

## Valve guide

Item	Measurement	Qualification	Standard or New	Service Limit
Valve guide	I.D.	Intake/Exhaust	5.51-5.53 mm (0.217-0.218 in.)	5.55 mm (0.219 in.)
	Installed height	Intake/Exhaust	17.85-18.35 mm (0.703-0.722 in.)	---