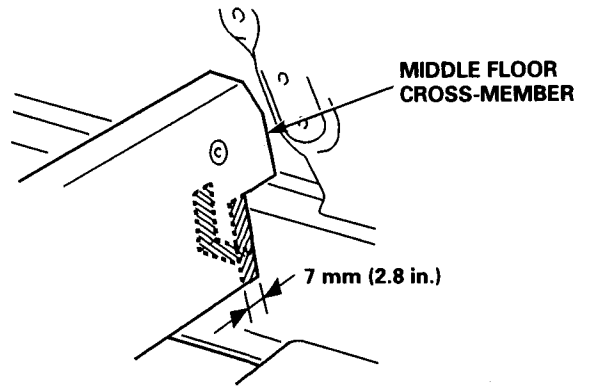


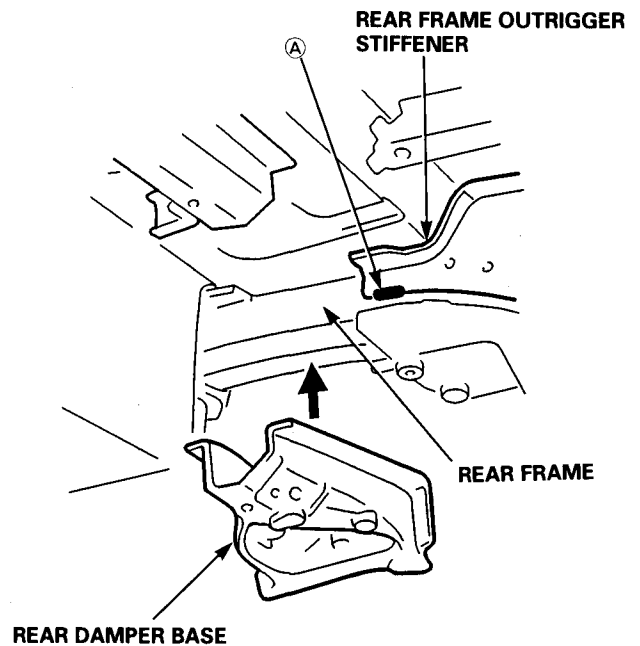
Installation

1. Before setting the rear frame, cut the middle floor cross-member as shown.



2. Set the new rear frame and rear frame outrigger stiffener.
3. Set the new middle floor and rear floor.
4. Set the new damper base.
5. Check the body dimensions (see [section 4](#)).
6. Tack weld the new parts.

NOTE: First weld position **A** of the rear frame outrigger stiffener, and weld the rear damper base.

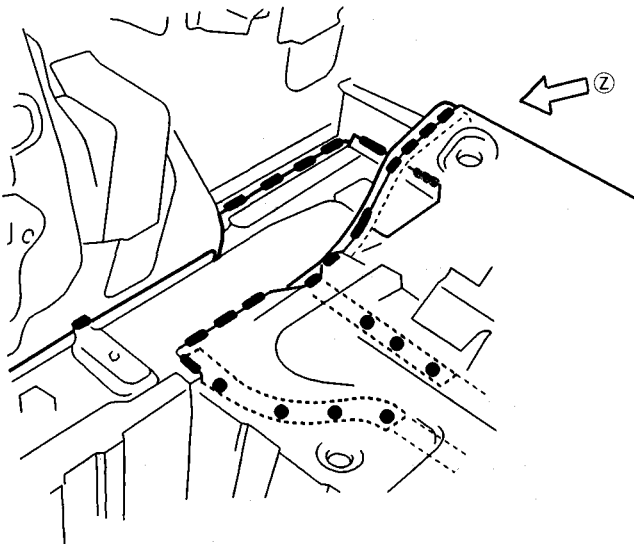


(cont'd)

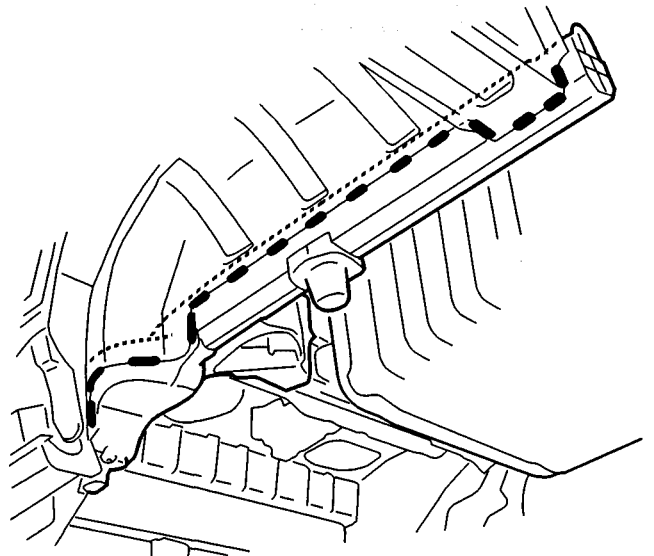
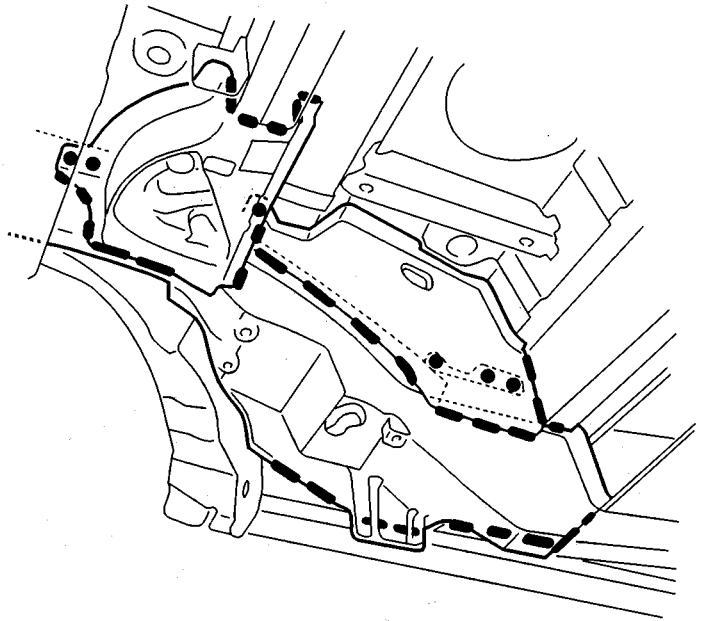
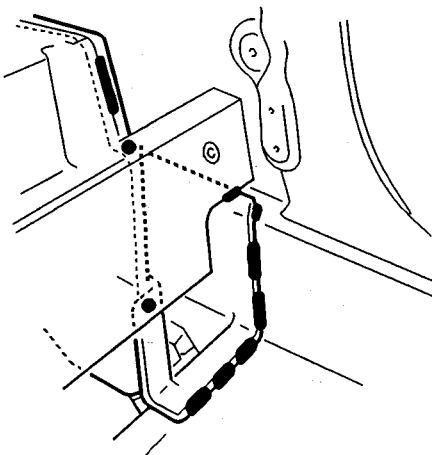
Rear Floor, Rear Frame / Middle Floor

Installation (cont'd)

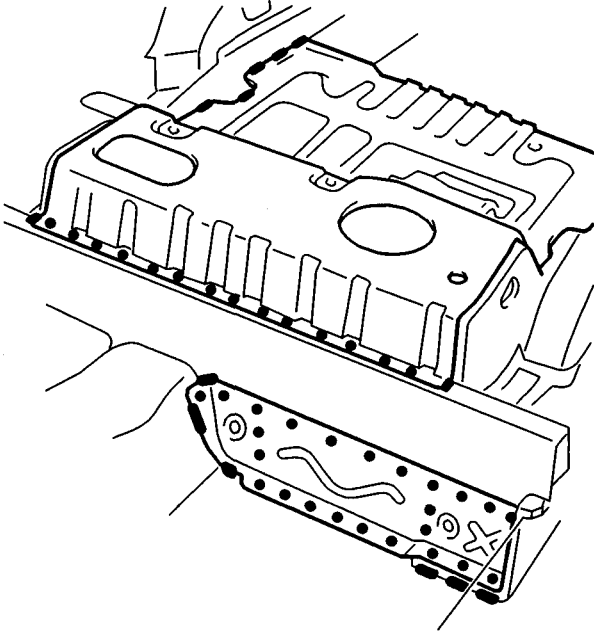
7. Check the position of the rear suspension.
8. Check the rear panel side stiffener and rear panel positions.
9. Perform the main welding.
 - Weld the rear frame outrigger, rear frame outrigger stiffener, and rear damper base.



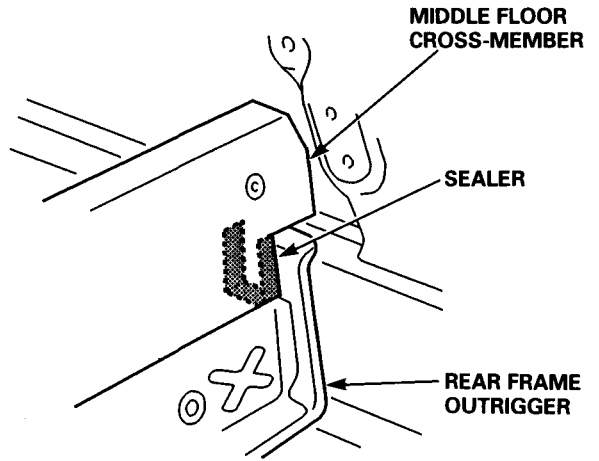
VIEW Z



- Weld the middle cross-member lower plate, middle floor, and rear floor.



10. Seal the middle floor cross-member and rear frame outrigger.



11. Weld the rear panel (see page 3-48).

