

## Intermediate Coating

NOTE: You must do this procedure on the PP parts of the bumper and side sill panel.

### 1. Masking

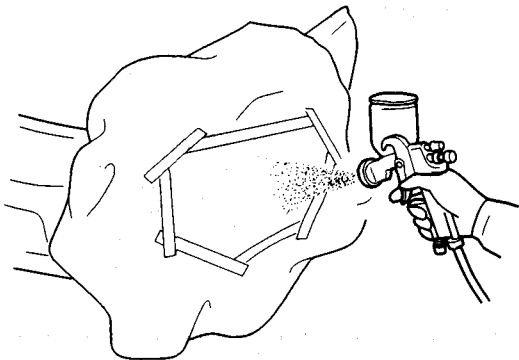
Mask the area surrounding the damage to prevent overspray from the intermediate coat.

Use masking tape and paper.

### 2. Spraying top coat enamel

- Spray the top coat enamel over the surface until the primer surfacer is fully covered.
- Spray 2~3 coats to get 15~25 microns of thickness.

- Use the 2-part polyester urethane top coat enamel and a spray gun.
- Mix the top coat enamel with the additive and solvent, and in the correct ratio.
- Follow the top coat manufacturer's instructions.



### Drying

NOTE: Take care not to let the heat lamp deform the bumper during the drying process.

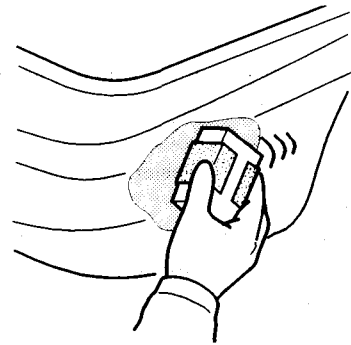
After spraying top coat enamel, allow for 5~10 minutes of normal drying, then force dry it with infrared lamps or other industrial dryer.

### 3. Polishing

Check the top coat enamel has dried thoroughly, then sand the top coat enamel.

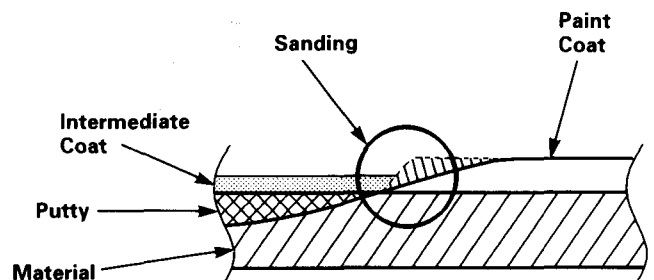
Use a flexible block and #600~#800~#1000 sandpapers.

NOTE: Be careful not to sand down to the primer surfacer.



When the painting repair is almost complete, polish the top coat.

Use #1500 sandpaper and compound.



### 4. Air blowing/degreasing

Use alcohol, a tack cloth, and wax and grease remover.

Clean and degrease the surfaces where the masking tape will be attached.