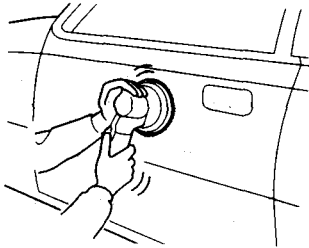


Preprocessing of Painting

1. Featheredging

NOTE:

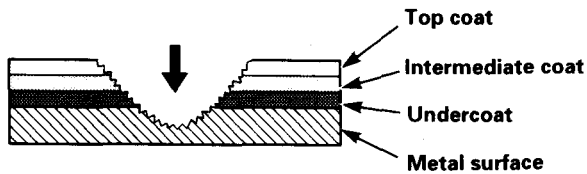
- The paint film damaged area should be sanded flat and smooth.
- If this is not done correctly the end results will not be acceptable.



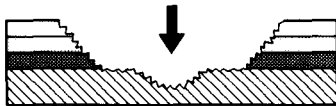
Damage to metal surface:

- Sand the damaged area flat and smooth.

Use the disc sander and #60~#80 disc paper.

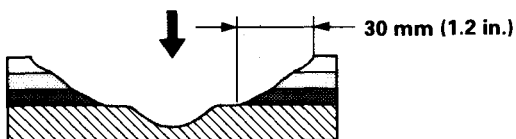


Use the double action sander and #60~#80 disc paper.



- Sand the area larger than the damaged area.

Use the double action sander and #180~#240 disc paper.



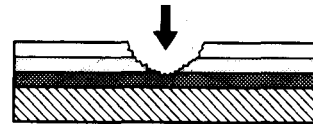
- If a double action sander is not available, use a rubber pad and wet or dry sandpaper.

Use the flexible block and #280, #340, #400, #600 sandpaper.

Damage to undercoat, intermediate coat and top coat:

Sand the damage area flat and smooth

Use the double action sander and #180~#240~#320 disc paper.



2. Preparation of metal surface

Remove all corrosion from the damaged area.

Use a product that removes corrosion.



3. Air blowing / degreasing

Use alcohol, wax, and grease remover.