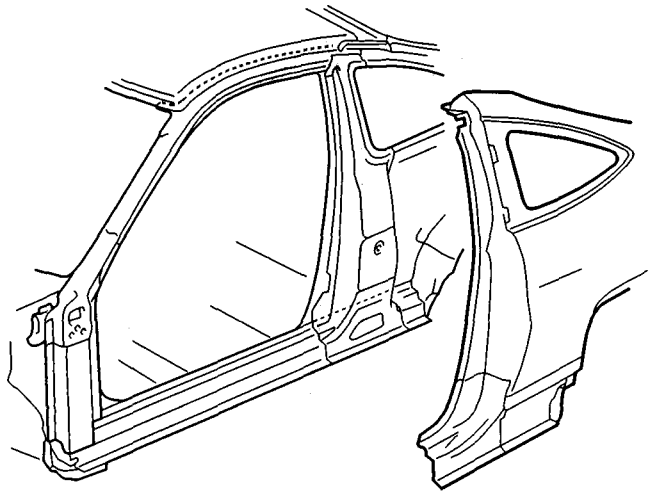

Installation

1. Set the new front pillar and center pillar stiffener, and check the body dimensions (see [section 4](#)).
2. Tack weld the clamped position.
3. Set the front side sill reinforcement and rear fender panel.



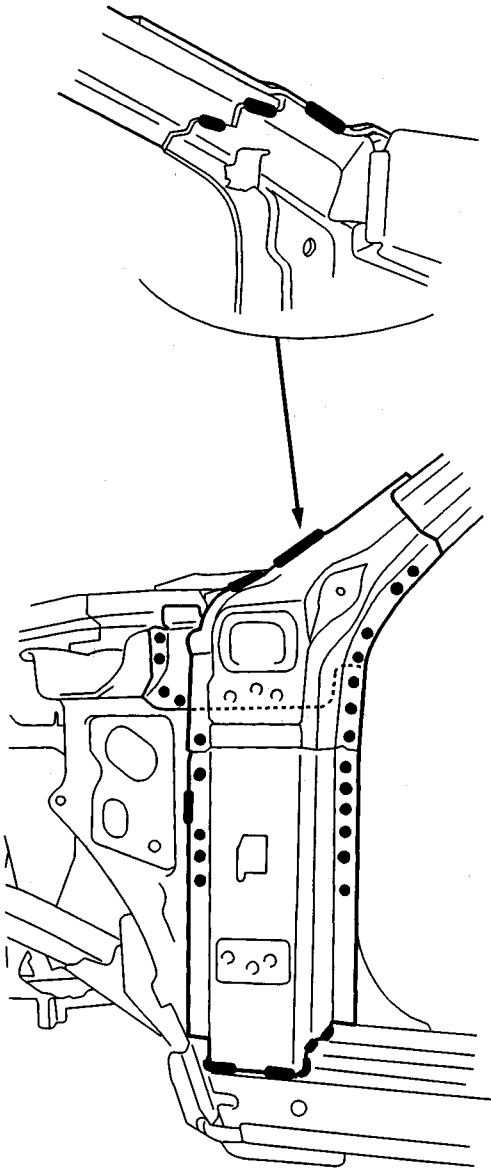
4. Temporarily install the door, front fender, windshield, and hood, and check for differences in level and clearance. Make sure the body lines flow smoothly.
5. Check the operation of the door.
6. Remove the front side sill reinforcement, rear fender panel and center pillar stiffener, and main weld the front pillar.

(cont'd)

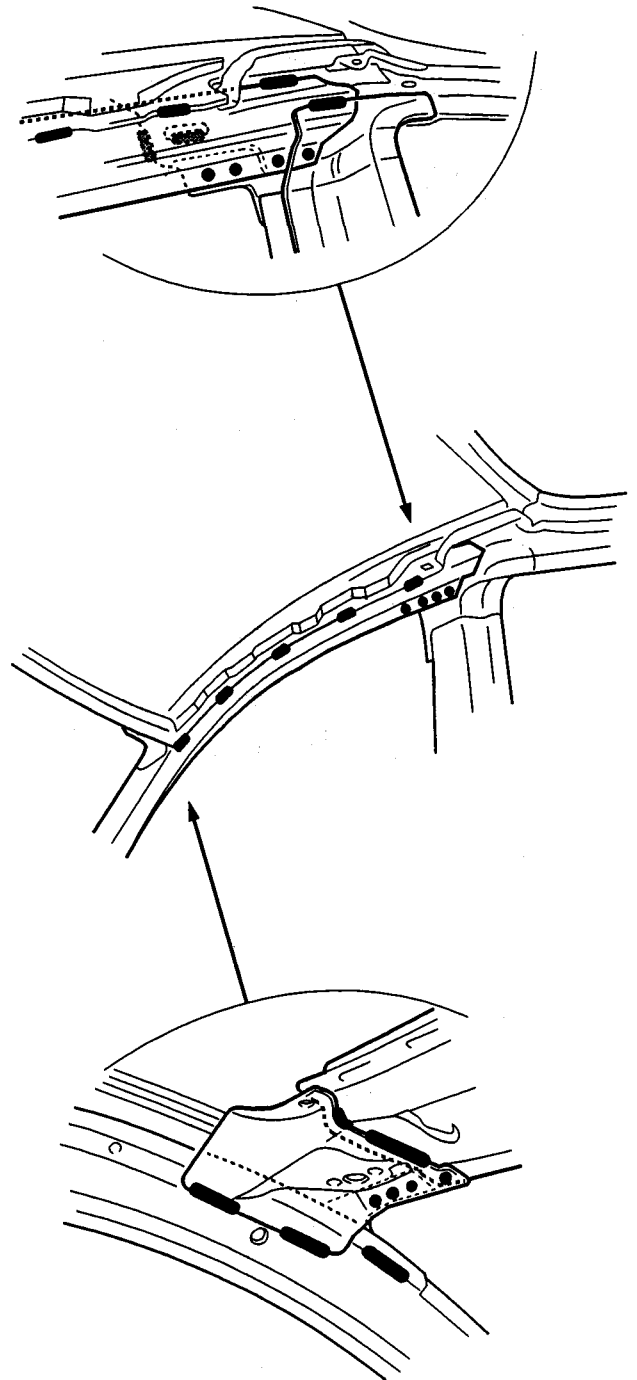
Front Pillar

Installation (cont'd)

- Weld the front inner pillar and front lower pillar to the front inner lower pillar, side sill, and dashboard upper.



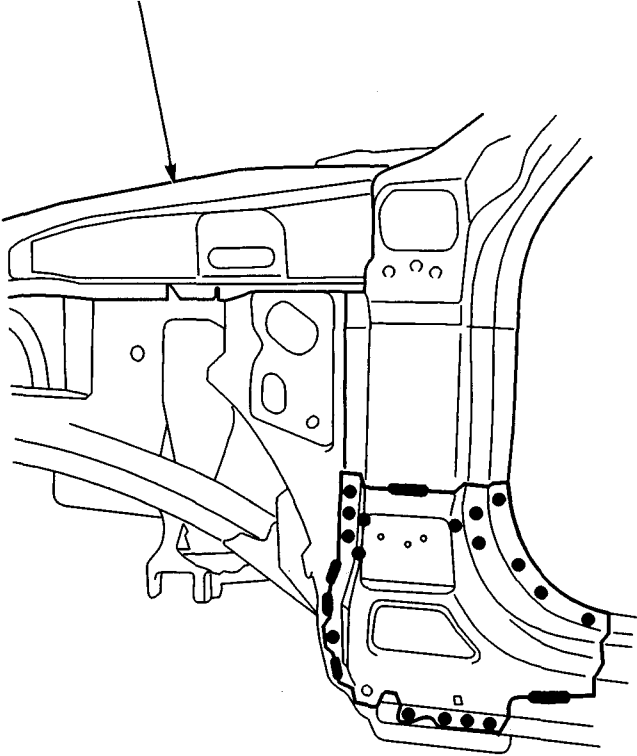
- Weld the front inner pillar to the rear inner pillar and roof panel.
- Weld the center pillar stiffener (see page 3-44).



- Weld the front roof rail reinforcement.

- Weld the front side sill lower reinforcement and wheelhouse upper member.

WHEELHOUSE UPPER MEMBER (see page 3-11)



- Weld the rear fender panel (see pages 3-44, 3-45).