

## Countershaft 2nd gear

Item	Measurement	Qualification	Standard or New	Service Limit
Countershaft 2nd gear	I.D.		45.009-45.025 mm (1.7720-1.7726 in.)	45.07 mm (1.774 in.)
	End play		0.04-0.12 mm (0.002-0.005 in.)	0.24 mm (0.009 in.)
	Thickness		27.41-27.46 mm (1.079-1.081 in.)	27.36 mm (1.077 in.)