



Southeast Toyota Distributors, LLC
Accessory Installation Instructions

VARIOUS MODELS SCREEN PROTECTION

Year & Model:	VARIOUS MODELS
Part Number:	Refer to Vehicle Part Applicability Table
Accessory Code:	PR1000, PR1010
PIO / DIO:	PIO & DIO
Business Partner:	J56

Conflicts

Legacy screens

General Applicability

Fits Models:	
1.	See Vehicle Part Applicability Table.
2.	
3.	

Additional Items Required For Installation

Item #	Description:
1	Awareness sticker
2	

Sequence of Application

Item #	Accessory:
1	N/A
2	

SPECIALNOTE: InstallationSequences
After TMS & Safety mandated preparatory steps have been taken, the installation sequence is the suggested method for completing the accessory installation. In some instances the suggested sequence is written for one associate to install & in others the sequence is given as part of a team accessory installation. Unless otherwise stated in the document, the associates may perform the installation steps in any order to make the installation as efficient as possible while maintaining consistent quality.

Recommended Tools

Safety Items	
N/A	
Special Tools	
Installation Tools	
Microfiber cloth	
70% isopropyl alcohol	
Dust absorbing sticker (optional)	
Suction cup tool (optional)	
Felt-tipped squeegee	
Light source	
Special Chemicals	

Legend

	STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	TOOLS & EQUIPMENT: Used in figures calls out the specific tools and equipment recommended for this process.
	REVISION MARK: This mark highlights a change in installation with respect to previous issue.
	SAFETY TORQUE: This mark indicates that torque is related to safety.
	REGULATORY MARK: This mark indicates that the component is related to regulatory compliance.
	VIDEO: This image indicates a video to show a installation procedure, PIO Only.

History of Revision

Revision	Date	Description of Changes Made
Rev. A	09/11/2023	Published for 2024
Rev. B	01/23/2024	Update document to include Corolla HB, Highlander, Grand Highlander and Crown, pgs.5-7
Rev. C	01/30/2024	Update to include Rav4, Prius, and Venza, pgs.5-7
Rev.D	02/08/2024	Update to include Tacoma 14" screen protection, pgs. 5,6, & 8
Rev. E	03/08/2024	Update sticker placement to reduce complexity, pg.6
Rev. F	04/15/2024	Add Camry & Land Cruiser, pg. 6
Rev. G	08/08/2024	Add Camry, Crown Signia, Rav4 Prime & Prius Prime, pg.5, 6, 8, & 13 Update sticker position, pg. 14

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Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation. These guidelines can be found in the “Accessory Installation Practices” document.

This document covers such items as:

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, re-checking torque procedure, etc.).
- Vehicle Disassembly/ Reassembly(panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Parts for Installation:

Item #	Quantity	Description
1.	1	Tempered glass screen protector (not pictured)
2.	1	Dust absorbing sticker
3.	1	Microfiber cloth
4.	1	Lint-free cloth (not pictured)
5.	1	70% alcohol pad or spray bottle
6.	1	Suction cup tool
7.	1	Light source (not pictured)



Service & Warranty Information

Image Key	Parts Information		Warranty Information	
	Part Number	Description	Warranty Time	Labor Op. Code
A	0001634S08DL	8" Glass Screen Protector	0.3	ASP001
B	0001634S14DL	14" Glass Screen Protector	0.3	ASP002
C	0001601S12DL	12.3" HL Glass Screen Protector	0.3	ASP001
D	0001602S12DL	12.3" GHL Glass Screen Protector	0.3	ASP001
E	0001603S12DL	12.3" Crown Glass Screen Protector	0.3	ASP001
F	0001604S12DL	12.3" Venza Glass Screen Protector	0.3	ASP001
G	0001601S10DL	10.5" Rav4 Glass Screen Protector	0.3	ASP001
H	0001605S12DL	12.3" Prius Glass Screen Protector	0.3	ASP001
I	0001601S14DL	14" Glass Screen Protector	0.3	ASP001
J	0001632S12DL	12.3" Camry Glass Screen Protector	0.3	ASP001

Labor times include consideration for diagnosis and Administration time.

If you are a dealer located outside of the Southeast Region, please contact the SET Accessory Warranty Department at (888) 851-2722 or email Accessory.Warranty@SETtoyota.com for claim payment instructions.

Vehicle Part Applicability Table

Vehicle	Multimedia Screen Type	Description	Part Number	Alignment Feature	Placement
Camry Corolla, GR Corolla, Corolla Cross, Corolla Hatch, Highlander, LandCruiser Prius, Prius Prime, Rav4, Rav4 Prime, Sequoia, Tundra (Including all HV models)	Base	8" rectangular	0001634S08	Left Edge	-Fit the top and bottom of the volume notch. -Even margins around all screen edges. -Awareness sticker in top left 1cm from edge.
Sequoia, Tundra (Including HV)	Premium	14" rectangular	0001634S14	Left Edge	-Even margins on the top and bottom. -Even margins on the left and right. -Awareness sticker in top left 1cm from edge.
Highlander	Premium	12.3"	0001601S12	Bottom Edge	-Fit the button cutout around the volume button. -Even margins around all screen edges. -Awareness sticker in top left 1cm from edge.
Grand Highlander	Premium	12.3"	0001602S12	Bottom Edge	-Fit the button cutout around the volume button. -Even margins around all screen edges. -Awareness sticker in top left 1cm from edge.
Crown, Crown Signia	Premium	12.3"	0001603S12	Bottom Edge	-Even margins around all screen edges. -Awareness sticker in top left 1cm from edge.
Venza	Premium	12.3"	0001604S12	Left Edge	-Even margins around all screen edges. -Awareness sticker in top left 1cm from edge.
Rav4, Rav4 Prime	Premium	10.5"	0001601S10	Left Edge	-Fit the button cutout around the volume button. -Even margins around all screen edges. -Awareness sticker in top left 1cm from edge.
Prius, Prius Prime	Premium	12.3"	0001605S12	Left Edge	-Fit the button cutout around the volume button. -Even margins around all screen edges. -Awareness sticker in top left 1cm from edge.
Tacoma (Including HV)	Premium	14"	0001601S14	Left Edge	-Even margins on all edges -Awareness sticker in top left 1cm from edge.
Camry	Premium	12.3"	0001632S12	Left Edge	-Even margins on all edges -Awareness sticker in top left 1cm from edge.

Part Drawings



Figure 1-1 A - 0001634S08 - 8" Rectangular screen protector

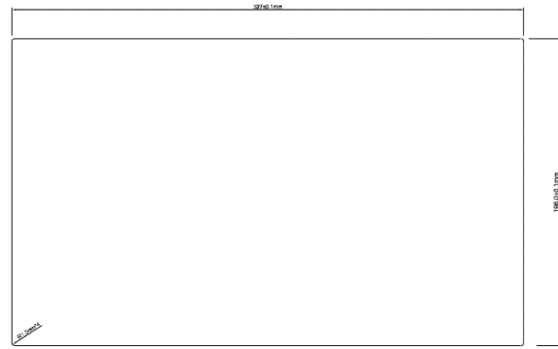


Figure 1-2 B - 0001634S14 - 14" Rectangular screen protector

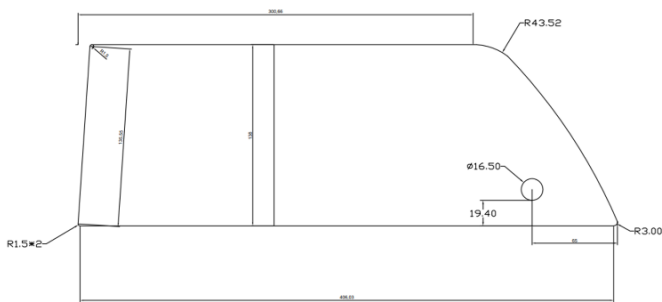


Figure 1-3 C - 0001601S12 - 12.3" Highlander screen protector

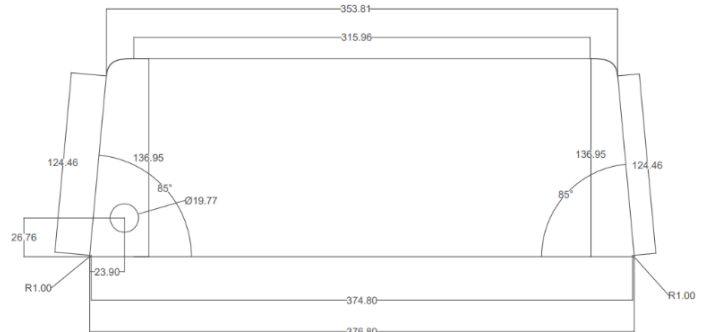


Figure 1-4 D - 0001602S12 - 12.3" Grand Highlander screen protector

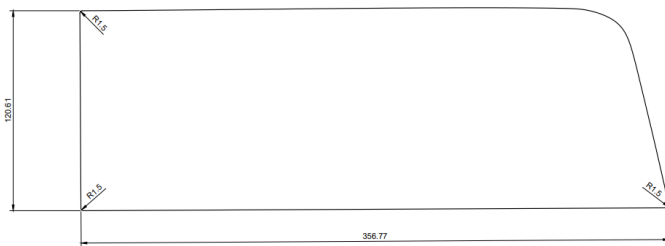


Figure 1-5 E - 0001603S12 - 12.3" Crown screen protector

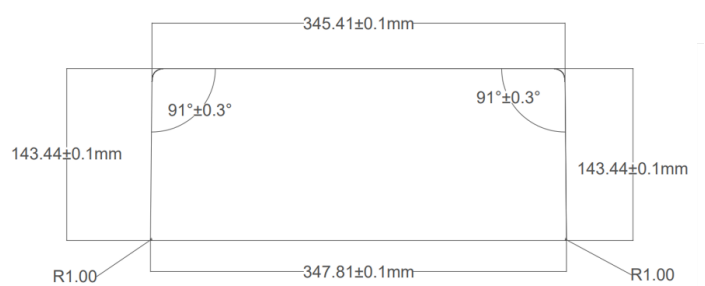


Figure 1-6 F - 0001604S12 - 12.3" Venza screen protector

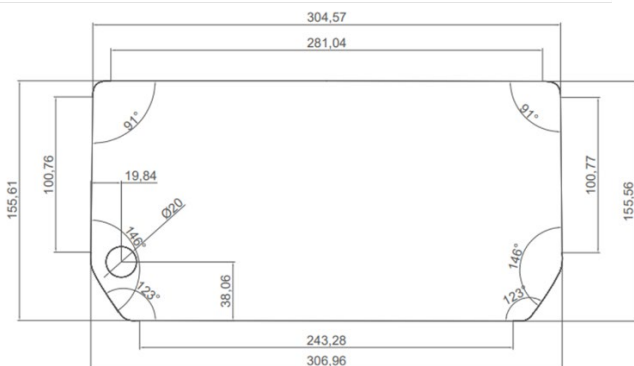


Figure 1-7 G - 0001601S10 - 10.5" Rav4 screen protector

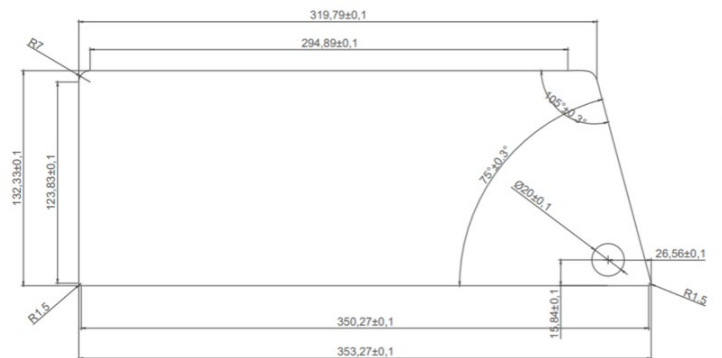


Figure 1-8 H - 0001605S12 - 12.3" Prius screen protector

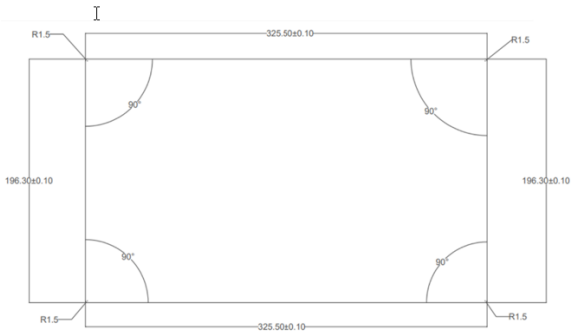


Figure 1-9 I – 0001601S14 – 14" Rectangular screen protector

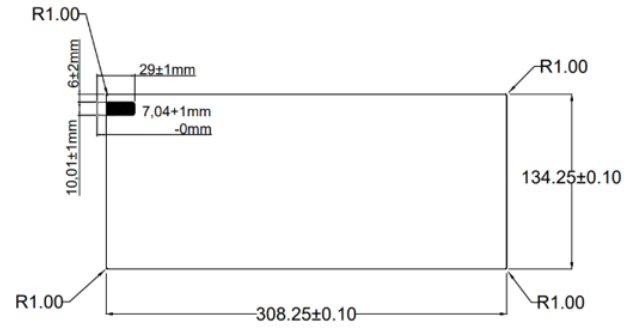


Figure 1-10 J – 0001632S12 – 12.3" Camry screen protector

Installation preparation

Prepare for the Installation:

- (a) Check that the Screen Protector is free from cracks, chips, and defects.
- (b) Check that the multimedia screen is free from chips, cracks, and defects.
- (c) Remove and throw away any existing plastic protection on the multimedia screen.
- (d) To reduce dust, either remove or roll up long sleeves.
- (e) To reduce dust, turn off front ventilation.
- (f) To reduce dust, close vehicle doors.

Note: The multimedia screen may not have a pre-existing disposable protector.



Fig 2-1

If a volume knob is present within the screen area, remove it by pulling directly back by hand.

Note that the button and post are keyed and will need to be aligned when the button is replaced.

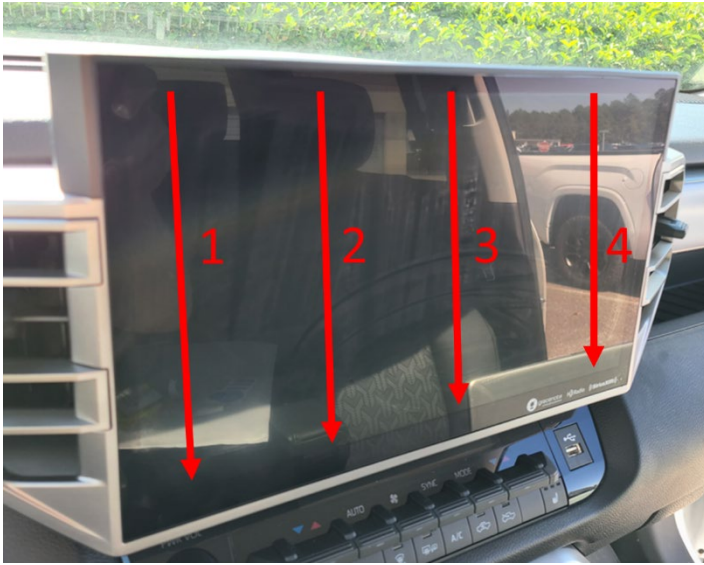


Figure 2-2

Cleaning

Using an alcohol wipe or 70% solution sprayed on a lint free cloth, clean the glass surface of the multimedia screen. Be sure to remove any oil spots, dirt, etc.

NOTE: For best results, clean using straight downward motions holding the cloth flat against the surface as shown in Fig. 2-2.

NOTE: To reduce the incidence of dust falling back onto the screen, use your cloth to wipe the surrounding bezel clean.



Figure 2-3

Using a microfiber cloth, clean and dry the glass surface of the multimedia screen. Follow the same cleaning pattern seen in Fig. 2-2. Be sure to remove any moisture, residue, and streaks from the alcohol wipe.

After this step, the glass will be dry and free of oil and dirt, but may still have some dust on it.

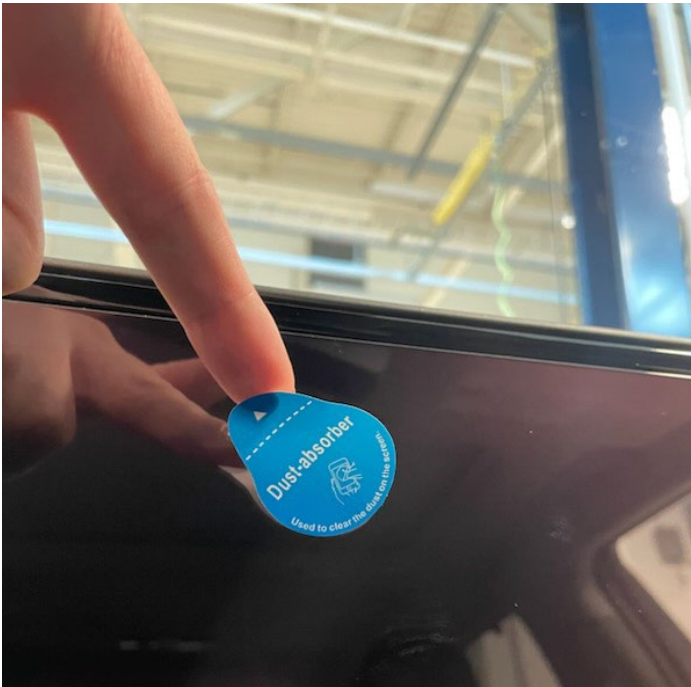


Figure 2-4

Use a light source to help identify any remaining dust and fibers on the screen.

Use a dust-absorber sticker to lift individual particles off. Adhere the sticker well to your fingertip as shown in Fig. 2-4, and lightly tap it on the screen to pick up dust and fibers.

NOTE: You may be able to see marks left by this sticker. There is no need to wipe these away; they won't be visible after the screen protector is installed.



Figure 2-5

Installation

Hold the screen protector glass side down on your palm or with optional suction tool, so that the disposable film is facing up, fig. 2-5.

Remove the disposable film by pulling the white and blue tab on the corner of the screen.

The screen protector's adhesive is now exposed. The next steps to adhere the screen protector should be done quickly to minimize dust exposure.

NOTE: The static in the film will attract dust on any nearby surface. The screen protector should be held away from all surfaces as the film is removed.



Figure 2-6

Align and tack one edge of the screen protector in accordance with the alignment criteria for the screen, fig. 2-6. Use the following sequence.

- (a) Hold the screen protector by its edges or use a suction cup tool.
- ⚠ Do not touch adhesive on the back of the protector.
- (b) Do not fully press the screen protector to the screen; lightly touch the edge of the screen protector to the screen.
- (c) When the screen protector's top edge is level, lower the screen protector until it is close to, but does not touch the multimedia screen.
- (d) Press 1 inch of the alignment side of the screen protector down, tacking it in place.



Figure 2-7

With one edge of the screen protector tacked, roll the screen protector onto the screen from tacked to free edge.

- (a) Slowly lower the free side of the protector so it adheres without captured bubbles.
- (b) Simultaneously, use a felt-edged squeegee to press the center of the screen protector down as you lower the free edge as seen in Fig. 2-7.
- (c) Avoid making air pockets by keeping the free side of the protector lifted off the screen as you roll it on.



Figure 2-8



Figure 2-9

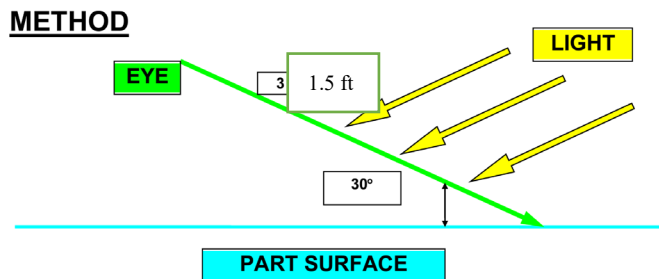



Figure 2-10

 Remove any bubbles. Bubbles can be pushed to the edge of the protector to release using a felt-edged squeegee, fig. 2-8.

If a bubble cannot be pushed to an edge, identify any dust or obstruction causing the bubble. Remove the screen protector, and clear any obstructions before applying a fresh screen protector.

NOTE: DO NOT reuse the old screen protector.

Cleaning and Self Inspection

Clean the installed screen protector with a microfiber cloth to remove dust and fingerprints. The screen protector should be left free of oil and debris, fig. 2-9.

Perform two final inspections at a distance of 18 inches - with screen powered off and then with screen powered on.

Using a light held at an angle above the screen, inspect at an angle of 30deg from surface. Reference Fig. 2-10.

"Perform two final inspections at a distance of 18 inches - with screen powered off and then with screen powered on. Using a light held at an angle above the screen, inspect at an angle of 30deg from surface. Reference Fig. 2-10. To pass inspection, no bubbles, dust or other contaminants should be visible from inspection distance. There must also be no overhangs, and the margins should look symmetrical. Reference Doc. 0A.46.01 for inspection criteria."

If the volume knob was removed during the installation, replace it.

Note that the button and the post are keyed, so you must align the flat portions to fit the button back on.



Place an awareness sticker on the screen protector in the corner opposite to the volume knob if one is present. The sticker should be placed approximately 1 cm from the edge with even margins on two sides, fig. 2-11.

Figure 2-11 (not to scale)

LIMITED WARRANTY – SOUTHEAST TOYOTA

SOUTHEAST TOYOTA DISTRIBUTORS, LLC (“we,” “our” and “us”) provides the following limited warranty on our accessories, excluding tires, (“Accessories” or “Accessory”) installed on a Toyota. This limited warranty is not provided by and does not bind or provide benefit to the vehicle dealer, the manufacturer, or Toyota Motor Sales, U.S.A., Inc. This limited warranty does not apply to tires; please consult the tire manufacturer and/or its materials accompanying the vehicle for any warranty terms concerning tires. This limited warranty also does not apply to ToyoGuard Exterior Paint Sealant and ToyoGuard Interior Protector; please consult the ToyoGuard Limited Warranty Certificate for the warranty terms concerning those products.

SCOPE OF LIMITED WARRANTY:

A. Protection:

- i. **Accessories Installed by Southeast Toyota Distributors, LLC on a new Toyota vehicle.** We warrant that, for a period of 36 months or 36,000 miles, whichever occurs first, we will repair or replace (includes labor), free of charge, any defect in such an Accessory due to faulty material or workmanship, or, at our option, provide a full refund of the purchase price of the Accessory. The warranty period begins on the vehicle’s In-Service Date, which is the first date the new vehicle is either delivered to an ultimate purchaser, leased, or used as a company car or demonstrator. Accessories installed by Southeast Toyota Distributors, LLC are identified on the vehicle’s window sticker (Monroney Label).
- ii. **Accessories Installed by a Toyota Dealer on a Toyota vehicle.** We warrant that, for 12 months, regardless of mileage, from the date such an Accessory was installed on the vehicle or the remainder of the Toyota new vehicle warranty, whichever is longer, we will repair or replace (includes labor), free of charge, any defect in the Accessory due to faulty material or workmanship, or, at our option, provide a full refund of the purchase price of the Accessory. For a new vehicle, the warranty period begins on the vehicle’s In-Service Date, which is the first date the new vehicle is either delivered to an ultimate purchaser, leased, or used as a company car or demonstrator.
- iii. **Accessories purchased from a Toyota Dealer but not installed by the Toyota Dealer.** We warrant that, for a period of 12 months, regardless of mileage, from the date the accessory was purchased, we will repair or replace (does not include labor), free of charge, any defect in the Accessory due to faulty material or workmanship, or, at our option, provide a full refund of the purchase price of the Accessory.

B. Limitation of Warranty. This limited warranty does not apply to, and we will not repair, replace, or reimburse you for: **(1)** wheel balancing and wheel alignments, except for one wheel balancing or alignment during the first 12 months or 12,000 miles, whichever occurs first, from the vehicle’s In-Service Date, as defined above, **(2)** abrasions or dents, whatever their cause, and any failure or damage resulting directly or indirectly from accidents, collisions, impacts from foreign objects, fire, theft, larceny, explosion, malicious mischief, vandalism, civil commotion, riots, war, or any other similar causes, **(3)** any failure or damage resulting directly or indirectly from lightning, windstorms, hail, water, floods, subfreezing temperatures, airborne chemicals, tree sap, dust, salt, and any other environmental conditions or similar causes, **(4)** any failure or damage caused by: (a) a failure of any part, other than the Accessory, (b) any misuse, abuse, improper towing, negligence or lack of maintenance of the vehicle or Accessory, (c) the alteration, modification or repair of the Accessory by anyone other than persons expressly authorized by us to perform such alteration, modification or repair, or (d) the use of the vehicle for commercial purposes, competitive driving or racing, **(5)** any failure or damage, if the Accessory has not been installed according to instructions, **(6)** any failure or damage occurring outside of Canada, the United States of America, its territories or possessions, **(7)** except to the extent required by the state whose laws govern this limited warranty, any consequential, secondary, or unreasonable costs that may be suffered as a result of the need to repair or replace the Accessory, including without limitation any loss of use of the vehicle, road service, towing, storage charges, inconvenience, loss of wages and/or income, additional expense incurred, loss of transportation, rental car expense, or any derivative damage to persons or things other than the Accessory, including other parts of the vehicle, or **(8)** liability for damage to property or for injury to or death of any person, arising out of the operation, maintenance or use of your vehicle whether or not related to the covered Accessory.

C. Exclusive Remedy. If there is a valid claim under this limited warranty for a defect due to faulty material or workmanship in the Accessory, we will, at our option, either: (i) repair, (ii) replace or (iii) provide a full refund of the purchase price of the Accessory. We have no other obligations under this limited warranty. Refunds will be made to the vehicle owner. If the vehicle is leased, the refund will be made to the leasing company.

HOW TO MAKE A CLAIM: In the event of a warranty claim, please contact the nearest Toyota dealer to arrange for repairs. The dealership must receive our prior authorization before making repairs covered by this limited warranty. The dealer will contact Southeast Toyota Distributors, LLC at 1-888-851-2722, select option #5 (Warranty Department), then option #4 (Repairs), for instructions on processing a warranty claim, if they are not already familiar with the process. If you have any questions or concerns regarding repairs covered by this limited warranty, please contact our **Customer Assistance Hotline at 1-800-301-6859**.

OUR DISPUTE RESOLUTION PROGRAM: Your satisfaction is our highest priority. In keeping with that focus, in the event that an issue arises related to this Limited Warranty, we invite you to call our Customer Assistance Hotline at 1-800-301-6859 to discuss it. In most cases, we expect that a satisfactory resolution of your issue can be reached through engagement with that Department. If our Customer Loyalty Department is unable to resolve your issue to your satisfaction, we offer a dispute resolution program administered by the National Center for Dispute Settlement (NCDS) (“the Program”). The purpose of the Program is to resolve disputes in an informal setting before an impartial arbitrator. The Program is free of charge to you (although you must bear the cost of any expert witness or attorney you elect to employ). You are required to complete the Program before exercising rights or seeking remedies under the federal Magnuson-Moss Warranty Act, 15 U.S.C. § 2301 et seq. (“the Act”). If you choose to seek remedies that are not created by the Act, you are not required to use the Program before pursuing such remedies – although the Program is still available to you to resolve the dispute. When utilizing the Program, you will need to provide (a) the vehicle identification number of your vehicle, (b) the identity of your selling and servicing dealerships, (c) the mileage on your vehicle at relevant times, (d) the date and nature of any relevant repairs, (e) legible copies of repair orders and other relevant documents, (f) a summary of the unresolved issue and the requested action, and (g) your contact information. In most cases, the dispute resolution process under the Program will be completed within forty (40) days of your submission of your request and will consist of steps such as an initial eligibility determination, an opportunity for you and us to submit information in writing relating to your claim, an oral hearing, and a decision from the arbitrator. A decision will be binding on you only if you choose to accept it. You may submit a request to NCDS by telephone at their toll free number: (877)-276-8848 or in writing at P.O. Box 463196, Mt. Clemens, MI 48046. You may obtain additional information regarding the Program at www.ncdsusa.org. In the event that the NCDS does not exist or no longer handles disputes for us at the time that you seek to submit a request, you may contact our **Customer Assistance Hotline at 1-800-301-6859** to obtain current information about our dispute resolution programs.

GENERAL LIMITATION OF WARRANTY: THIS LIMITED WARRANTY IS IN LIEU OF ALL OTHER EXPRESS WARRANTIES OR LIABILITIES. IN NO EVENT SHALL WE BE LIABLE FOR ANY CONSEQUENTIAL OR INCIDENTAL DAMAGES FOR BREACH OF THIS OR ANY OTHER WARRANTY. SOME STATES DO NOT ALLOW THE EXCLUSIONS OR LIMITATIONS OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE INFORMATION OR EXCLUSION MAY NOT APPLY. NO EXPRESS WARRANTY OF FITNESS OR MERCHANTABILITY IS GRANTED BY THIS LIMITED WARRANTY. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THOSE DESCRIBED IN THIS DOCUMENT. ANY IMPLIED WARRANTIES, INCLUDING THE IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, WHICH MAY BE APPLICABLE BY OPERATION OF LAW SHALL BE LIMITED TO THE PERIOD OF THIS WRITTEN LIMITED WARRANTY. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATIONS MAY NOT APPLY. THIS LIMITED WARRANTY PROVIDES SPECIFIC LEGAL RIGHTS, AND THERE MAY BE OTHER RIGHTS WHICH VARY FROM STATE TO STATE. ANY ACTION FOR BREACH OF ANY WARRANTY HEREUNDER, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY, MUST BE BROUGHT WITHIN A PERIOD NOT EXCEEDING 12 MONTHS AFTER EXPIRATION OF THIS LIMITED WARRANTY. THE REMEDIES SPECIFIED HEREIN AND THOSE SPECIFIED BY APPLICABLE LAW ARE THE ONLY REMEDIES AVAILABLE. WE ASSUME NO OTHER OBLIGATION OR RESPONSIBILITY WITH REGARD TO THE ACCESSORY. WE NEITHER ASSUME, NOR AUTHORIZE ANYONE TO ASSUME FOR US, ANY ADDITIONAL LIABILITY IN CONNECTION HEREWITH.

GENERAL: This limited warranty describes the complete and exclusive rights that result from the purchase of Accessories. No oral representations or statements may be relied upon. This limited warranty may not be amended or modified, and additional rights may not be granted, unless in a written statement signed by one of our officers. This limited warranty shall be governed by the laws of the state where the vehicle is purchased, excluding laws concerning conflicts of law. We may delegate the performance of our duties and obligations and assign our rights and benefits hereunder. For inquiries regarding this limited warranty, we can be contacted directly at **Customer Assistance Hotline at 1-800-301-6859**, or by mail to: **Southeast Toyota Distributors, LLC, Attention: Customer Loyalty Department, 100 Jim Moran Boulevard, Deerfield Beach, Florida 33442.**