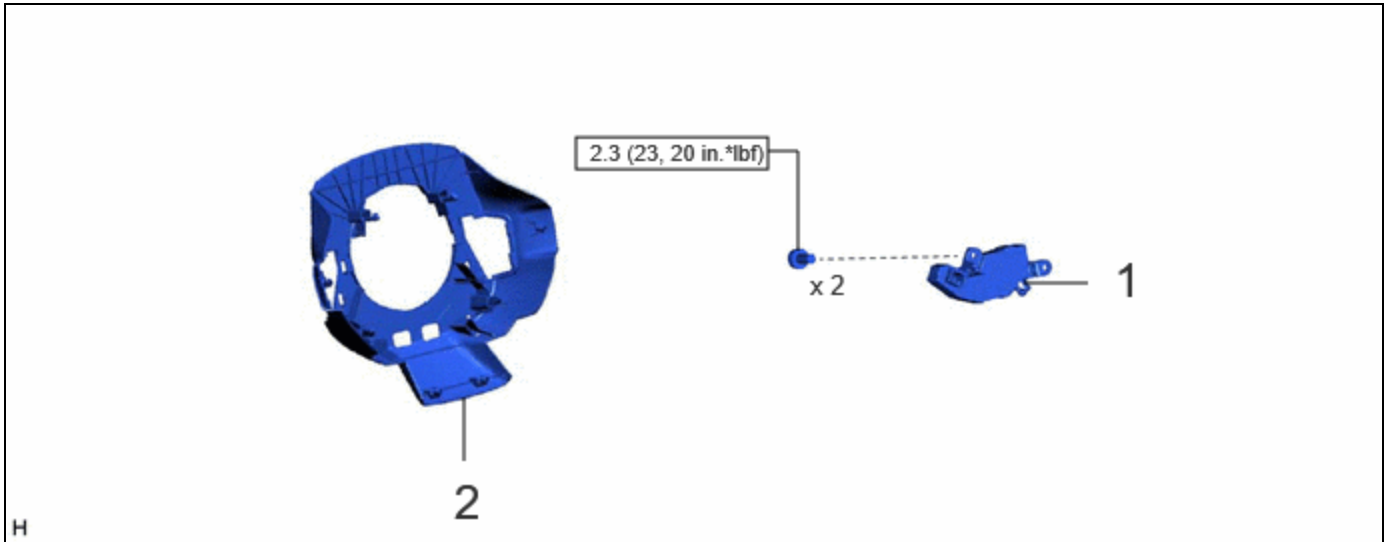


<b>Last Modified:</b> 12-04-2024	6.11:8.1.0	<b>Doc ID:</b> RM100000029TKT
<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [12/2022 - ]
<b>Title:</b> STEERING COLUMN: HEATED STEERING WHEEL CONTROLLER: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 - ]		

## INSTALLATION

### CAUTION / NOTICE / HINT

#### COMPONENTS (INSTALLATION)



	PROCEDURE	PART NAME CODE			
1	MULTIPLEX NETWORK STEERING ECU	864A1A	-	-	-
2	LOWER STEERING WHEEL BOSS COVER	45184	-	-	-

	N*m (kgf*cm, ft.*lbf): Specified torque	-	-
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## PROCEDURE

### 1. INSTALL MULTIPLEX NETWORK STEERING ECU

**Torque:**

2.3 N·m {23 kgf·cm, 20 in·lbf}

### 2. INSTALL LOWER STEERING WHEEL BOSS COVER

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