

Connecting rod

Item	Measurement	Qualification	Standard or New	Service Limit
Connecting rod	Pin-to-rod clearance		0.016-0.033 mm (0.0006-0.0013 in.)	0.038 mm (0.0015 in.)
	Small-end bore diameter		16.981-16.994 mm (0.6685-0.6691 in.)	---
	Large-end diameter		39.0 mm (1.54 in.)	---
	End play installed on crankshaft		0.15-0.30 mm (0.006-0.012 in.)	0.40 mm (0.016 in.)