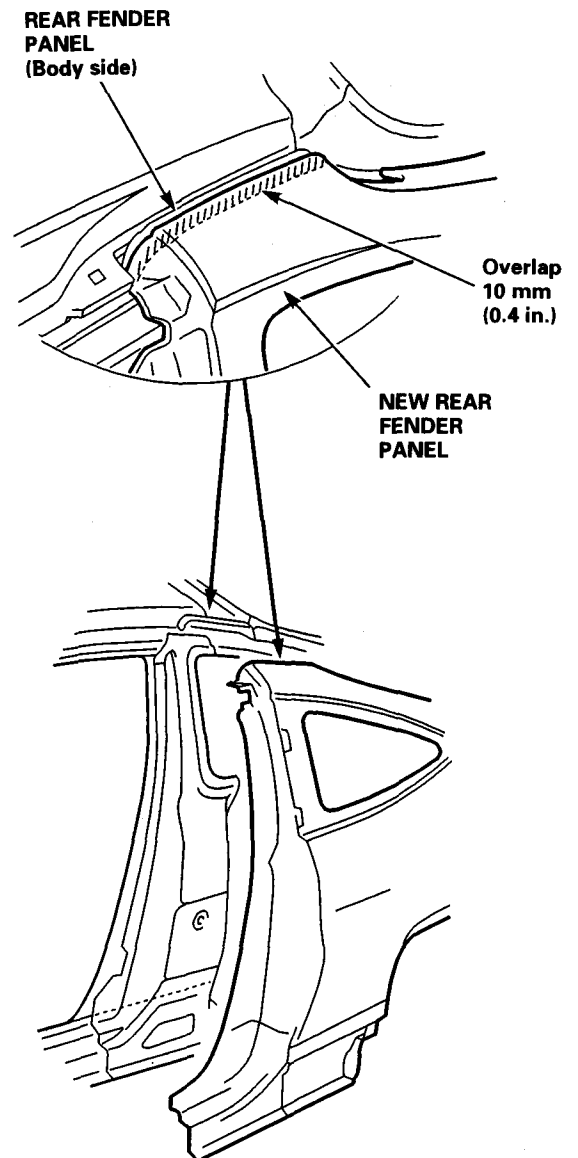


Rear Fender Panel / Rear Inner Panel

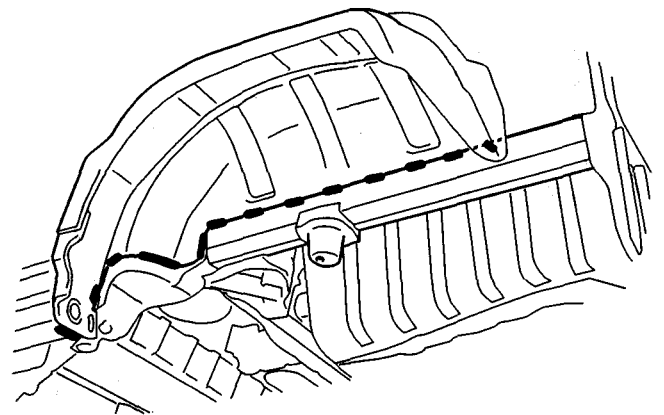
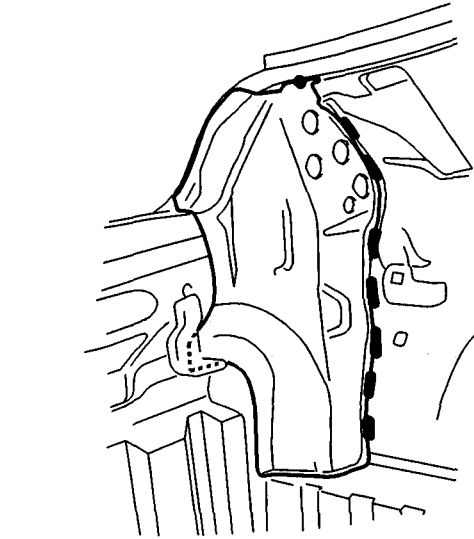
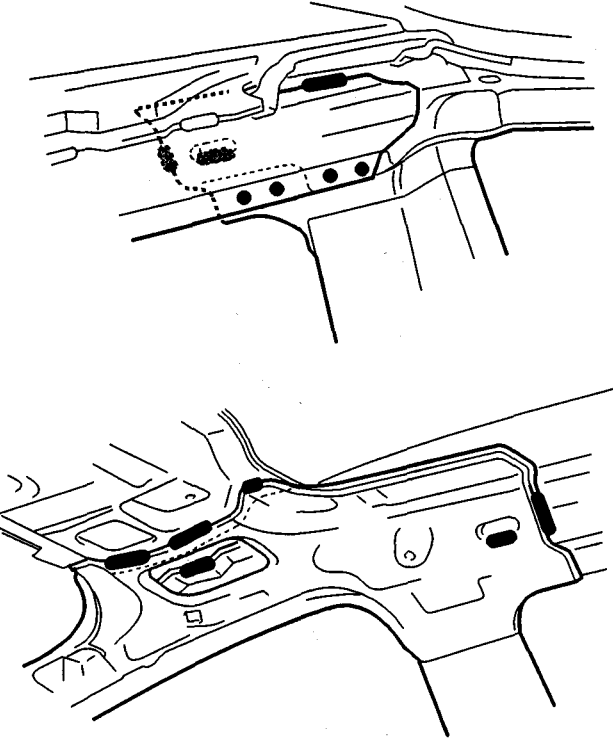
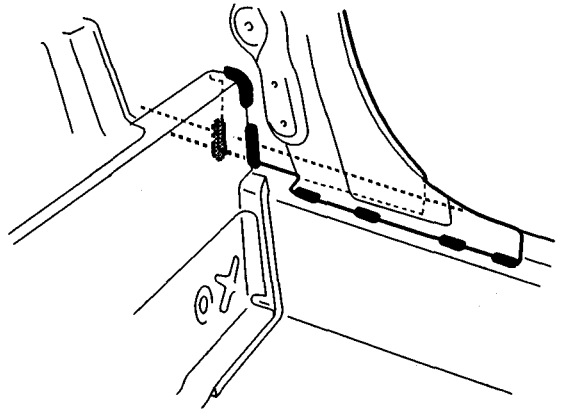
Installation

1. Set the new rear inner panel and center pillar stiffener.
2. Set the new rear fender panel, and check the body dimensions (see [section 4](#)).
3. Tack weld the rear inner panel.
4. When replacing the rear fender panel and center pillar stiffener, cut the new rear fender panel so it overlaps the body side rear fender panel by approximately 10 mm (0.4 in.).



5. Temporarily install the hatch, and check the operation and rear panel position.

6. Weld the rear inner panel.



7. Tack weld the center pillar stiffener, and set the new rear fender panel.

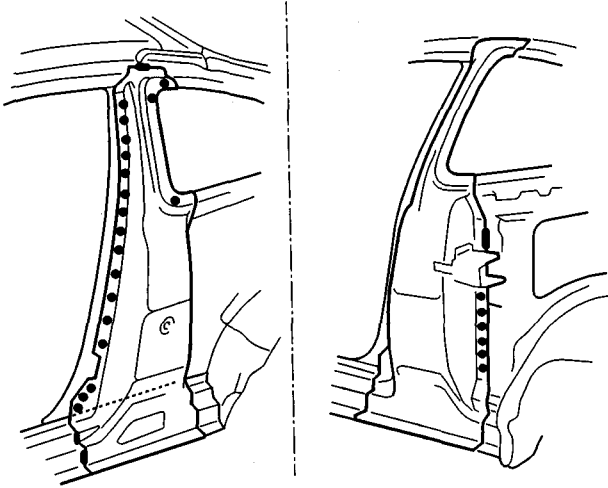
Temporarily install the door, side sill panel, rear fender skirt and rear bumper, and check for differences in level and clearance. Make sure the body lines flow smoothly.

(cont'd)

Rear Fender Panel / Rear Inner Panel

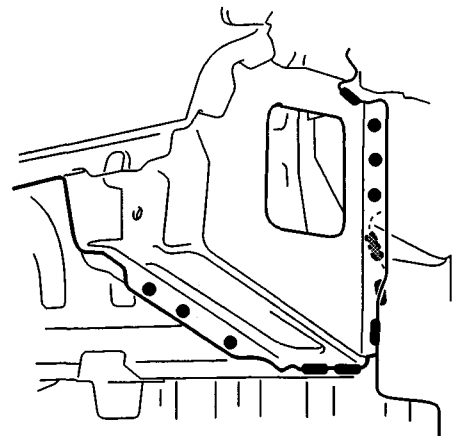
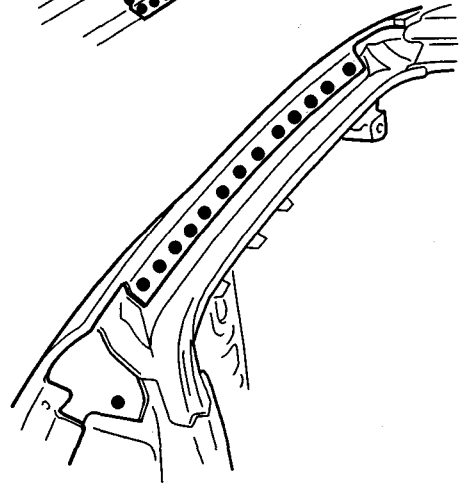
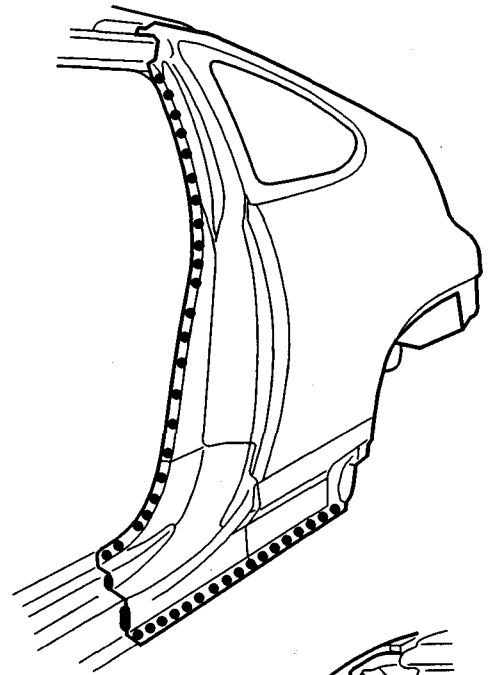
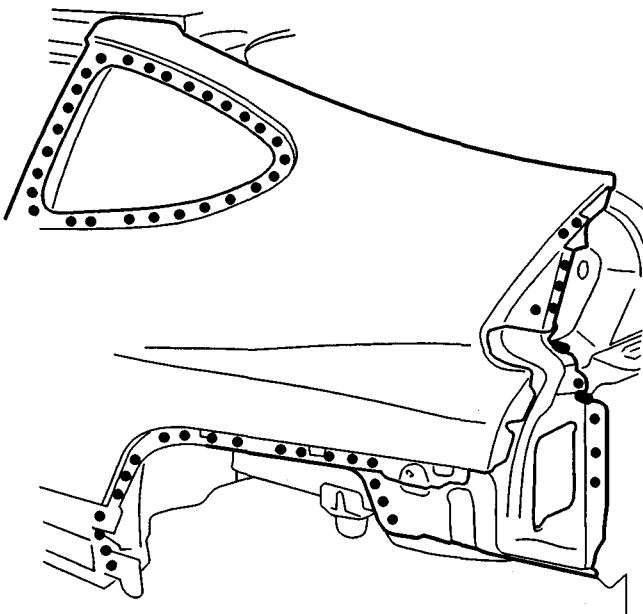
Installation (cont'd)

8. Main weld the center pillar stiffener.



9. Tack weld the new rear fender panel, and recheck the alignment of the door and front fender.

10. Perform the main welding.



- Finish the joint of the rear fender panel with fillet weld, and grind the finishing allowance with a disc sander until it is smooth.

NOTE: Take care not to grind excessively.

