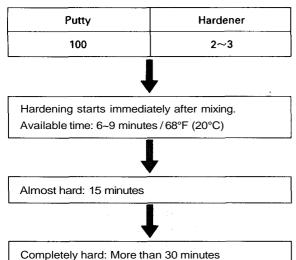
Use of the Repair Material (reference)

NOTE: Follow the materials manufacturer's instructions.

The use of a special polyester putty for PP bumper is described here:

1. Filler

Mixing Ratio:



Drying Time:

Air dry 68°F (20°C)	3 hours
Force dry 140°F (60°C)	30 minutes

2. Sanding filler

Spray the bumper primer (see page 6-15) on the area where the PP material was used.

3. Primer surfacer

The primer surfacer is used to protect the PP resin surface and fill cavities or flaws before the intermediate coat and top coat.

Use the 2-component type primer surfacer (gray).

Mixing Ration:

Primer Surfacer	Hardener
10	1
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30∼60% is dilute	ed with thinner.

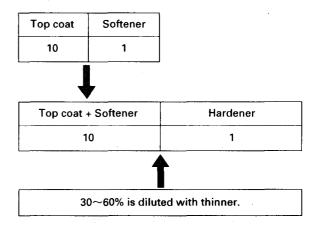
4. Intermediate coat and top coat

Use the 2-part polyester urethane top coat.

Top coat is also used for an intermediate coat.

Mixing Ration:

NOTE: Be sure to mix the correct amount of the hardener and softener.



NOTE: Use a spray gun to apply the paint. Do not use a brush.

Drying Time:

Air dry 68°F (20°C)	6~10 minutes Touching by the finger.
Almost hardened	12~24 hours
Thoroughly hardened	96 hours

Force dry the intermediate coat and top coat.

NOTE: Mix only an amount that can be used before it hardens.