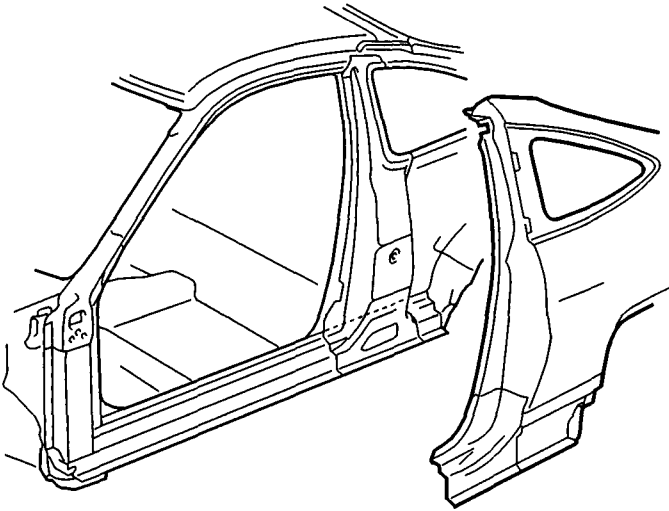


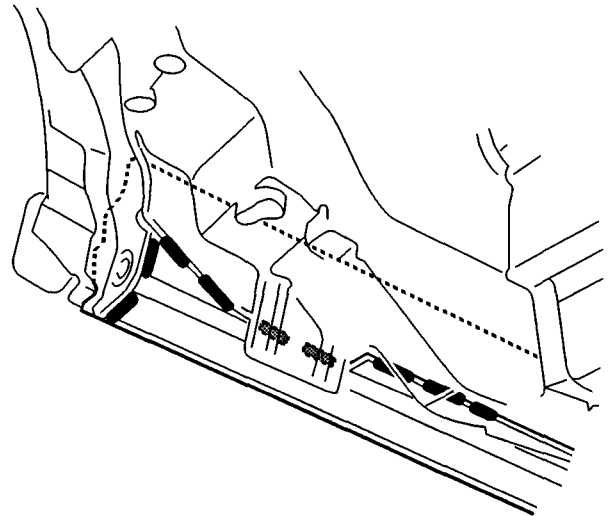
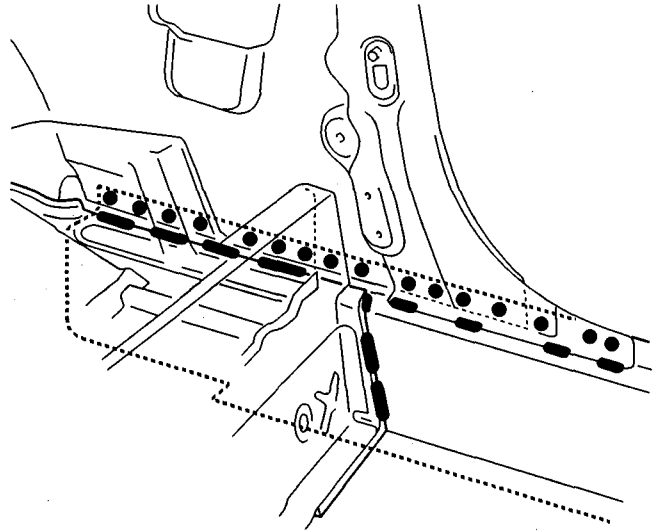
Installation

1. Set the front floor, side sill, front lower pillar, front pillar lower stiffener, and center pillar stiffener.
Check the body dimensions (see [section 4](#)).
2. Tack weld the clamped position
NOTE: Do not weld the center pillar stiffener.
3. Clamp the rear fender panel, and temporarily install the door, front fender, side sill panel and rear fender skirt, and check for differences in level and clearance. Make sure the body lines flows smoothly.

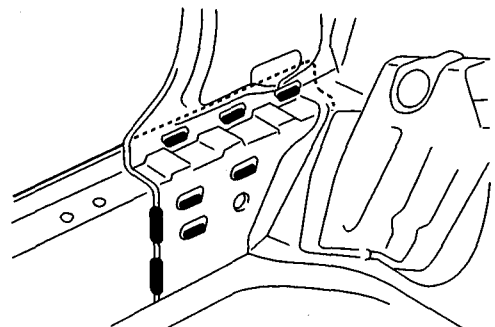


4. Remove the rear fender panel and center pillar stiffener, and main weld the front floor, side sill, front lower pillar, and front pillar lower stiffener.

- Weld the side sill to the rear inner panel, rear frame outrigger, and center pillar lower patch.



- Weld the side sill to the front inner lower pillar.

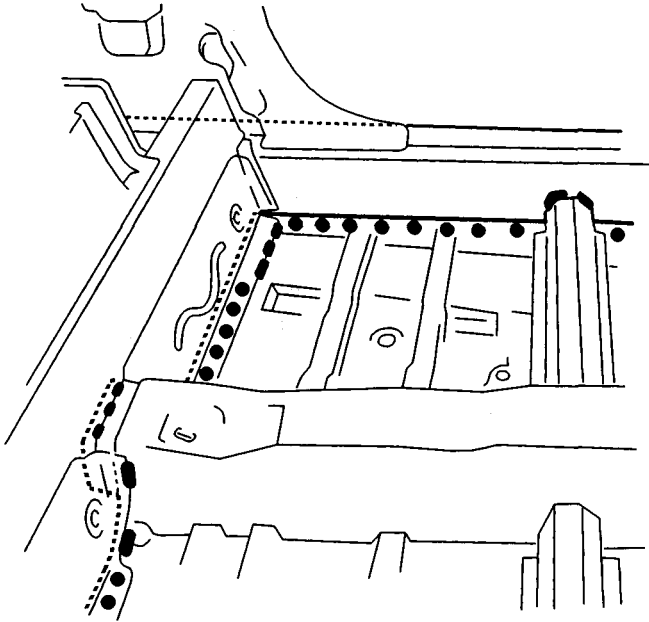


(cont'd)

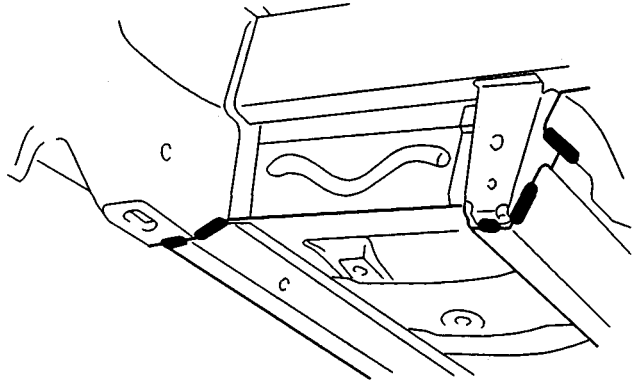
Side Sill / Front Floor

Installation (cont'd)

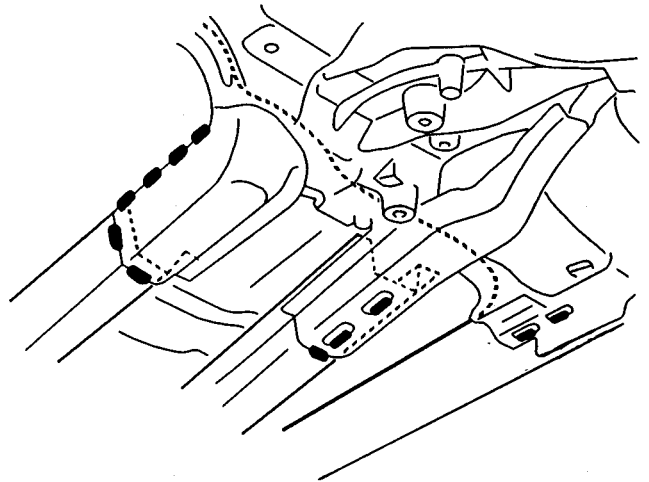
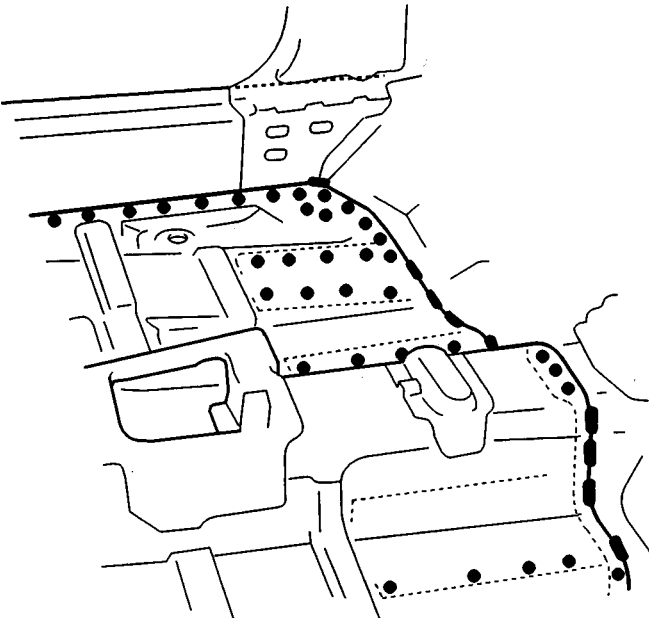
- Weld the front floor to the side sill, middle cross-member plate, and dashboard lower



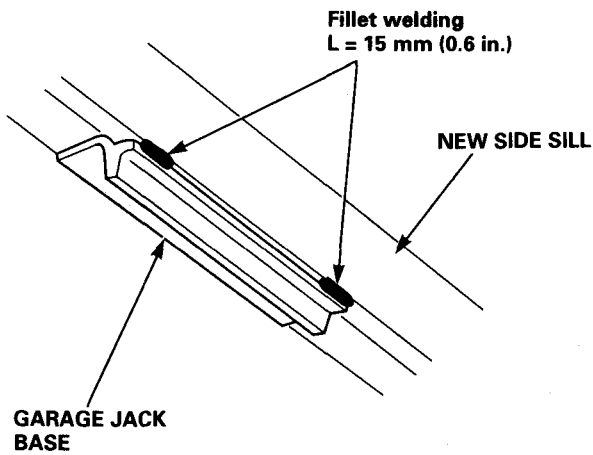
- Weld the front floor frame and tunnel frame of the front floor to the rear frame outrigger and middle cross-member frame.



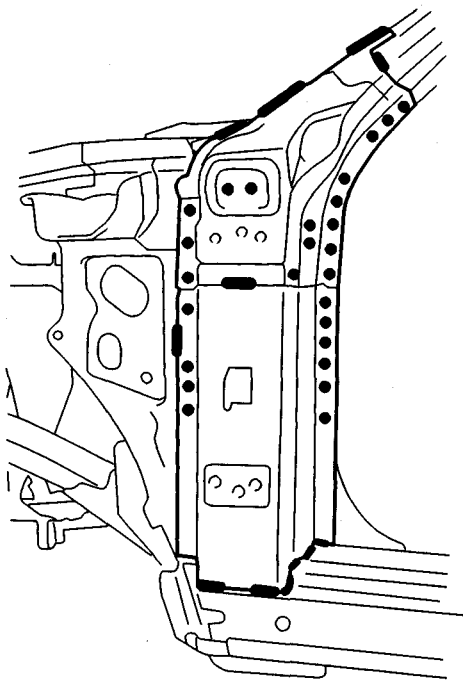
- Weld the tunnel frame extension, front side outrigger, and side sill.



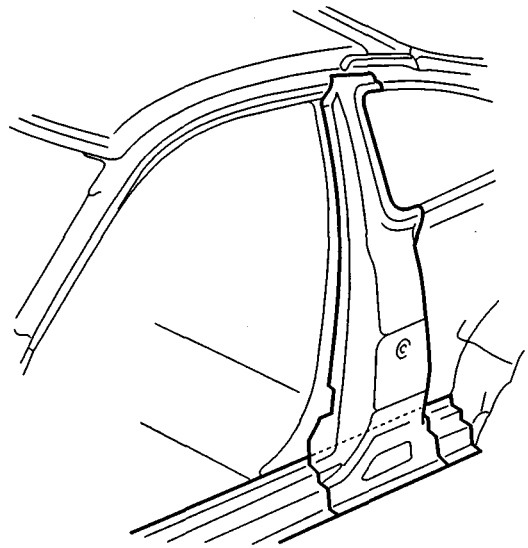
NOTE: When replacing the side sill, weld the garage jack base and side sill of the new part.



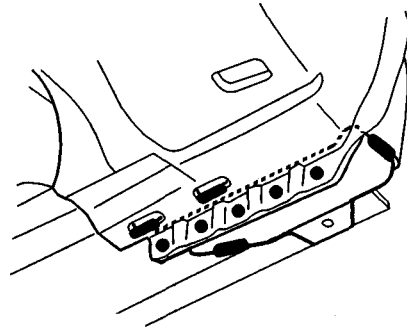
- Weld the front floor lower pillar and front pillar lower stiffener.



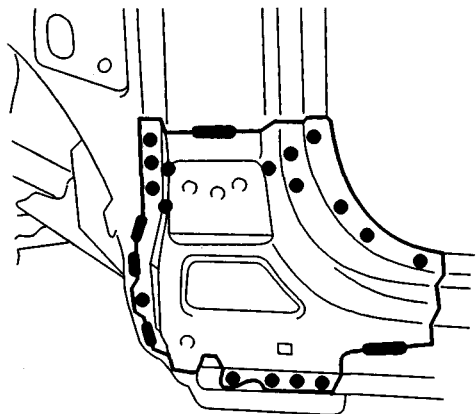
5. Tack weld the center pillar stiffener, and set the rear fender panel.



6. Check the operation of the door.
7. Remove the rear fender panel, and main weld the center pillar stiffener (see page 3-44).
8. Weld the side sill lower reinforcement.



9. Weld the front side sill reinforcement.



10. Weld the wheelhouse upper member (see page 3-11).
11. Weld the rear fender panel (see pages 3-44, 3-45).