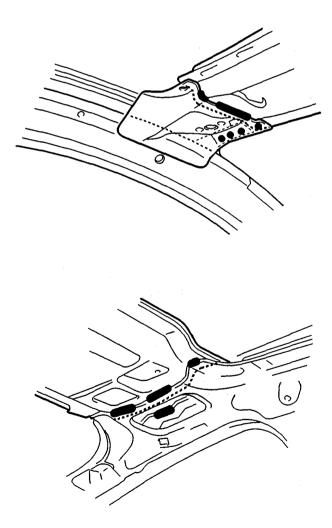
Roof Panel

Installation

- 1. Set the new roof panel into position, and check the body dimensions (see section 4).
- 2. Tack weld the clamped position.
- 3. Temporarily install the windshield and hatch, and check for differences in level and clearance.
- 4. Check the operation of the hatch.
- 5. Perform the main welding.
 - · Weld the front and rear roof rails.



• Weld the roof panel to the front inner pillar and rear pillar gutter.

