

Piston

Item	Measurement	Qualification	Standard or New	Service Limit	
Piston	Skirt O.D. at 11 mm (0.4 in.) from bottom of skirt		71.977-71.995 mm (2.8337-2.8344 in.)	71.97 mm (2.833 in.)	
	Clearance in cylinder		0.005-0.043 mm (0.0002-0.0017 in.)	0.05 mm (0.002 in.)	
	Ring groove width	Top		1.040-1.050 mm (0.0409-0.0413 in.)	1.07 mm (0.042 in.)
		Second		1.220-1.230 mm (0.0480-0.0484 in.)	1.25 mm (0.049 in.)
		Oil		2.005-2.020 mm (0.0789-0.0795 in.)	2.04 mm (0.080 in.)