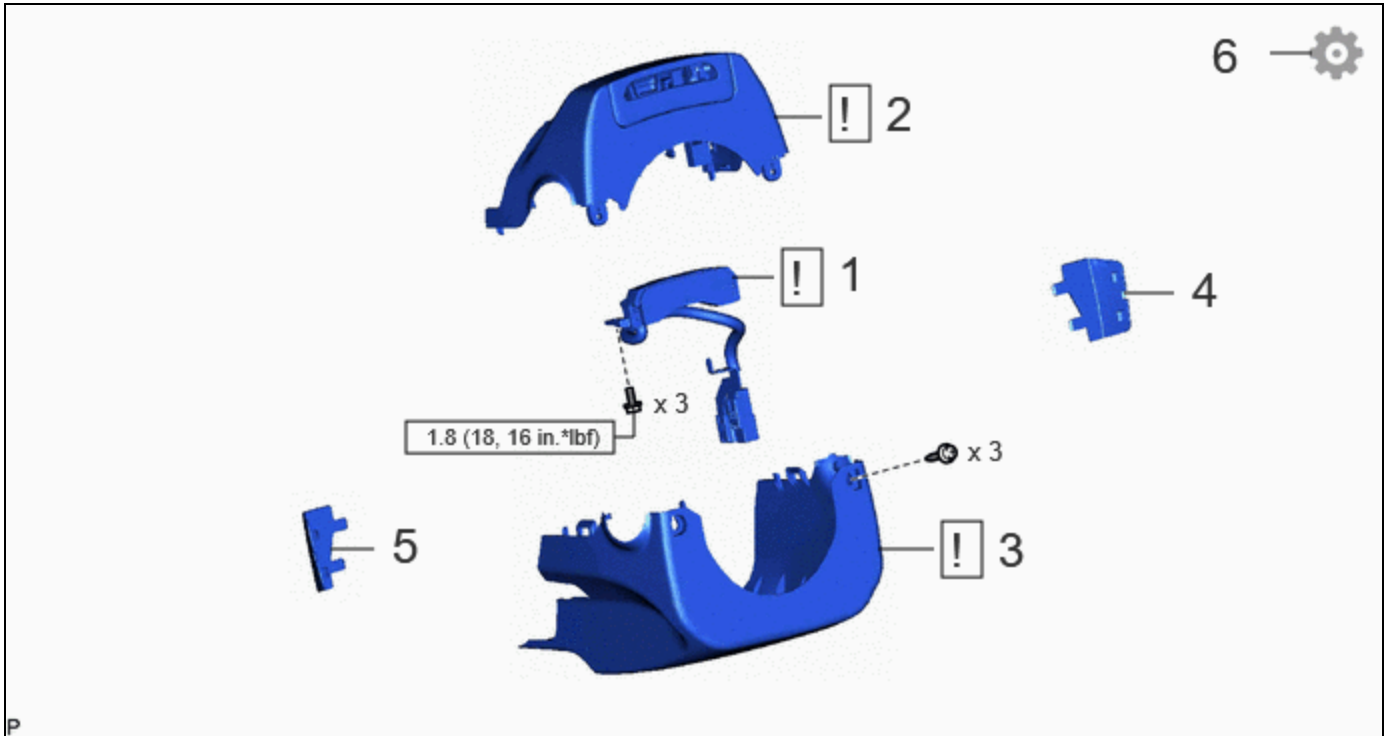


<b>Last Modified:</b> 12-04-2024	6.11:8.1.0	<b>Doc ID:</b> RM10000002AL03
<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [03/2023 - ]
<b>Title:</b> ADVANCED DRIVER ASSISTANCE SYSTEM: DRIVER MONITOR CAMERA: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [03/2023 - ]		

## INSTALLATION

### CAUTION / NOTICE / HINT

#### COMPONENTS (INSTALLATION)



PROCEDURE		PART NAME CODE			
1	DRIVER MONITOR CAMERA	86471	<a href="#">INFO</a>	-	-
2	UPPER STEERING COLUMN COVER	45286B	<a href="#">INFO</a>	-	-
3	LOWER STEERING COLUMN COVER	45287	<a href="#">INFO</a>	-	-
4	NO. 2 STEERING WHEEL LOWER COVER	45186	-	-	-
5	NO. 3 STEERING WHEEL LOWER COVER	45187	-	-	-
6	DRIVER MONITOR CAMERA PROTECTIVE TAPE	-	-	-	<a href="#">INFO</a>

	N*m (kgf*cm, ft.*lbf): Specified torque	-	-
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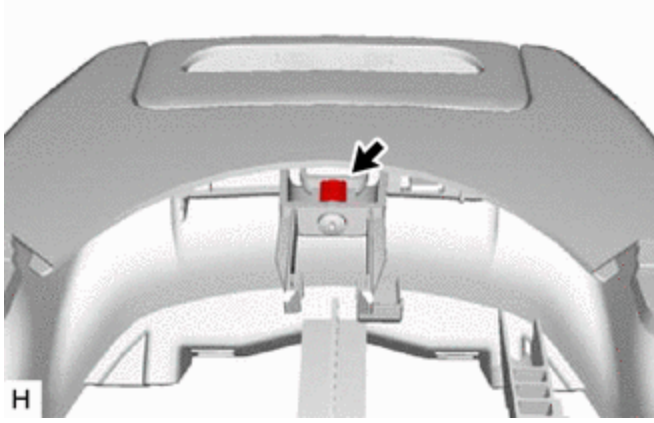
# PROCEDURE

## 1. INSTALL DRIVER MONITOR CAMERA

!

**NOTICE:**

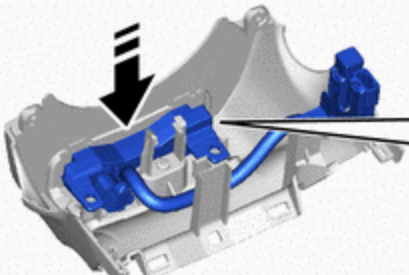
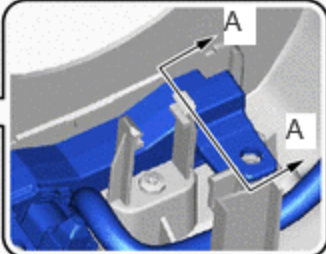
As there is a possibility of the upper steering column cover cracking, do not apply oil, grease, etc., at the position shown in the illustration.



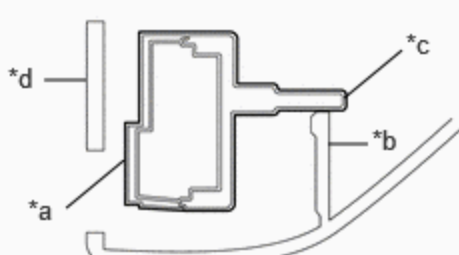
H

!

i

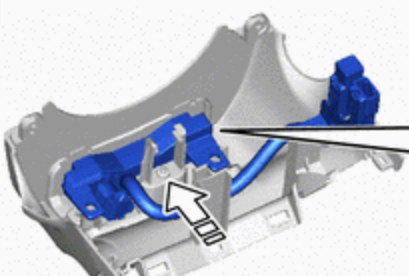
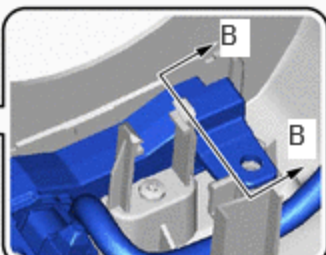



A - A

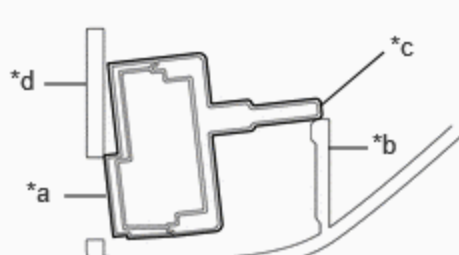


!

ii

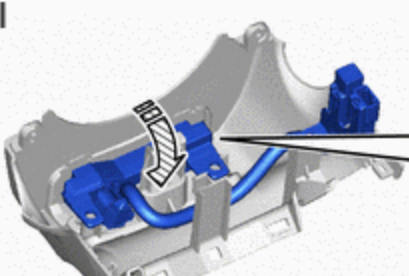
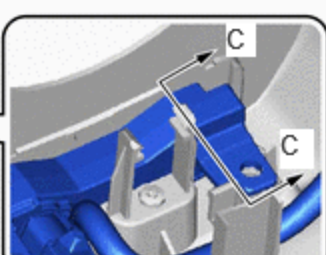



B - B

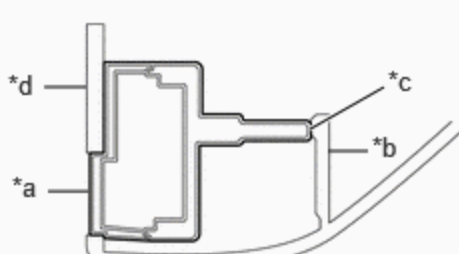


!




iii

C - C



P

*a	Driver Monitor Camera Design Surface	*b	Positioning Rib
*c	Driver Monitor Camera Contact Surface	*d	Upper Steering Column Cover
	Install in this Direction		Slide in this Direction
	Rotate in this Direction	-	-

(1) Align the driver monitor camera contact surface with the positioning rib of the upper steering column cover as shown in the illustration.

**NOTICE:**

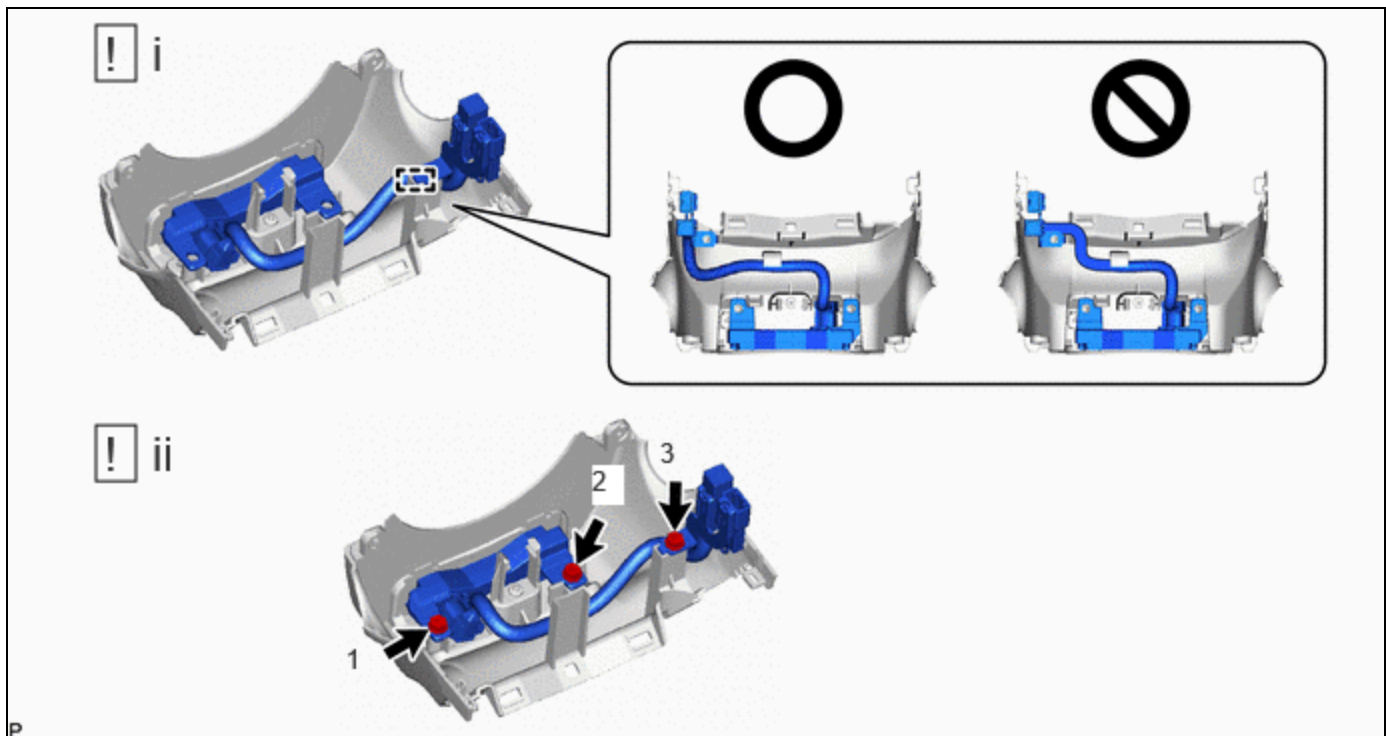
Make sure that the driver monitor camera design surface does not contact the upper steering column cover.

(2) Slide the driver monitor camera in the direction of the arrow shown in the illustration along the positioning rib.

**NOTICE:**

Make sure that the driver monitor camera design surface does not contact the upper steering column cover.

(3) Rotate the driver monitor camera in the direction of the arrow shown in the illustration along the positioning rib and attach the driver monitor camera contact surface to the positioning rib.

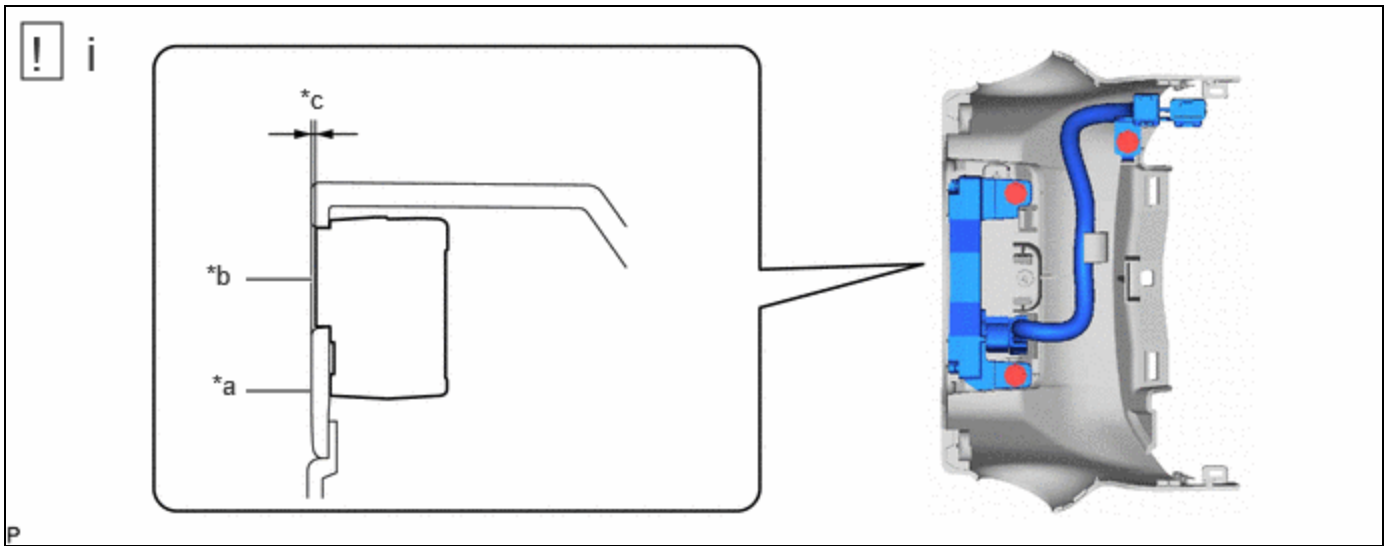


(1) Engage the guide as shown in the illustration.

(2) Install the driver monitor camera with the 3 screws in the order shown in the illustration.

**Torque:**

**1.8 N·m {18 kgf·cm, 16 in·lbf}**



*a	Upper Steering Column Cover Surface	*b	Driver Monitor Camera Design Surface
*c	Approximately 0.5 mm (0.0197 in.)	-	-

(1) Visually check that there is a step of approximately 0.5 mm (0.0197 in.) between the driver monitor camera design surface and upper steering column cover surface.

**2. INSTALL UPPER STEERING COLUMN COVER**

Click here [INFO](#)

**3. INSTALL LOWER STEERING COLUMN COVER**

Click here [INFO](#)

**4. INSTALL NO. 2 STEERING WHEEL LOWER COVER**

**5. INSTALL NO. 3 STEERING WHEEL LOWER COVER**

**6. REMOVE DRIVER MONITOR CAMERA PROTECTIVE TAPE**

**HINT:**

Perform this procedure only when using a new driver monitor camera.

