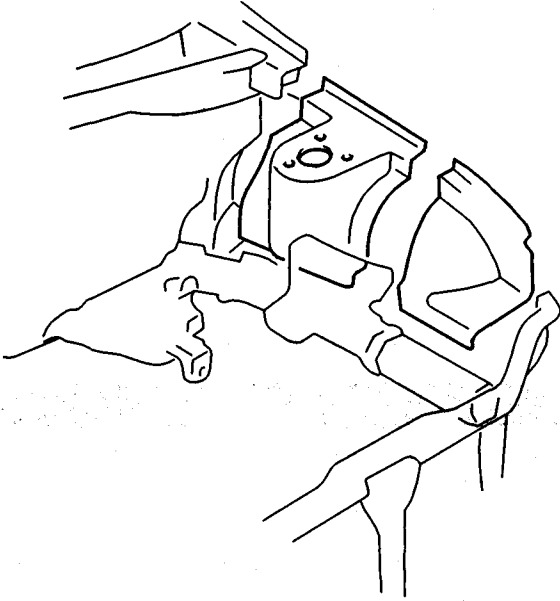


# Replacement

## Removal

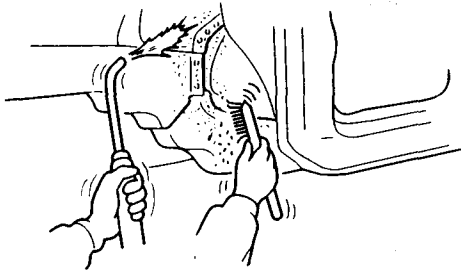
1. Decide whether to replace or repair the affected parts.

NOTE: Parts which influence wheel alignment such as damper housing and side frame must be examined before installing any parts.



2. Peel off the undercoat.

NOTE: Be careful not to burn the fittings inside the passenger compartment when heating.

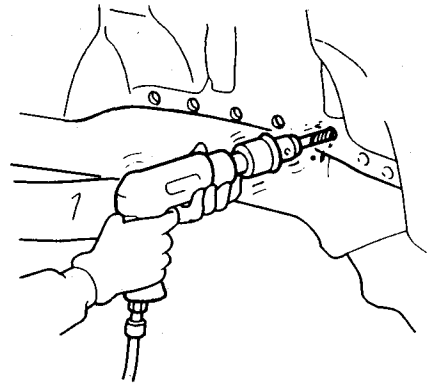


3. Remove the damaged parts.

### **⚠ WARNING**

To prevent eye injury, wear goggles or safety glasses whenever sanding, cutting or grinding.

- Center punch around the spot weld imprints on the welded flange and drill the spot welds using a 10 mm (0.4 in.) spot cutter.
- Drill the plug weld using a 15 mm (0.6 in.) spot cutter (hole saw type)



- Grind the fillet weld using a rotary cutter.

