

## Valve seat

Item	Measurement	Qualification	Standard or New	Service Limit
Valve seat	Width	Intake	0.85-1.15 mm (0.033-0.045 in.)	1.60 mm (0.063 in.)
		Exhaust	1.25-1.55 mm (0.049-0.061 in.)	2.00 mm (0.079 in.)
	Stem installed height	Intake	53.00-53.80 mm (2.087-2.118 in.)	54.14 mm (2.131 in.)
		Exhaust	52.91-53.71 mm (2.083-2.115 in.)	54.05 mm (2.128 in.)