

Mainshaft

Item	Measurement	Qualification	Standard or New	Service Limit
Mainshaft	End play		0.11-0.18 mm (0.004-0.007 in.)	Adjust
	Diameter of ball bearing contact area (Transmission housing side)		25.987-26.000 mm (1.0231-1.0236 in.)	25.93 mm (1.021 in.)
	Diameter of spacer collar contact area		28.992-29.005 mm (1.1414-1.1419 in.)	28.93 mm (1.139 in.)
	Diameter of needle bearing contact area		34.984-35.000 mm (1.3773-1.3780 in.)	34.93 mm (1.375 in.)
	Diameter of ball bearing contact area (Clutch housing side)		25.977-25.990 mm (1.0223-1.0232 in.)	25.92 mm (1.020 in.)
	Runout		0.02 mm (0.001 in.) max.	0.05 mm (0.002 in.)