

Roof Panel

Installation

1. Set the new roof panel into position, and check the body dimensions (see [section 4](#)).
2. Tack weld the clamped position.
3. Temporarily install the windshield and hatch, and check for differences in level and clearance.
4. Check the operation of the hatch.
5. Perform the main welding.
 - Weld the front and rear roof rails.

- Weld the roof panel to the front inner pillar and rear pillar gutter.

