASSEMBLY

Click here [INFO](#)

### 3. REMOVE FRONT SIDE RADAR SENSOR

	<p><b>NOTICE:</b></p> <ul style="list-style-type: none"> <li>Do not drop the front side radar sensor.</li> <li>If the front side radar sensor is dropped, replace it with a new one.</li> </ul>
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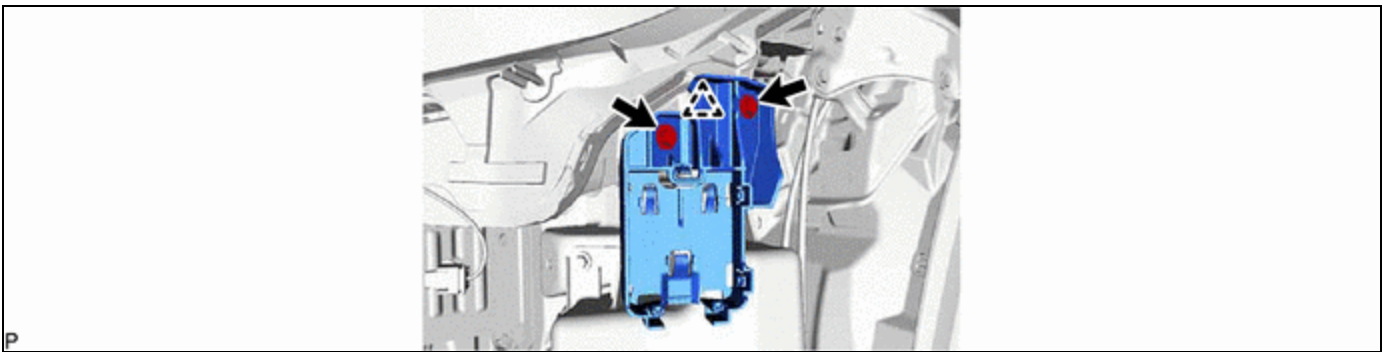
	Remove in this Direction	-	-
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(b) The orientation for the RH side is the opposite of the LH side.

#### 4. REMOVE FRONT SIDE RADAR SENSOR BRACKET LH

**HINT:**

Perform this procedure only when replacement of the front side radar sensor bracket LH is necessary.



#### 5. REMOVE FRONT SIDE RADAR SENSOR BRACKET RH

(a) Use the same procedure as for the LH side.

