

Body Paint

Intermediate Coating

1. Masking

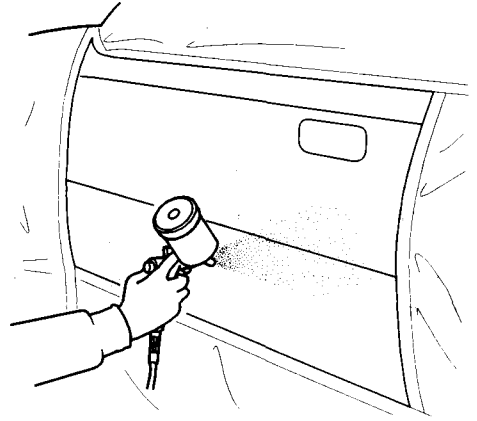
Mask the area surrounding the damage to prevent over spray from the intermediate coat.

Use masking tape and paper.

2. Spraying top coat enamel

Spray the top coat enamel over the surface until the primer surface is fully covered.

- Use the 2-part polyester urethane top coat enamel and a spray gun.
- Mix the top coat enamel with the additive and solvent, and in the correct ratio.
- Follow the top coat manufacturer's instructions.



3. Drying

After spraying top coat enamel, allow for 5~10 minutes of normal drying time, then force dry it with infrared lamps or other industrial dryer.

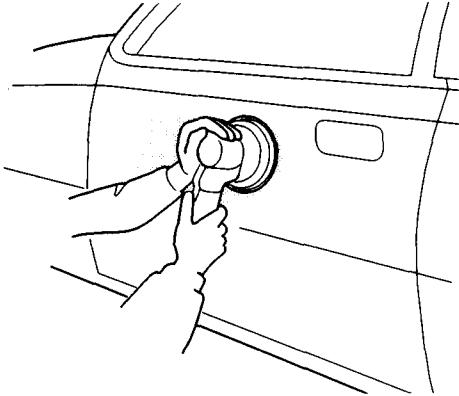
NOTE: Follow the top coat manufacturer's instruction for drying time.

4. Polishing

Check that the top coat enamel has dried thoroughly, then sand the top coat enamel.

Use the double action sander and #600~#800 disc papers.

NOTE: Be careful not to polish down to the primer surfacer.



When the painting repair is almost done, polish the area that will be top coated.

Use the #2000 sandpaper and compound.

5. Air blowing /degreasing

Use alcohol, wax, and grease remover.

Also clean and degrease the surfaces where the masking tape will be attached.